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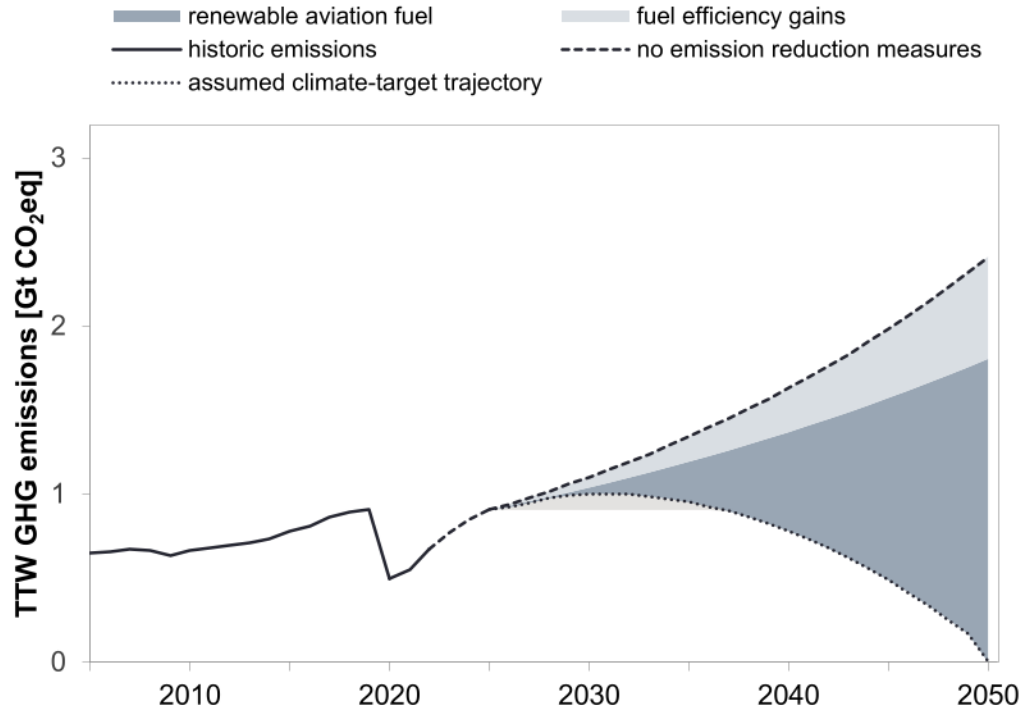
Green Liquid Hydrogen Supply Chains for Future Aviation

A techno-economic well to tank assessment

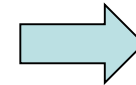
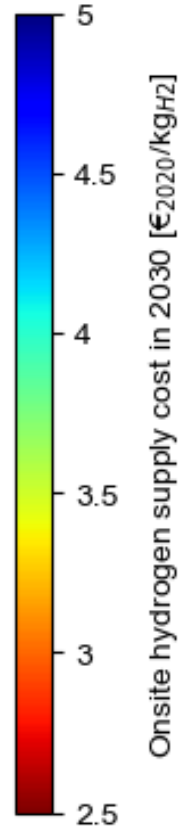
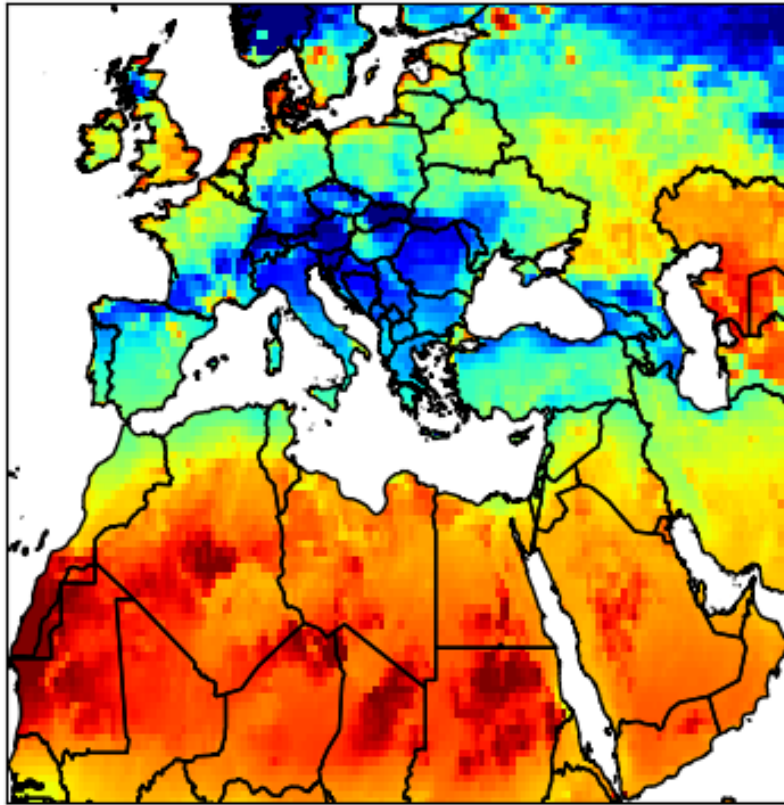
Lucas Sens, Fabian Carels, Ulf Neuling and Martin Kaltschmitt

