

Supported Ag Nanoparticles and Clusters for CO Oxidation: Size Effects and Influence of the Silver–Oxygen Interactions

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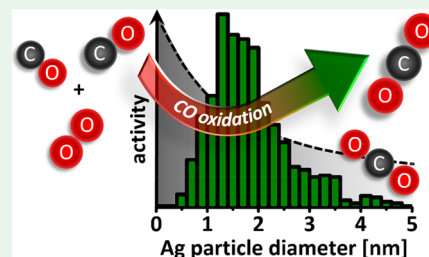
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Supporting Information

ABSTRACT: Supported Ag catalysts on silica and corundum have been synthesized applying an improved impregnation technique. The resulting Ag particle sizes can be divided into three categories concerning: (I) bulk-like, (II) nanoparticles of 1–6 nm, and (III) in situ created Ag clusters below 1 nm. Ag nanoparticles and bulk-like Ag are investigated concerning their pretreatment dependence for CO oxidation showing that harsher pretreatment conditions need to be applied for smaller particle sizes, based on their tendency to form Ag_2CO_3 . A particle size effect for Ag in oxidation reactions is investigated using CO oxidation as a test reaction. The CO oxidation performance is increasing with decreasing particle size with Ag clusters showing the highest activity. A novel method based on the adsorption of ethylene (C_2H_4) as sensor molecule is further used to discriminate the silver–oxygen (Ag–O) interaction strength of bulk-like Ag, Ag nanoparticles, and Ag clusters, showing a distinct Ag–O chemistry for the three individual particle size regimes. By application of C_2H_4 breakthrough curve measurements, the available Ag surface area is determined which enables a correlation of Ag surface area and CO oxidation rate. Correlations of Ag–O interaction strength, Ag surface area, and CO oxidation activity are discussed within the scope of this work.

KEYWORDS: Ag nanoparticles/clusters, CO oxidation, Ag–oxygen interaction, apparent Ag surface area, size effect



INTRODUCTION

Supported Ag catalysts are used in several oxidation reactions such as of carbon monoxide¹ and methanol² or epoxidation of ethylene³ and propene.⁴ Since Ag is generally applied in a broad particle size (PS) regime, reliable studies on a Ag PS effect are rare. The investigation of PS effects in catalysis is significantly important since they can influence the catalyst's activity and selectivity due to changes in chemical characteristics caused by quantum-confinement effects for very small particles of only a few nanometers.^{5–9} For the ethylene epoxidation reaction the influence of Ag PS in the regime of roughly 10–200 nm has already been well investigated with an overall consent that increasing Ag PS up to around 50–80 nm leads to more active but equally selective catalysts and that nanoparticles below 10 nm show a suppressed or decreased catalytic activity, following a volcano-type behavior.^{5–7,10–14} Only a limited number of studies were so far able to investigate the Ag PS regime of <10 nm concerning their catalytic activity in ethylene epoxidation,¹⁵ propylene epoxidation,¹⁶ carbon monoxide oxidation,¹⁷ or the interaction of Ag with oxygen¹⁸

and various oxide support surfaces.^{19,20} However, so far the results allow no clear conclusion whether Ag nanoparticles are more or less active in oxidation reactions when decreasing its size down to a few nanometers or cluster size. In addition, the debate is influenced by the complex and unique chemistry of Ag and oxygen.^{21–25}

The unique character of Ag compared to other metals is reasoned in the activation of oxygen on the surface and subsurface, while stable oxide phases at elevated temperatures and atmospheric pressure²⁶ are absent. This intriguing surface and subsurface silver–oxygen (Ag–O) chemistry explains why, for example, for the ethylene epoxidation reaction exclusively supported Ag catalysts are used. Further, a large variety of oxygen species like atomic, molecular, strongly bound, ionic, covalent, surface, subsurface, near defects, bulk-dissolved, or surface-embedded oxygen have already been described and are

Received: February 26, 2019

Accepted: April 10, 2019

Published: April 10, 2019

still under debate.^{27,28} Nevertheless, most of these findings are made on single crystals, foils, or powders,^{23,29–31} since the synthesis and investigation of small and stabilized Ag nanoparticles are challenging.^{32,33}

The synthesis of well-defined small Ag nanoparticles with a narrow size distribution can be regarded as the first step to reliably facilitate PS effect investigations. Crucial parameters are the properties of the support material and the precursor material for Ag. For the suitability of the support, the specific surface area, structural stability, and number and nature of functional groups are important. Sticking to the partial oxidation reaction of ethylene, a feature of the desired product ethylene epoxide is its high sensitivity to especially Lewis acidic groups on the support surface.³⁴ This already limits the number of possible supports, with corundum (α -Al₂O₃) and silica (SiO₂) as most promising candidates.³⁵ Besides, the low surface acidity of α -Al₂O₃ is based on the overall low number of functional groups due to its low specific surface area of usually <5 m²·g⁻¹.³⁶ For a successful synthesis and stabilization of nanoparticles, however, high surface area supports are needed. The necessary chemical inertness of the supports also limits the use of metal–support interactions, which is a common strategy for metal nanoparticle stabilization.^{37–41} Flame hydrolyzed silica exhibits a high concentration of surface OH-groups paired with a high hydrophilicity, a moderate surface acidity, and high structural as well as textural stability and is therefore identified as suitable support material for the synthesis of small nanoparticles and applied as support material in this work.

As precursor materials, among Ag carbonates, sulfates, acetates, oxalates, lactates, succinates, glycolates, and multiple amine systems,^{42,43} Ag nitrate (AgNO₃) offers the useful ability of melting at 210 °C before its decomposition at 440 °C.⁴⁴ This enables a rather controlled development of Ag nanoparticles by thermal treatments. Additionally, AgNO₃ dissolves easily in water, thus being a suitable impregnation solution for hydrophilic silica. The OH-group rich surface of SiO₂ enables Ag⁺ ions to undergo ion exchange reactions,⁴⁵ thereby being distributed and stabilized over the complete support surface area leading to metallic nanoparticles of <6 nm, which was, to the best of our knowledge, so far only achieved on very acidic and porous supports like zeolites.⁴⁶ Furthermore, a partial calcination can be used to in situ create Ag clusters during reaction conditions, which represents a novel approach in the course of the presented research.

In summary, the present work deals for the first time with the investigation of the Ag–O chemistry for a series of silica supported Ag catalysts with solely Ag nanoparticles of <6 nm down to cluster sized Ag. All samples were thoroughly analyzed by multiple techniques including powder X-ray diffraction (PXRD), thermogravimetric analysis (TGA) coupled to evolved gas analysis (EGA), inductive coupled plasma optical emission spectroscopy (ICP-OES), scanning electron microscopy with energy dispersive X-ray detection (SEM/EDX), and transmission electron microscopy (TEM). We apply the oxidation of carbon monoxide as a test reaction for the activation of oxygen⁴⁷ and a combination of microcalorimetry and ethylene adsorption (as probe molecule) for a qualitative and quantitative assessment of the Ag–O interaction. For comparison reasons, a conventional Ag/ α -Al₂O₃ sample is analyzed.

EXPERIMENTAL SECTION

Synthesis of Ag/SiO₂ and Ag/ α -Al₂O₃. For the silica supported catalysts SiO₂ (Aerosil 300, Degussa, hydrophilic fumed silica powder, primary particles: spherical, 7–40 nm, no porosity) was transferred into a round-bottom flask. The flask was attached to a vacuum evaporator, which was modified to a dedicated impregnation setup to achieve a controlled distribution on the support under low vacuum. The support was subsequently outgassed under a pressure of 60 mbar at room temperature for 10 min, followed by impregnation under 60 mbar under constant stirring and rotation of the flask. Aqueous AgNO₃ (AgNO_{3(aq)}) was used according to 5 wt % Ag loading (labeled as Ag5/SiO₂) with a drop rate of 30 drops per minute. The impregnated support was dried for at least 12 h at 110 °C in air. The dried material was pressed at 5×10^4 N·cm⁻² for 1 min and transferred into a 100–200 μ m sieve fraction. The subsequent calcination was performed in a rotating tube furnace with a constant flow of 21% O₂ in Ar (300 mL·min⁻¹) with a heating rate of 2 °C·min⁻¹ to 400–600 °C with 0–3 h dwell time, labeled as X/Y with X = temperature and Y = dwell time. The sample was finally cooled down to room temperature under the same gas feed.

The amount of H₂O needed for impregnation was determined by adding the exact amount for which no excess H₂O was visible on the support and no clumping occurred. This volume is referred to as “solvent capacity volume” (SCV) and describes the amount of solvent needed to fill the pores and to cover the complete surface of the material. Thereby, it enables a good distribution of the solved AgNO_{3(aq)} over the available surface area of the support. In the case of SiO₂ with a specific BET surface area of 328 m²·g⁻¹ the necessary amount of H₂O to reach the SCV was determined to be 1.43 mL·g⁻¹.

For the synthesis of a reference sample, 15.5 wt % Ag was loaded on corundum (α -Al₂O₃) with a specific surface area of ~ 1.0 m²·g⁻¹ using an Ag oxalate based precursor according to patent literature,³⁶ labeled as Ag15/ α -Al₂O₃. In short, a silver oxalate–ethylenediamine complex is synthesized by mixing oxalic acid dehydrate, ultrapure water, KOH, and AgNO₃ to form a silver oxalate complex which is subsequently reacted with the complexing agent ethylenediamine. The α -Al₂O₃ support was then impregnated with the silver oxalate–ethylenediamine solution followed by a calcination under air.

CO oxidation was performed in a self-constructed catalytic reactor setup equipped with an online gas analyzer (X-STREAM XE, Emerson/Rosemount) with an infrared and a paramagnetic sensor, for the simultaneous quantification of oxygen, carbon monoxide, carbon dioxide and water. CO gas was purified using a carbonyl remover consisting of a tube filled with inert silicon carbide heated up to 300 °C. He gas passed a water and oxygen filter patron (Air Liquide). A quartz plug-flow U-tube reactor was loaded with 30 mg of the Ag5/SiO₂ catalyst (100–200 μ m sieve fraction) diluted with 250 mg inert SiC (250–355 μ m sieve fraction) surrounded by about 40 mg of quartz wool on each side. In the case of Ag15/ α -Al₂O₃ catalysts, 3 times more mass had to be loaded to reach the same catalyst volume and space velocity. CO oxidation was performed with 96 vol % He, 2 vol % CO, and 2 vol % O₂ at 100 mL·min⁻¹. All samples were pretreated in 21% O₂ in He at a flow of 100 mL·min⁻¹ at a certain temperature and dwell time. The catalytic oxidation was tested in a three-cycle test with heating to 250 °C with 2 °C·min⁻¹ and cooling to 30 °C between each cycle. For excluding diffusion limitation effects, the samples are analyzed by comparing the temperatures for 10% CO conversion ($T_{10\%}$ or temperature $X_{CO,10\%}$).

The reaction order was determined by pretreating the samples at 300 °C for 3 h in 21% O₂ in He and one subsequent CO cycle to 250 °C. After that the samples were kept constantly at 100 °C with a variation of O₂ or CO partial pressure.

Powder X-ray diffraction (PXRD) patterns were recorded using a Bruker AXS D8 Advance II Theta/Theta diffractometer in Bragg–Brentano geometry using Ni filtered Cu K α_{1+2} radiation and a position sensitive LynxEye silicon strip detector. The sample powder was filled into the recess of a cup-shaped sample holder, the surface of the powder bed being flush with the sample holder edge (front loading). The resulting diffractograms were analyzed by full pattern

fitting using the TOPAS software⁴⁸ to extract lattice parameters and crystallite sizes.

N₂ physisorption was performed in a Quantochrome Autosorb-6-B-MP machine after degassing a specific amount (500 mg for α -Al₂O₃, 30 mg for SiO₂) of the sample at 150 °C for 15 h. The resulting isotherms were recorded at the temperature of liquid nitrogen. Calculation of the surface area was performed according to the equation of Brunauer, Emmet, and Teller (BET equation).⁴⁹

Thermogravimetric analysis/evolved gas analysis (TGA-EGA) was conducted using a STA 449 C Jupiter thermoanalyzer (Netzsch) under oxidative (21% O₂ in Ar) or inert (Ar) gas atmosphere with a total flow of 100 mL·min⁻¹. The sample was heated up with 2 °C·min⁻¹ to 500–600 °C without or with 1 h dwell time. The setup was connected to a quadrupole mass spectrometer (QMS200 Omnistar, Balzers) for evolved gas analysis via a quartz capillary heated to 40 °C. All data were analyzed using the Netzsch Proteus Thermal Analysis software package (version 6.10).

Scanning transmission electron microscopy (STEM) imaging was performed using a double Cs corrected JEM-ARM200CF (JEOL) operated at 200 kV and equipped with ADF (annular dark-field) and BF (bright-field) detectors. Samples were prepared by direct deposition of dry powder onto a Quantifoil Au holey grid. For the resulting histograms, the diameter of 1000 particles was measured for each sample.

Scanning electron microscopy (SEM) was performed on a Hitachi S-4800 equipped with a field emission gun and YAG-BSE (back-scattered electrons) and energy dispersive X-ray (EDX) detectors. The system was operated at a working distance of 10 mm with 10 kV.

C₂H₄ adsorption measurements were performed using a temporal analysis of products approach at atmospheric pressure (atmTAP) at 40 °C using breakthrough curve measurements with a high-speed transient reactor.⁵⁰ A plug-flow reactor was loaded with a catalyst sample with a mass of 100 mg. The sample was pretreated at 300 °C for 3 h under a constant flow of 21% oxygen in He, after which the reactor was cooled slowly to the desired temperature under the same gas flow. Before the C₂H₄ breakthrough curve was measured, the gas flow was first changed to pure He (100 mL·min⁻¹) to completely purge the gas-phase oxygen from the reactor. Then, the gas composition was instantly switched to 3.93 mbar of C₂H₄ in He. Besides C₂H₄, a small fraction of Ar was also present in the feed in order to determine the mean reactor residence time of a nonadsorbing reference species. C₂H₄ and Ar concentrations at the reactor exit were monitored using a mass spectrometer. For each sample the adsorption measurement was repeated three times. Between those measurements, C₂H₄ was thoroughly desorbed by ramping the temperature to 230 °C under 21% O₂ in He and subsequent cooling to 40 °C.

Microcalorimetry was performed in a HT1000 (RT to 1000 °C) and MS70 (RT to 100 °C) Tian-Calvet calorimeter (SETARAM) combined with a custom-designed high vacuum (HV) and gas dosing apparatus. The sample was placed in a batch reactor. C₂H₄ adsorption experiments were performed after cleaning the samples at 300 °C for 3 h in synthetic air (200 mbar O₂) or additional reduction by CO oxidation feed (2% CO, 2% O₂) followed by stepwise dosing of around 0.01–4.00 mbar of C₂H₄ at 40 °C. Prior to readsorption of C₂H₄ the sample was treated at 10⁻⁸ mbar to desorb reversible bound C₂H₄ and free C₂H₄ adsorption sites. Oxygen adsorption experiments were performed at 200 °C after (I) a pretreatment of 600 °C at 10⁻⁸ mbar for 1 h and (II) a proximate reduction at 400 °C for 1 h combined with 10 mbar H₂.

Inductive coupled plasma optical emission spectroscopy (ICP-OES) was used to determine the Ag loading of the catalysts. Therefore, the sample is solubilized using LiF, nitric acid, and water at 230 °C, diluted with water, and analyzed with a PerkinElmer ICP OES Optima 8300.

RESULTS AND DISCUSSION

Sample Preparation and Characterization. All samples were synthesized by impregnation following an incipient wetness approach, while the solvent capacity volume (SCV)

was determined experimentally (for details see [Experimental Section](#)). For the impregnation, a modified vacuum evaporator was used. Benefits are the use of low vacuum (60 mbar), rotation of the flask, and controlled addition of impregnation solution, all occurring in a closed system. This enables a superior distribution of the impregnation solution compared to conventional impregnation techniques. An important criterion for Ag nanoparticles with a narrow PS distribution is the properly chosen surface area of the support. [Figure 1](#) shows

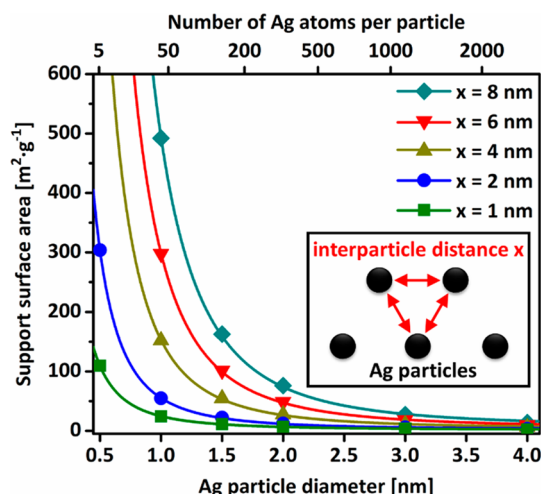


Figure 1. Required support surface area per gram support versus Ag nanoparticle size for different interparticle distances x of 1, 2, 4, 6, and 8 nm. Calculations were performed for 5 wt % Ag loading, assuming no wetting.

representatively the ratio between the surface area, the PS of Ag, and the interparticle distance, which determines the sintering stability of the formed particles (near the Ag support interaction) for a support loaded with 5 wt % Ag. It reveals that for a good stabilization of nanoparticles <2 nm support surface areas of already a few hundred m²·g⁻¹ are necessary. For this reason hydrophilic flame hydrolyzed SiO₂ was selected since it offers a suitable BET surface area of 328 m²·g⁻¹. Thereby, it theoretically enables the synthesis and stabilization of nanoparticles consisting of less than 200 atoms down to even small clusters that consist of less than 50 Ag atoms.

In the following, the samples are named according to their Ag loading in wt % and the chosen support, i.e., 5 wt % Ag on silica as Ag5/SiO₂. Calcination conditions are labeled as X/Y (X = temperature, T in °C, and Y = dwell time, t in h), i.e., Ag5/SiO₂ 400/1 for a calcination at 400 °C with 1 h dwell time. Pretreatment conditions for catalytic or analytical tests are given with the same T/t notation. An overview of relevant samples and their corresponding characteristics is given in [Table 1](#).