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Hydrogen Powered Aviation

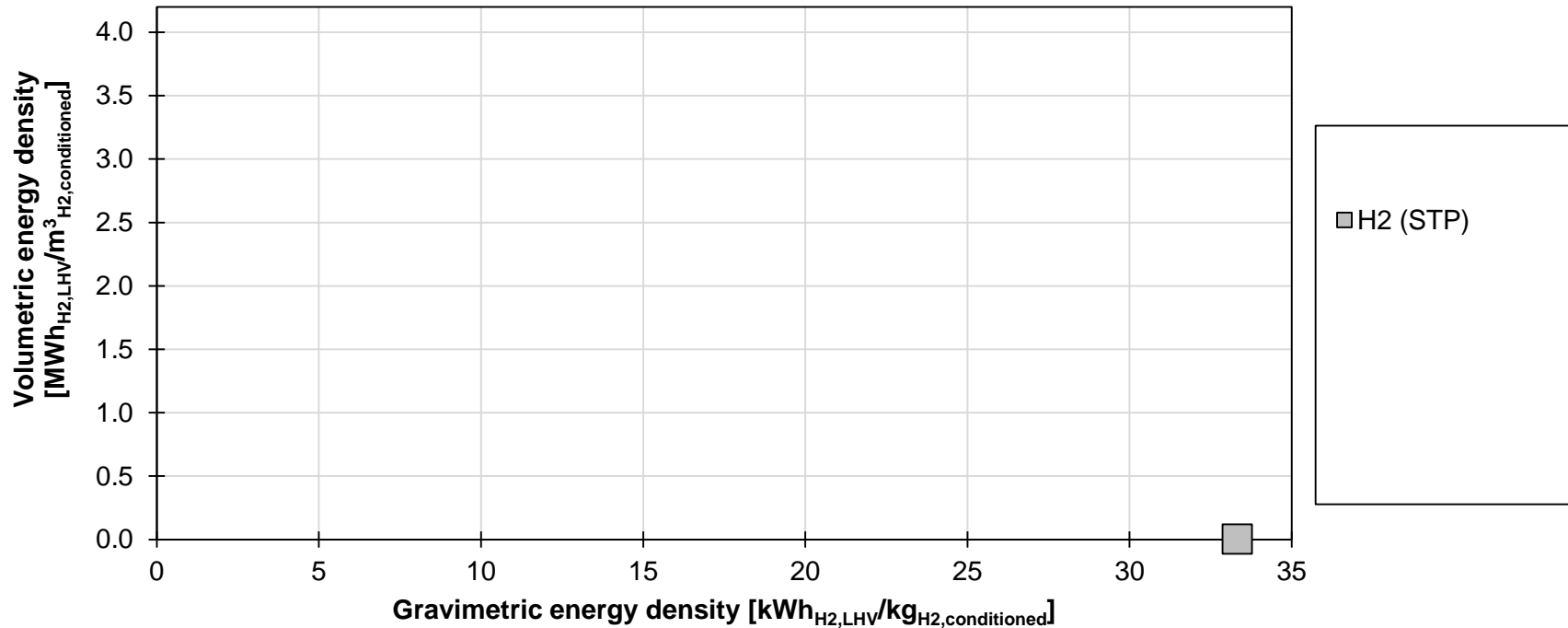


Onsite Hydrogen Supply Cost



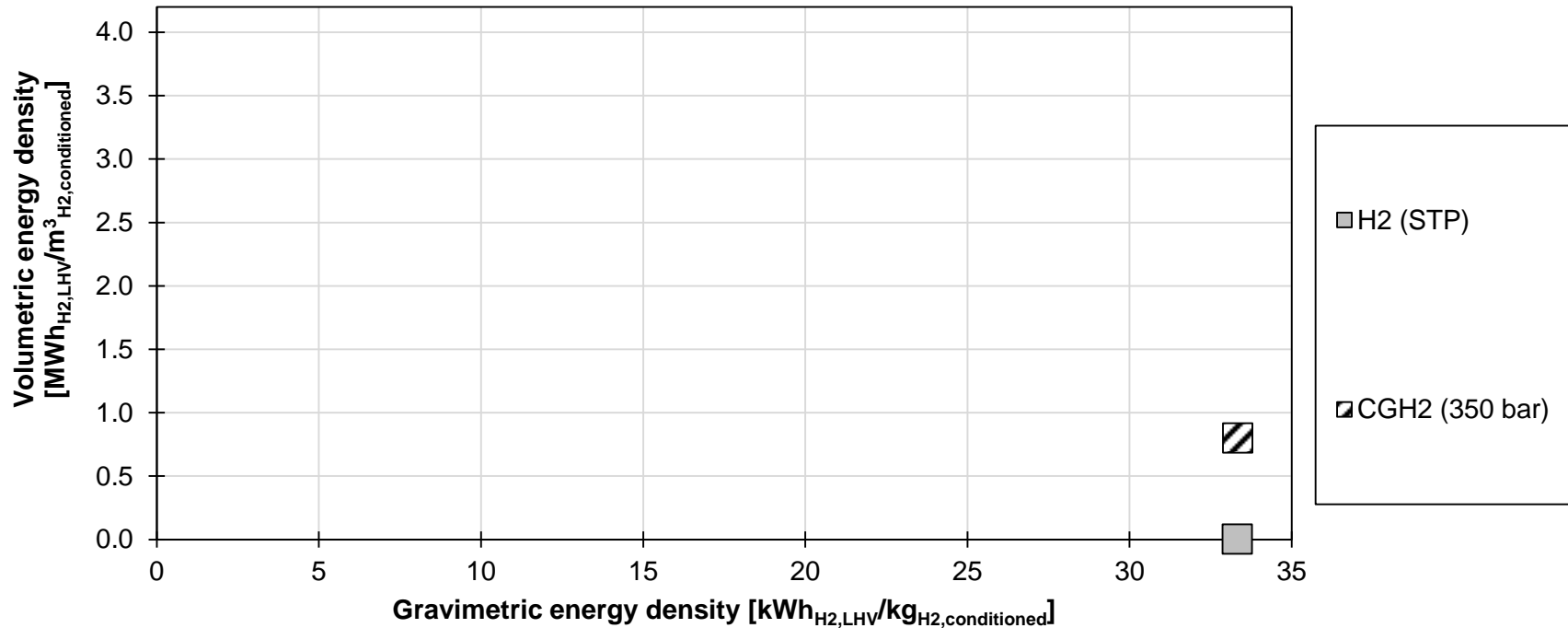
Transportation needed to supply low cost hydrogen to the demand centers

Hydrogen at Standard Temperature and Pressure



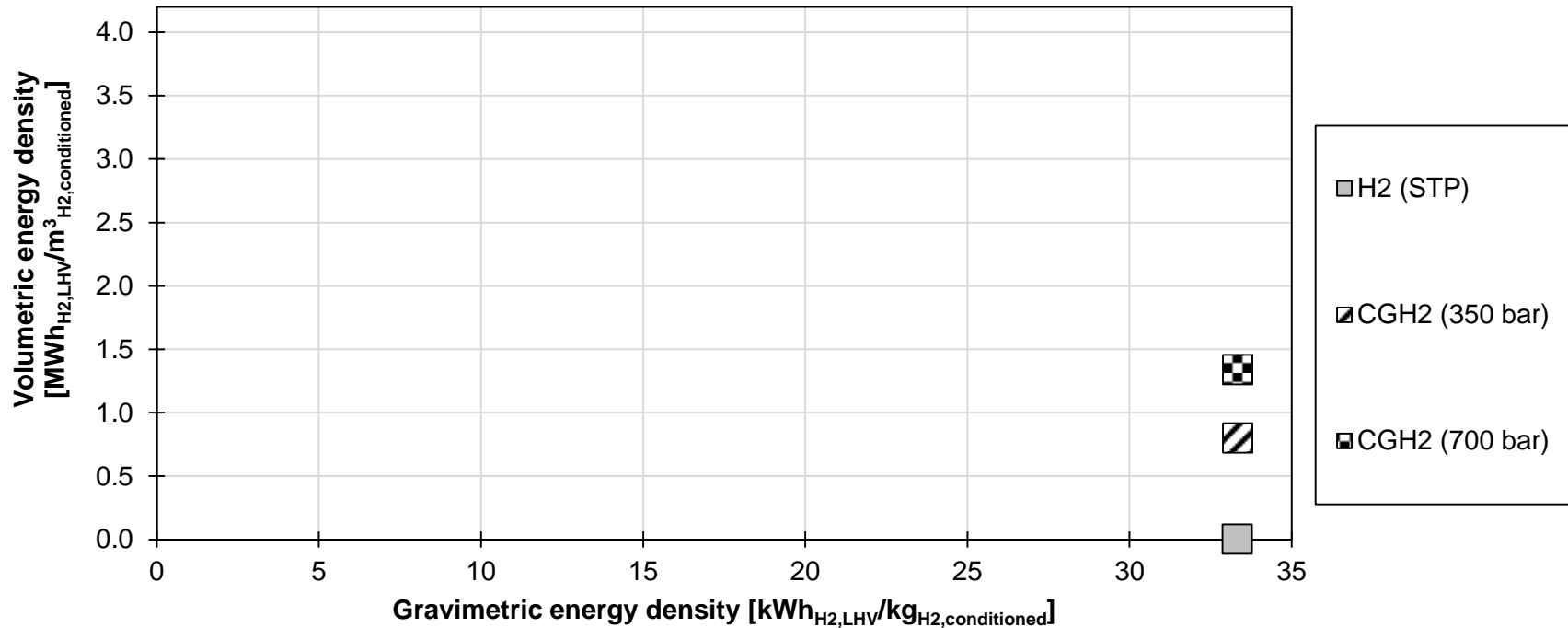
STP = standard temperature and pressure

Compressed Gaseous Hydrogen (CGH₂)