To identify proper calcination conditions, a AgNO₃/SiO₂ precursor was analyzed with TGA-EGA upon thermal treatment (Supporting Information, [Figure S1A](#)). After desorption of the physisorbed H₂O, a first NO release is detected at 160 °C with a NO evolution maximum at 220 °C, being in good agreement with reported 210 °C⁴⁴ for the AgNO₃ melting point. It is assumed that AgNO₃ nanoislands are formed, which are size determining for the final Ag particles and clusters. Upon further calcination, AgNO₃ decomposes to Ag⁰ which is again indicated by a strongly increased NO signal with an overall maximum at 390 °C. The detected mass loss of

Table 1. Overview of Investigated Ag (Pre-)Catalysts with Nominal (nom) and Experimentally (exp) Determined Ag Loading (ICP-OES and PXRD), BET Support Surface Area (SA_{BET}), Median Ag Particle Size (STEM), Ag Domain Size (PXRD), and Internal FHI Number

sample	calc cond [$^{\circ}\text{C}/\text{h}$]	Ag loading [wt %]		support SA_{BET} [m^2g^{-1}]	median Ag particle size [nm]	Ag domain size [nm]	FHI no.
		nom	exp				
$\text{AgNO}_3/\text{SiO}_2$		5	4.3 ^a	328	1.8	n/a	27150
$\text{Ag5}/\text{SiO}_2$	400/1	5		328	2.0	n/a	27127
	400/3					n/a	27128
	500/1				2.4	n/a	27130
	500/3					n/a	27131
	600/1		4.5 ^a		2.3	6.1 ± 0.9	27133
	600/3					6.3 ± 0.9	27134
$\text{Ag15}/\alpha\text{-Al}_2\text{O}_3$	280/0.2	15.5	12.4 ^a 14.0 ^b	~ 1.0	~ 30 and ~ 200	39.4	26630

^aICP-OES. ^bPXRD full pattern fitting.

3.33% during NO evolution ($m/z = 30$, 150–500 $^{\circ}\text{C}$) is slightly higher than the theoretical weight loss of 2.87%, explained by additional H_2O evolution ($m/z = 18$, 25–465 $^{\circ}\text{C}$).

On the basis of the TGA-EGA of differently calcined samples (Figure S1B), a remaining amount of 14% AgNO_3 is calculated after a calcination temperature of 400 $^{\circ}\text{C}$ without dwelling (400/0) and 6% for 400 $^{\circ}\text{C}$ for 1 h dwelling (400/1). At calcination temperatures of 500 $^{\circ}\text{C}$ and higher no remaining NO evolution was detected. On the basis of these results (TGA-EGA, Figure S1), a set of samples with three different calcination temperatures (400, 500, and 600 $^{\circ}\text{C}$) and two different dwell times (1 and 3 h) at each temperature was synthesized. The comparably mild calcination temperature of 400 $^{\circ}\text{C}$ (with 6% residual AgNO_3) is selected since any thermally induced sintering should be avoided.

Since all $\text{Ag5}/\text{SiO}_2$ samples are derived from the same precursor batch $\text{AgNO}_3/\text{SiO}_2$, they are expected to have the same Ag loading. For an experimental analysis of the Ag loading ICP-OES was performed. The Ag loading for the $\text{AgNO}_3/\text{SiO}_2$ precursor was determined to 4.3 wt %. This result is in very good agreement with the determined Ag loading for sample $\text{Ag5}/\text{SiO}_2$ calcined at conditions of 600/1 of 4.5 wt %. Both values are thereby very near the nominal loading of 5 wt % and show that the calcination does not influence the Ag loading.

For an overview of the resulting Ag PS after impregnation and calcination, STEM analysis was performed for the $\text{AgNO}_3/\text{SiO}_2$ precursor dried at 110 $^{\circ}\text{C}$ for 12 h without calcination and additionally $\text{Ag5}/\text{SiO}_2$ samples calcined at conditions of 400/1 and 600/1. After drying, the $\text{AgNO}_3/\text{SiO}_2$ already shows a uniform size distribution with Ag PS up to 4.6 nm and a median value of 1.8 nm (Figure 2A). Those nanoparticles show a d -spacing of the Ag 111 lattice plane of 2.40 Å (Figure S2), being in good agreement with the literature value of 2.36 Å.⁵¹ Besides, the inset of Figure 2A shows single Ag atoms that are well distributed over the whole support surface, which are likely atomically dispersed Ag^+ species that formed after ion-exchange reactions on the silica support. The occurrence of Ag nanoparticles after drying at comparably mild 110 $^{\circ}\text{C}$ might be explained by the instability of nitrates which decompose already below 160 $^{\circ}\text{C}$ (see Figure 2A) as a function of 12 h dwell time. A representative STEM image for sample $\text{Ag5}/\text{SiO}_2$ 400/1 is shown in Figure 2B with the corresponding PS distribution (histogram). The Ag particles are well distributed over the support without atomic species visible and a median

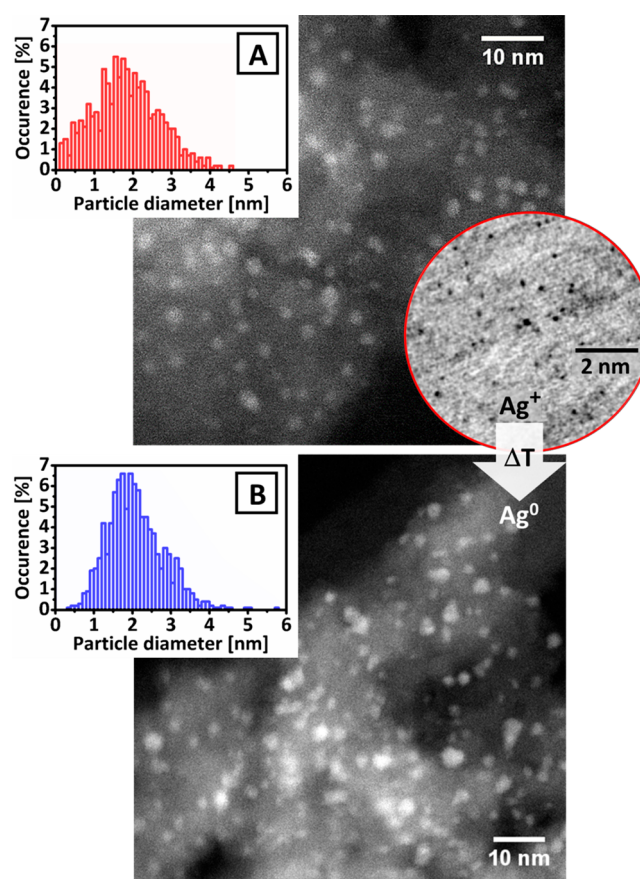


Figure 2. STEM ADF image of the catalyst precursor $\text{AgNO}_3/\text{SiO}_2$ (A). Inset of (A) shows a higher magnification image of the same sample, which was inverted and processed using a Gaussian blur (original image see Figure S1). $\text{Ag5}/\text{SiO}_2$ catalyst calcined at conditions of 400/1 is shown in (B). Bright spots correspond to Ag particles. PS distribution insets are shown on the top left.

PS of 2.0 nm (standard deviation SD = 0.71 nm). In comparison, the $\text{Ag5}/\text{SiO}_2$ 600/1 sample exhibits a median PS of 2.3 nm (SD = 0.72 nm; see Figure 6B). In addition, a very narrow size distribution is obtained without Ag particles larger than 5.8 nm. Comparable studies with $\text{AgNO}_{3(\text{aq})}$ impregnations on SiO_2 ⁵² led to increased Ag PS and broad size distributions, which emphasizes the advantage of the developed synthesis technique. As a direct result of the higher calcination temperature (from 400 to 600 $^{\circ}\text{C}$), the amount of

Ag clusters (<1 nm) is reduced from 6.4% to 1.7%. The impact of the calcination temperature on the Ag PS of >1 nm is insignificant, which underlines the high temperature stability of the synthesized Ag particles.

For all samples PXRD analysis was performed (Figure 3). PXRD provides integral information about the phase

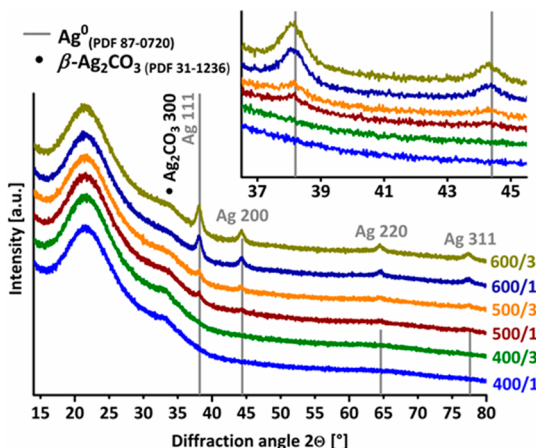


Figure 3. PXRD of Ag₅/SiO₂ calcined at 400, 500, and 600 °C with 1 and 3 h dwell time. Inset represents a zoom of the Ag 111 and Ag 200 reflections.

compositions, and no remaining AgNO₃ or Ag₂O as by-phase was detected. The broad diffuse signal between 16° and 40° 2θ is assigned to amorphous SiO₂. For samples calcined at 400 °C the present Ag nanoparticles are X-ray amorphous, which is a result of the small Ag domains. With increasing calcination temperatures the Ag reflections start to appear and get well visible for applied 600 °C. For the samples Ag₅/SiO₂ 600/1 and 600/3 also the volume-weighted mean domain sizes and lattice parameter can be extracted from full pattern analysis, with 6.1 ± 0.9 nm and 4.089 ± 0.012 Å for 600/1 and 6.3 ± 0.9 nm and 4.090 ± 0.009 Å for 600/3. Thereby, the domain sizes are in good agreement with the results from STEM analysis showing only particles of <5.8 nm for Ag₅/SiO₂ 600/1. Within the uncertainty of the fitted results, all lattice parameters are in agreement with the reported reference of 4.086 Å⁵³ for Ag⁰. Besides, a diffuse signal at 37–39° 2θ assigned to Ag₂CO₃ is visible. With a decreasing calcination temperature, the Ag₂CO₃ moieties are increasing; further, as a function of time (4.5 month, absence of light) the Ag₂CO₃ is continuously growing and crystallizing (Figure S3).

For this study a α-Al₂O₃ supported Ag reference sample was synthesized and labeled Ag15/α-Al₂O₃. In contrast to the applied SiO₂ support, AgNO₃ based impregnation on α-Al₂O₃ (experimental details are described in the Supporting Information) led to the opposite effect resulting in large particles with a broad size distribution, ranging from nanoparticles of only a few nanometers up to particles of several micrometers (Figure S4 and Figure S5). Therefore, according to current patent literature,³⁶ a Ag-oxalate source was used for the synthesis of a reference sample. This approach led to well dispersed Ag nanoparticles of 100–300 nm with a few particles being in the range of 20–40 nm (STEM analysis, Figure S6) but without particles of <20 nm. Therefore, the Ag-oxalate based Ag15/α-Al₂O₃ sample can be applied as a reference for larger Ag particles³⁶ and, based on the Ag PS, can be circumscribed from Ag₅/SiO₂ samples with Ag particles of

<6 nm. The quantitative XRD analysis using the Rietveld method determined the Ag loading for Ag15/α-Al₂O₃ to 14.0 wt %, being in good agreement with nominal loading of 15.5 wt % and the results from ICP-OES of 12.4 wt %.

Further, the crystalline domain size of Ag15/α-Al₂O₃ was calculated to 39.4 nm (Figure S7) with a calculated lattice parameter of 4.08603 ± 0.00009 Å, being in very good agreement with the reference value.⁵³ It seems reasonable that the present Ag particles of 100–300 nm detected by STEM analysis of Ag15/α-Al₂O₃ therefore consist of multiple Ag domains, very likely formed by sintering of smaller Ag particles of around 40 nm as calculated from PXRD, probably during the calcination procedure. Furthermore, PXRD analysis revealed no or an insignificant (XRD amorphous) amount of Ag₂CO₃ even after 6 months. This might be interpreted as strong tendency of Ag nanoparticles to activate and stabilize oxygen since formally, the Ag₂CO₃ formation is based on the reaction of Ag₂O (here, rather Ag^{δ+}O_x) with CO₂. The stabilized oxygen species on Ag nanoparticles of <6 nm, in contrast to big or bulk-like Ag particles (>20 nm, smallest size detected via STEM analysis), might be of rather oxidic character (without forming any Ag₂O phase). This gives a first indication about the nature and reactivity of Ag nanoparticles and a pronounced size effect.

Catalytic Testing. Prior to testing the catalytic performance in the oxidation of CO to CO₂, it is indispensable to properly activate the catalysts. As observed by PXRD, Ag nanoparticles show a strong tendency to form Ag₂CO₃. During the activation phase, the surface of the active material is cleaned by the decomposition of unwanted species like carbonates and oxides, potentially blocking reaction sites. Due to the decomposition temperature of Ag₂CO₃ of 175–225 °C⁵⁴ and Ag₂O of around 200 °C,⁴⁴ the lowest meaningful pretreatment temperature is 200 °C. All pretreatments were performed with 21% O₂ in He. For the following CO oxidation test a three-cycle run is applied, whereby the first cycle is used as additional pretreatment step for cleaning the Ag particle surface and to reduce remaining AgNO₃. The second and third cycles represent the actual CO oxidation performance test. In addition, the third cycle provides also information about the stability of the catalysts. We exclude poisoning effects by the product CO₂ since under reaction conditions Ag₂CO₃ formation is not favored. Besides, a dependence of the reaction rates from the $\rho(\text{CO and O}_2)$ indicates that the product desorption/poisoning has no impact on the rates (Figure S11).

To investigate the influence of the pretreatment conditions on the catalytic performance, the catalysts were activated at 200 °C for 12 h (200/12), 230 °C for 3 h (230/3), 300 °C for 3 h (300/3), or 300 °C for 12 h (300/12). For a direct comparison of the catalytic activity the temperatures reaching 10% CO conversions are identified ($T_{10\%}$). With a stepwise increase of the temperature and dwell time, all catalysts tested were significantly increasing in their catalytic performance. Figure 4 shows the impact on the $T_{10\%}$ of the Ag₅/SiO₂ 400/1 and 600/1 catalysts for three different pretreatment conditions (all $T_{10\%}$ values are listed in Table 2). The 400/1 sample shows a huge dependency of the $T_{10\%}$ values upon different pretreatments. In particular, the first catalytic cycle deviates from the second and third cycles. This effect is more significant for the milder pretreatment conditions (230/3 $\Delta T_{c1-c3} = 91$ °C, 300/3 $\Delta T_{c1-c3} = 27$ °C), which is most likely explained by the transformation of the residual AgNO₃ (~6%) to catalytically active Ag⁰. The activity of the second and third cycles of

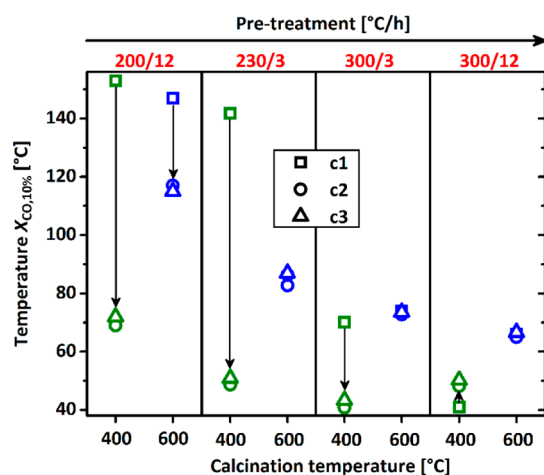


Figure 4. Temperatures for 10% CO conversion for cycles 1–3 (c1–c3) for Ag₅/SiO₂ catalysts calcined at 400 and 600 °C with 1 h dwell for pretreatment conditions 200/12, 230/3, 300/3, and 300/12 (see also Table 2).

Table 2. Overview of Temperature Needed for 10% CO Conversion ($T_{10\%}$) for Different Pretreatments for Cycles 1–3 for Catalysts Ag₅/SiO₂ Calcined at 400 and 600 °C for 1 h and Ag₁₅/α-Al₂O₃

pretreatment	cycle	$T_{10\%}$ [°C]		
		Ag ₅ /SiO ₂ 400/1	Ag ₅ /SiO ₂ 600/1	Ag ₁₅ /α-Al ₂ O ₃
200/12	1	153	147	
	2	69	117	
	3	72	115	
230/3	1	142	83	
	2	48	86	
	3	51	87	
300/3	1	70	74	132
	2	41	73	137
	3	43	74	137
300/12	1	41	66	
	2	48	65	
	3	50	67	

sample 400/1 is thereby much higher for all pretreatments (lower $T_{10\%}$ values) except for 300/12. Here, the pretreatment leads already to first deactivation and sintering events for the 400/1 sample which can be seen in the increased $T_{10\%}$ from cycle 1 to cycle 2. Luo et al.⁵⁵ have already shown that for unsupported 2 nm sized Ag nanoparticles the corresponding Tammann temperature is below 100 °C, which makes sintering for the present silica supported nanoparticles in a comparable size range a likely deactivation mechanism. The 600/1 sample shows, upon cycling within a given pretreatment, stable $T_{10\%}$ values ($\Delta T_{c1-c3} = 1-3$ °C), supporting a complete calcination (no AgNO₃, Figure S1B). The higher activity with higher pretreatment temperatures can be ascribed to a more complete surface purification (e.g., from Ag₂CO₃) strongly emphasizing the importance of a dedicated pretreatment for Ag catalysts, especially for Ag nanoparticles. This interpretation is supported by the behavior of the aged and Ag₂CO₃-rich Ag₅/SiO₂ samples (stored for 4.5 months, Figure S3), which show after a pretreatment at conditions of 300/12 a reduced activation upon cycling (Figure S8). For the aged sample 400/1 the first cycle after 300/12 pretreatment is additionally

needed to purify the sample from Ag₂CO₃ leading to further activation of the catalyst.

Besides, an ongoing desorption of oxygen upon higher pretreatment temperatures has to be considered. This effect is explained by the adsorbed atomic oxygen, which is strongly bound and acts as inhibitor for the adsorption of CO in the close proximity. The desorption of adsorbed atomic oxygen offers more adsorption sites now also available for CO.⁴⁷ This would result in an increased rate for CO oxidation caused by harsher pretreatment conditions and is in agreement with the results for the Ag₅/SiO₂ catalysts. However, since the fresh 400/1 sample shows first sintering effects at conditions of 300/12, for the following testings and quantifications the pretreatment conditions are fixed to conditions of 300/3 as suitable upper limit, resulting in the highest activity without deactivation.

For comparison, reference Ag₁₅/α-Al₂O₃ was additionally measured in CO oxidation after 300/3 pretreatment (Table 2 and Figure S9). The catalyst shows a stable performance with $T_{10\%}$ values of 137 °C for cycles 2 and 3. Although the sample contains the 3-fold amount of Ag, it is almost half as active as sample Ag₅/SiO₂ 600/1, underlining the high activity of Ag₅/SiO₂ catalysts.

To gain further insights into the activation procedure of the 400/1 sample during cycle 1, respectively between cycles 1 and 2, its CO oxidation performance, tested for three cycles (c1–c3), is compared to the noncalcined AgNO₃/SiO₂ precursor. Figure 5A shows the light-off curves of the precursor, dried at 110 °C, and pretreatment at 300/3. A distinct discrepancy between the first and second cycle is observed, accompanied by a pronounced activation of the sample. The catalyst ignites as soon as AgNO₃ starts to decompose (see also Figure S1A). After the pretreatment of 300/3 obviously only a minor fraction of AgNO₃ is converted/thermolyzed to Ag⁰ nanoparticles, explaining the low conversion for the beginning of the first cycle. The effect of an increased activity is, strongly weakened, still visible for the third cycle. The activation of the precursor within the cycles is also monitored by a shift of the $T_{10\%}$ values (indicated in Figure 5 as dashed line). A direct comparison to the light-off curves of the 400/1 sample in Figure 5B emphasizes a similar activation behavior of these samples. As a consequence, the activation of the 400/1 sample (with 6% AgNO₃) within the cycling is coupled to the pretreatment conditions and is explained by the transformation of the residual AgNO₃ to Ag⁰ particles or clusters. Further, stable $T_{10\%}$ values of the 400/1 sample for the second and third cycle after milder (230/3, 300/3) pretreatment indicate a complete conversion of the AgNO₃ within the first cycle (Figure 4). The harsh pretreatment of 300/12 resulted already in a AgNO₃-free catalyst, indicated by the absence of any activation upon cycling. Since after calcination at conditions of 600/1 no residual AgNO₃ is detected (Figure S1B), no activation between the first and third cycle is observed after 300/3 pretreatment (Figure 4 and Figure S10), which underlines the described correlation.

The in situ autocatalytic conversion of residual AgNO₃ to Ag⁰ induced by the CO oxidation feed has a significant impact on the catalytic performance. In comparison to the thermolysis/calcination approach (>500 °C) the in situ creation of Ag nanoparticles is a rather mild and elegant method to create and stabilize even smaller particles or clusters, showing CO oxidation activity already at 30 °C (Figure 5B). For the investigation of the emerging PS during

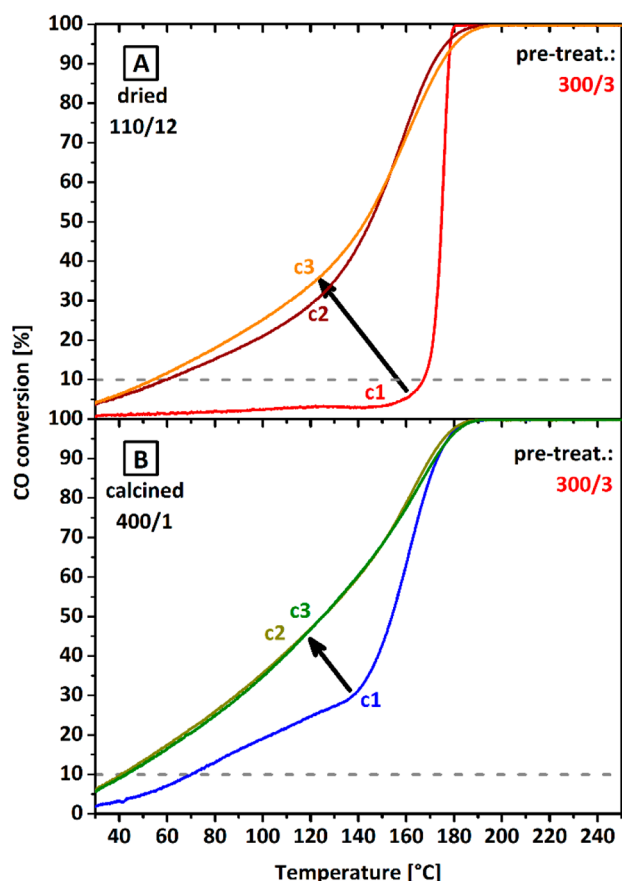


Figure 5. CO oxidation cycles (c1–c3) for $\text{AgNO}_3/\text{SiO}_2$ precursor dried at 110 °C for 12 h (110/12) (A) and Ag_5/SiO_2 catalyst calcined at 400 °C for 1 h (400/1) (B). Both samples were pretreated at 300 °C for 3 h (300/3).

the in situ reduction of AgNO_3 during CO oxidation, the Ag PS distributions of freshly synthesized Ag_5/SiO_2 samples 400/1 and 600/1 were compared to their spent counterparts after CO oxidation (Figure 6). The fraction of particles of >6 nm was determined to <1% for the samples before and after catalysis, thereby supporting their high sintering stability. The PS distributions of the 400/1 sample before and after three cycles of CO oxidation are presented in Figure 6A. The fresh sample exhibits a median PS of 2.0 nm with a fraction of 6.4% on Ag clusters of <1 nm (approximately <50 Ag atoms per particle). During the CO oxidation cycles the median PS is further decreased to 1.7 nm, also indicated by the increased moieties of Ag clusters to 14.2%. The higher fraction of Ag clusters is attributed to its in situ formation upon CO oxidation and conversion of residual AgNO_3 . Figure 6B shows the PS distribution of the 600/1 catalyst. The fresh sample has a median PS of 2.3 nm, thereby being slightly larger compared to the fresh 400/1 sample. Also the fraction of Ag clusters of <1 nm, determined to 1.7%, is smaller. After CO oxidation the median of the present PS (2.4 nm) and the fraction of Ag clusters (1.6%) are almost unchanged compared to the fresh sample, which is in very good agreement with the stable catalytic activity and $T_{10\%}$ values (see insets of Figure 6). The 400/1 catalyst shows, in contrast, a significant increase in CO oxidation activity upon cycling ($T_{10\%}$ decreased by 27 °C). This is in direct correlation to the in situ formation of Ag clusters, strongly indicating its huge impact on catalysis.

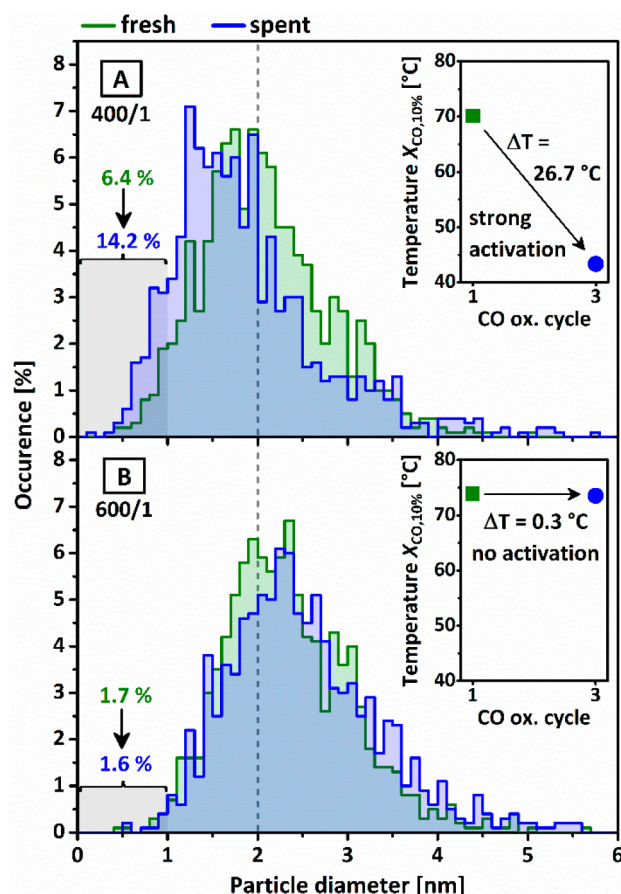


Figure 6. PS distributions from STEM (0.1 nm bin size) for Ag_5/SiO_2 catalysts calcined at 400/1 (A) and 600/1 (B). Shown are fresh (green) and spent samples (blue) after three cycles of CO oxidation after 300/3 pretreatment, as well as cumulative percentages for the fractions of <1.0 nm for fresh to spent samples. Insets show $T_{10\%}$ for first (green) and third cycle (blue).

These findings are not consistent with the results of Lim et al.¹⁸ claiming that Ag particles of <3 nm are no good catalysts for CO oxidation and of Qu et al.¹⁷ reporting that catalysts with Ag PS of 6–8 nm are the most active for CO oxidation. Those results are indicating a structure sensitivity with inferior catalytic activity for nanoparticles of <3 nm and are in contrast to our work. This discrepancy is likely explained by an inappropriate pretreatment and the low reaction temperatures applied in their studies.

To exclude different reaction mechanisms for samples Ag_5/SiO_2 , the reaction order at 100 °C for selected catalysts was calculated after 300/3 pretreatment and performing one CO oxidation cycle to 250 °C for a final AgNO_3 removal and Ag cluster formation (Figures S11 and S12). In general, for all samples the reaction order is below 1 and higher for CO than for O_2 , which indicates a higher dependence on the $\rho(\text{CO})$ than on $\rho(\text{O}_2)$. Values for catalysts 500/1, 600/1, and 600/3 range between $n(\text{O}_2) = 0.30$ – 0.32 and $n(\text{CO}) = 0.63$ – 0.68 . This indicates a higher coverage with oxygen in comparison to CO as general feature. For sample Ag_5/SiO_2 400/1 the reaction orders are lower with $n(\text{O}_2) = 0.09$ and $n(\text{CO}) = 0.41$. This implies that the reaction rates are almost independent of the $\rho(\text{O}_2)$ and that the activation of O_2 is facile. Since Ag tends to form also subsurface oxygen species, the particle and/or cluster size might serve as descriptor for this behavior and vice

versa; small clusters stabilize oxygen rather near the surface. This discrepancy between sample 400/1 and the samples calcined at higher temperatures is interpreted as a result of the highly active Ag clusters. They are in situ created during the first CO oxidation cycle for the 400/1 sample, and their distinctness is also visible in the different kinetic parameters (reaction orders).

Evaluation of the Silver–Oxygen Interaction. To investigate the ability of Ag catalyst systems to activate O_2 , microcalorimetry experiments were conducted (Figure 7). The

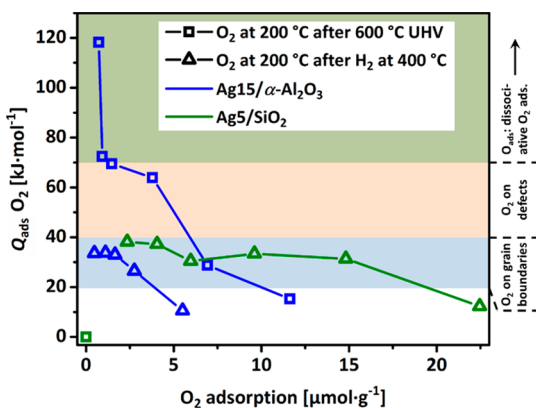


Figure 7. Microcalorimetric oxygen adsorption on Ag15/ α -Al $_2$ O $_3$ and Ag5/SiO $_2$ calcined at 600/1. O_2 adsorption was performed at 200 °C after pretreatment at 600 °C in UHV and after 400 °C with H $_2$. On the right the corresponding adsorption sites are shown based on DFT calculations.

Ag15/ α -Al $_2$ O $_3$ sample and the AgNO $_3$ /SiO $_2$ precursor were both in situ calcined at 600 °C for 1 h prior to the O_2 dosing at 200 °C. The integral heat of adsorption (Q_{ads}) of the Ag15/ α -Al $_2$ O $_3$ sample is in the range of 120 kJ·mol $^{-1}$ and decreases upon titrating to a plateau at \sim 70 kJ·mol $^{-1}$ and finally reaches values below 30 kJ·mol $^{-1}$. On the basis of DFT calculation for the adsorption energy (E_{ads}) of oxygen on various Ag surfaces (for details see Supporting Information), the experimental results are interpreted as dissociatively activated oxygen species, with heats of adsorption in the range of 120–70 kJ·mol $^{-1}$, followed by molecular oxygen adsorbed on defects and grain boundaries (Q_{ads} in the range of 60–20 kJ·mol $^{-1}$). The SiO $_2$ supported Ag nanoparticles show no interaction with the dosed O_2 at 200 °C. This is explained by the already stable oxygen saturated state forming Ag $^{\delta+}$ O $_x$ species during in situ calcination (mainly from AgNO $_3$) that are consequently unable to further activate molecular oxygen. Subsequently, to remove oxygen species in and on Ag, both samples were pretreated in hydrogen at 400 °C. Temperature-programmed reduction (TPR) experiments under 0.25% H $_2$ atmosphere were already performed to monitor the consumption of different kind of oxygen species by H $_2$ under the formation of water (Figure S13), showing that 400 °C is a reasonable temperature for a complete reduction of Ag. H $_2$ O events at higher temperatures are related to support effects. Titrating the reduced samples again with O_2 led qualitatively to comparable results for both samples, with Q_{ads} values in the range of 30–40 kJ·mol $^{-1}$. The Ag nanoparticles offer more adsorption sites for oxygen, which are according to DFT calculations for both samples in the regime of molecular oxygen on different surfaces. These results show that the oxygen species were successfully removed by the reducing treatment (also the stabilized oxygen on Ag

nanoparticles). Besides, it is clearly shown that for a dissociative activation of oxygen, oxygen species in and on Ag (not too ionic and stable) have to be already present. If not, oxygen is only molecularly adsorbed, since the oxygen-free Ag 0 particles have a closed d -band and are inactive.⁵⁶ After the microcalorimetry experiments a median PS of 2.5 nm (99.9% < 7.2 nm, Figure S14) is found via STEM analysis, confirming that the in situ created sample is comparable to Ag5/SiO $_2$ 600/1 and representative for the series of Ag nanoparticles stabilized on SiO $_2$. However, the results obtained by the integral microcalorimetry offer valuable insights in the nature of the Ag–O interaction, but a surface quantification of Ag (or an identification of the number of reaction sites on Ag) due to the subsurface contributions is very difficult.

To further evaluate the strength of the Ag–O interaction on the surface, we have to introduce a probe molecule, which interacts with the partially oxidized Ag $^{\delta+}$ O $_x$ and is unable to develop a Ag subsurface chemistry. For this purpose, ethylene (C $_2$ H $_4$) is identified since the Ag $^{\delta+}$ O $_x$ surface behaves like a selective “chromatographic column” and C $_2$ H $_4$ adsorbs easily. Besides, it is well-known that metallic Ag is not able to interact with C $_2$ H $_4$ since its electronic configuration of s^1d^{10} does not allow transferring electrons to the Ag d -band.^{22,57,58} This fact was confirmed for a Ag5/SiO $_2$ 600/1 sample reduced at 400 °C in 5% H $_2$, resulting in a metallic supported Ag catalyst. This sample showed no heat evolution upon C $_2$ H $_4$ dosing via microcalorimetry and therefore no interaction with C $_2$ H $_4$. For the partially oxidized Ag $^{\delta+}$, electron density from the Ag 0 d -band is removed which enables the donation of π -electrons. This interaction allows C $_2$ H $_4$ to be a suitable sensor for the titration of all kinds of Ag $^+$ sites from Ag $_2$ O, AgNO $_3$, and Ag $^{\delta+}$ sites from partially oxidized Ag $^{\delta+}$ O $_x$. Furthermore, the C $_2$ H $_4$ interaction strength with Ag $^{\delta+}$ O $_x$ is also an indirect measurement for the strength of Ag–O interaction, since the binding strength of C $_2$ H $_4$ depends on the strength of interaction of oxygen with Ag and the corresponding acceptance of π -electrons. However, for a correct comparison of the adsorption on Ag some important criteria have to be fulfilled: (I) the Ag surface sites have to be available for C $_2$ H $_4$ to adsorb. This implies a proper pretreatment sequence. (II) Any interaction of the support materials and C $_2$ H $_4$ has to be ruled out. Therefore, a pure SiO $_2$ sample that was equally treated compared with the Ag5/SiO $_2$ samples (blind impregnation with H $_2$ O) was measured. Due to the absence of any heat evolution upon C $_2$ H $_4$ dosing, the support is seen as inert.

Figure 8 illustrates the results of the microcalorimetric C $_2$ H $_4$ adsorption experiments and the corresponding integral heat evolutions. At first, the AgNO $_3$ /SiO $_2$ precursor was in situ activated at 300/3, and subsequently C $_2$ H $_4$ was adsorbed. The Q_{ads} is in the range of 85–90 kJ·mol $^{-1}$ and decreases gradually upon dosing. The adsorption of the C $_2$ H $_4$ molecules was reversible (qualitatively and quantitatively under vacuum treatment, 90 μ mol·g $^{-1}$) and for this sample very likely related to Ag $^{\delta+}$ O $_x$ from Ag nanoparticles and Ag $^+$ adsorption centers from residual AgNO $_3$. For a possible discrimination between the nature of the Ag–O interaction of Ag clusters (<1 nm) and Ag nanoparticles (1–6 nm) the precursor AgNO $_3$ /SiO $_2$ was additionally in situ reduced using CO as reduction agent, comparable to one CO oxidation cycle as demonstrated in Figure 5. As shown before, the reductive CO atmosphere in situ reduces the Ag $^+$ species of the residual AgNO $_3$ under the formation of Ag nanoparticles and clusters. The resulting C $_2$ H $_4$ adsorption led to Q_{ads} in the range of 100 kJ·mol $^{-1}$, which is a

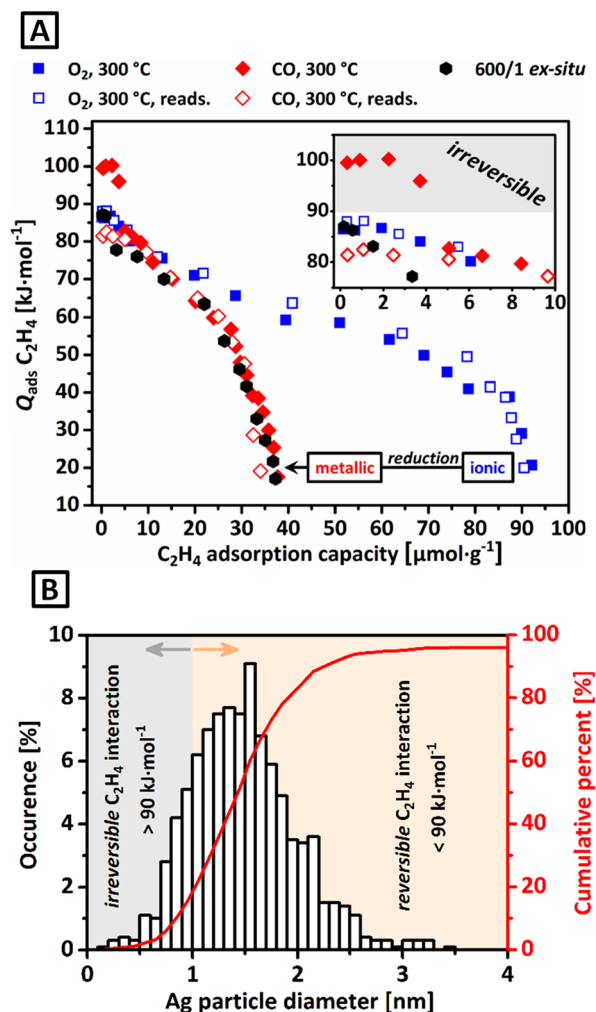


Figure 8. Microcalorimetric integral heat of adsorbed C_2H_4 ($Q_{ads} C_2H_4$) at 40 °C on $AgNO_3/SiO_2$ together with the corresponding C_2H_4 adsorption capacity after in situ pretreatment at conditions of 300/3 in synthetic air (blue squares), subsequent CO oxidation feed exposure at 300 °C (red diamonds) together with the respective readsorptions (empty symbols). As comparison, sample Ag_5/SiO_2 ex situ calcined at conditions of 600/1 with subsequent in situ 300/3 pretreatment is shown as black hexagons (A). PS distribution from STEM with 0.1 nm bin size for spent sample $AgNO_3/SiO_2$ after in situ 300/3 synthetic air treatment, CO reduction at 300 °C, and C_2H_4 microcalorimetry (B).

difference in the maximum Q_{ads} of 13 $kJ \cdot mol^{-1}$ (compared to the adsorption without the reduction in CO atmosphere). Further, the amount of adsorption centers was reduced from 90 $\mu mol \cdot g^{-1}$ to 38 $\mu mol \cdot g^{-1}$, which matches very well with loss of Ag^+ sites on the expense of $Ag^{\delta+}O_x$ sites. For the readorption (after HV treatment) on the reduced sample the highest detected Q_{ads} is in the range of 80–85 $kJ \cdot mol^{-1}$ which indicates the irreversibility of the $Ag^{\delta+}O_x-C_2H_4$ interaction due to integral heat evolutions of $>90 kJ \cdot mol^{-1}$. The ex situ calcined 600/1 sample without Ag clusters showed upon C_2H_4 titration also Q_{ads} in the range of 85–90 $kJ \cdot mol^{-1}$. This implies that the in situ created Ag clusters exhibit $Ag^{\delta+}O_x$ species which are more ionic/oxidic than the Ag nanoparticles. The amount of irreversible sites was in the range of 10% (3.7 $\mu mol \cdot g^{-1}$ of 38 $\mu mol \cdot g^{-1}$) and in reasonable agreement with the amount of Ag clusters of the 400/1 samples after CO

oxidation. Again, the sample with the irreversible adsorption sites from the microcalorimetry study was investigated via STEM for a PS analysis. Figure 8B shows the corresponding histogram of the PS distribution being in very good agreement with the PS distribution of the 400/1 sample (see also Figure 6). This strongly indicates a direct correlation between the number of Ag clusters and the number of irreversible adsorption sites. These adsorption sites, binding the oxygen species stronger (more oxidic), might also be responsible for the lowered reaction orders and the higher ability in activating oxygen within a catalytic cycle. Finally, an inverse trend for the strength of the Ag–O interaction and the corresponding PS and ionicity is manifested by complementary techniques (PXRD, STEM, and microcalorimetry): bulk-like (20–300 nm) < Ag nanoparticles (1–6 nm) < Ag clusters (<1 nm).

Correlation of Ag Surface Area and Catalytic Activity.

For a better comparison and investigation of catalytic relations it is necessary to determine the specific surface area of a catalyst. Conventional analysis of Ag surface areas is done by oxygen involving methods^{59–61} which are from our point of view very challenging. Due to the complex Ag–O chemistry, oxygen might be located on the surface or in the subsurface/bulk of Ag, since the low oxophilicity enables diffusion processes. So any techniques involving oxygen species (direct titration or consumption of prestored) is ruled out. Determining the geometric Ag surface by TEM analysis would also give a meaningless number, not correlating with the relevant sites. Therefore, we used the already introduced concept of partially oxidized Ag samples to interact with C_2H_4 as probe molecule of choice as for the microcalorimetric study. In comparison to the microcalorimetric setup (static and semiquantitative), we combined this idea with a temporal analysis of products approach at atmospheric pressure (atmTAP⁵⁰). The C_2H_4 is dosed at 40 °C into a high-speed transient fixed bed operating under plug flow conditions as described in the Experimental Section. By use of this setup, the calculated C_2H_4 adsorption capacities are determined under conditions comparable to standard catalytic test reactors creating highly reliable correlations.

Figure S16 illustrates the principle of measurement. By comparison of the reactor residence time of C_2H_4 with the nonadsorbing reference Ar, the amount of adsorbed C_2H_4 can be calculated from the mass balance. Let the signal for C_2H_4 as a function of time t be denoted by $S(t)$ and the total volumetric flow rate by F_V . From the mass balance it follows that the number of moles of adsorbed molecules N_{ad} per gram catalyst is given by

$$\frac{N_{ad}}{m_{cat}} = \frac{c_{C_2H_4}}{F_V m_{cat}} \int_0^\infty \left(1 - \frac{S(t)}{S(\infty)} \right) dt$$

where $c_{C_2H_4}$ is the molar concentration of C_2H_4 and $S(\infty)$ is the steady-state signal reached after the mean breakthrough time. Since $c_{C_2H_4}$ is very low, indeed $<0.5\%$, we can neglect the change of F_V due to adsorption and consider it a constant. The resulting amounts of adsorbed C_2H_4 are presented in Figure 9A showing the average over three measurements for each sample. All measurements were performed on Ag_5/SiO_2 samples pretreated at 300/3. Samples without remaining $AgNO_3$ like 500/1, 500/3, 600/1, and 600/3 are all in the same range with an average C_2H_4 adsorption capacity of 28.3 $\mu mol \cdot g_{cat}^{-1}$, 25.9 $\mu mol \cdot g_{cat}^{-1}$, 30.8 $\mu mol \cdot g_{cat}^{-1}$, and 31.5 $\mu mol \cdot g_{cat}^{-1}$, respectively. These results indicate that samples calcined

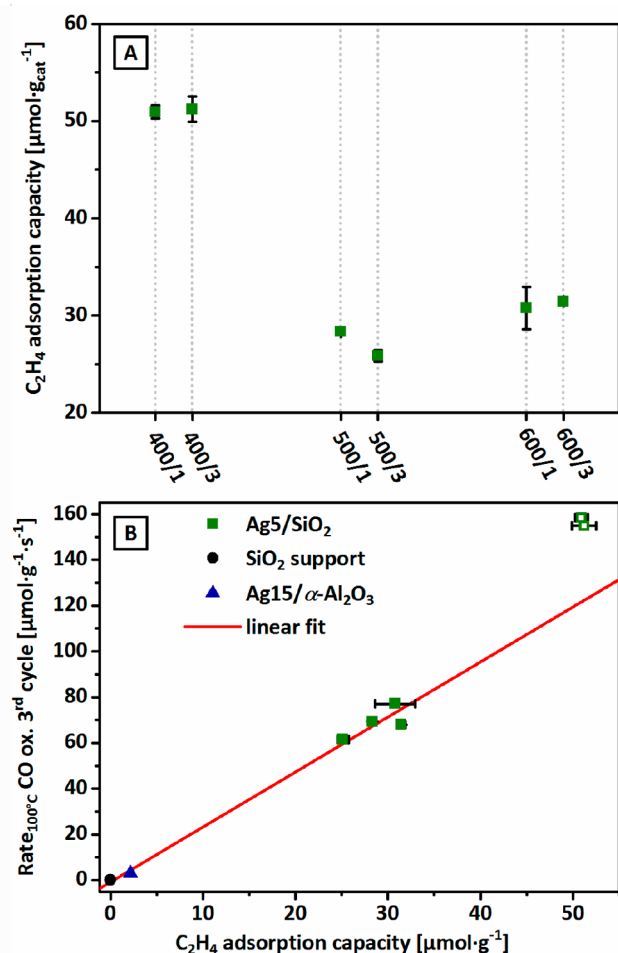


Figure 9. (A) C₂H₄ adsorption capacities of Ag₅/SiO₂ catalysts calcined at 400, 500, and 600 °C for 1 and 3 h dwell time and (B) C₂H₄ adsorption capacities of Ag₅/SiO₂ catalysts without clusters (green solid squares) and with in situ cluster formation (green open squares) correlated to the CO oxidation rate at 100 °C for the third cycle together with the pure support without Ag loading (black circle). Additionally, C₂H₄ adsorption capacity determined from microcalorimetry is shown for Ag₁₅/α-Al₂O₃ (blue triangle). The corresponding linear fit for cluster-free samples is presented as red line with a R^2 of 0.986.

at 500 and 600 °C have a comparable number of adsorption sites for C₂H₄. The slightly increased number of adsorption sites for the samples calcined at 600 °C are in line with PS distribution (Figure 6, Figure S15, and overview in Table 1).

Samples calcined at 400 °C show a significantly higher C₂H₄ adsorption capacity of average 71.7 μmol·g_{cat}⁻¹ for 400/0 and 50.9 μmol·g_{cat}⁻¹ for sample 400/1 and 51.2 μmol·g_{cat}⁻¹ for sample 400/3. For 400/0 the remaining AgNO₃ contributed strongly to the high adsorption value. This is also visible in the change from measurement 1 to 3, namely, the decrease of C₂H₄ adsorption capacity from 76.7 μmol·g_{cat}⁻¹ to 70.8 μmol·g_{cat}⁻¹ to 67.6 μmol·g_{cat}⁻¹ (Figure S17). This decrease was induced by the thermolysis during the intermediate 230 °C heat treatment applied for desorbing the C₂H₄ between each of the three measurements. It further led to the formation of nanoparticles and clusters which have a smaller number of adsorption sites than atomically dispersed Ag⁺, thereby decreasing the overall adsorption capacities (in line with the microcalorimetric C₂H₄ adsorption). This change is less

pronounced for sample 400/1, with only a weak decrease from 51.9 μmol·g_{cat}⁻¹ to 50.6 μmol·g_{cat}⁻¹ and 50.4 μmol·g_{cat}⁻¹, whereas the difference of measurement 2 to 3 is within the measurement error of the setup of approximately ±0.3 μmol·g_{cat}⁻¹. Furthermore, samples 400/1 and 400/3 are resulting in the same adsorption capacities, indicating that for sample 400/1 no remaining AgNO₃ was present for the second and third analyses.

On the basis of the adsorption measurements, an apparent Ag surface is estimated. Under the assumption of a full oxygen coverage of the Ag surface, it is assumed that one C₂H₄ molecule binds to one Ag₂O site, consequently meaning that one C₂H₄ titrates two Ag atoms. Thereby, we can estimate the number of Ag atoms present on the surface. Using a covalent radius for Ag of 144 pm, the following Ag surface areas are calculated based on the number of Ag atoms. The determined adsorption capacities as well as the calculated apparent Ag surface areas are presented in Table 3.

Table 3. C₂H₄ Adsorption Capacities Determined by atmTAP, Corresponding Apparent Ag Surface Areas, and CO Oxidation Rates at 100 °C

sample	C ₂ H ₄ adsorption capacity [μmol·g ⁻¹]	Ag surface area [m ² ·g ⁻¹]	rate _{100 °C} CO oxidation, cycle 3 [μmol·g ⁻¹ ·s ⁻¹]
Ag ₅ /SiO ₂ 400/1	50.9	4.00	158.3
Ag ₅ /SiO ₂ 400/3	51.2	4.02	154.9
Ag ₅ /SiO ₂ 500/1	28.3	2.22	69.3
Ag ₅ /SiO ₂ 500/3	25.9	2.03	61.6
Ag ₅ /SiO ₂ 600/1	30.8	2.42	77.0
Ag ₅ /SiO ₂ 600/3	31.5	2.59	67.9
Ag ₁₅ /α-Al ₂ O ₃ ^a	2.17	0.17	2.9

^aDetermined by microcalorimetric C₂H₄ adsorption.

The Ag₁₅/α-Al₂O₃ reference was measured using surface titration experiments via microcalorimetry, since the surface area values are too small for the atmTAP approach. The C₂H₄ adsorption (Figure S18) is determined to 2.17 μmol·g_{cat}⁻¹ and is further compared to the catalytic CO oxidation performances (see values in Table 2).

As presented in Figure 9B, the calculated C₂H₄ adsorption capacities are related to the rate in CO oxidation at 100 °C for cycle 3 after a 300/3 pretreatment (identical to the atmTAP measurements). A linear correlation can be drawn for samples up to adsorption capacities of 31 μmol·g⁻¹ taking nearby various Ag₅/SiO₂ samples, also pure SiO₂ support and the reference Ag₁₅/α-Al₂O₃ sample into account. As discussed above, these samples are free of Ag clusters and therefore have a different Ag–O interaction. By comparison of the high Ag surface area catalysts of around 50 μmol·g⁻¹, the linear correlation does not fit. The calculated rate is about 35 μmol·g⁻¹·s⁻¹ higher than extrapolated by the linear correlation. Since these samples are prone to form Ag clusters, the discrepancy is explained by the nature of the Ag clusters and also indicated by the irreversible sites for C₂H₄ adsorption (Figure 8). Since CO oxidation is only possible upon activation of oxygen by the catalyst, the Ag–O interaction strength is also relevant for CO oxidation. Therefore, it is reasonable that the linear correlation does not include the Ag clusters dominating the catalysis. This is also visible by a change of reaction orders and finally resulting in a Ag particle/cluster size effect for the CO oxidation reaction.

CONCLUSION

We report on an improved synthesis approach for a set of SiO₂ supported Ag nanoparticles with a narrow PS distribution and median PS of ~2 nm based on an advanced incipient wetness impregnation technique. Ag nanoparticles show a high tendency to form Ag₂CO₃, as demonstrated by PXRD, which was absent for bulk-like Ag particles of a Ag15/ α -Al₂O₃ reference sample. Catalysts Ag5/SiO₂, exhibiting solely Ag nanoparticles and clusters, were highly active in CO oxidation, after a dedicated pretreatment which is related to the Ag₂CO₃ formation. Performing detailed investigations concerning the pretreatment conditions, we were able to demonstrate that Ag nanoparticles need a significantly harsher pretreatment compared to bulk-like Ag particles (higher temperature and/or longer dwell times). This pretreatment dependence might also be the reason for differentiated findings in literature concerning Ag nanoparticles and their catalytic performance. Further, Ag clusters were in situ created and showed a significantly higher activity in CO oxidation.

Investigations on the correlation of Ag PS and the strength of the Ag–O interaction were performed. The formation of high temperature stable oxygen species with a strong Ag–O interaction on Ag nanoparticles and clusters was confirmed by microcalorimetric oxygen and C₂H₄ adsorption experiments. The strength of the Ag–O interaction was attributed to the higher ionicity of the Ag ^{δ +}O_x species directly correlating with the tendency of carbonate formation. Especially, the Ag clusters, also responsible for different reaction orders upon comparison to Ag nanoparticles, showed, using C₂H₄ titration, an in parts irreversible adsorption behavior. This finding supports a PS effect for Ag clusters in CO oxidation.

A newly introduced method for estimating the available reactive surface area was applied based on the C₂H₄ adsorption capacity. Thereby, a linear correlation of the CO oxidation rate with the C₂H₄ adsorption capacity of bulk-like Ag and Ag nanoparticles was demonstrated. Ag clusters exhibited a superior CO oxidation activity compared to nanoparticles and bulk Ag particles and deviate from the linear correlation, which can be directly attributed to the discussed Ag–O interaction and a distinct cluster size effect for Ag of <1 nm in size.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsanm.9b00344.

Precursor characterization, X-ray diffraction patterns, additional CO oxidation data, electron microscopy, TPR analysis, microcalorimetry, and adsorption measurements (PDF)

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The authors declare no competing financial interest.

ACKNOWLEDGMENTS

We highly appreciate the support of Pierre Kube and Rania Hanna (catalytic testing), Wiebke Frandsen (SEM-EDX), and Jasmin Allan (TGA).

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