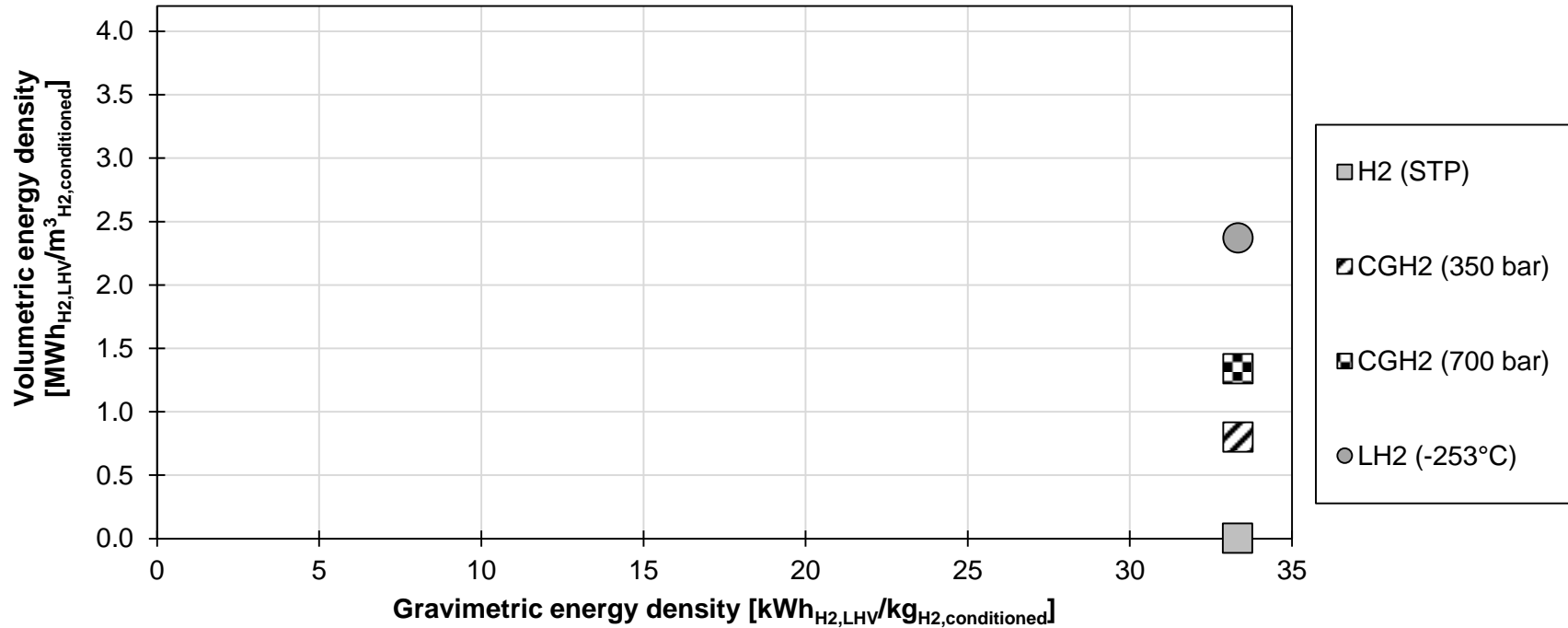
CGH₂ = compressed gaseous hydrogen, STP = standard temperature and pressure

Compressed Gaseous Hydrogen (CGH₂)



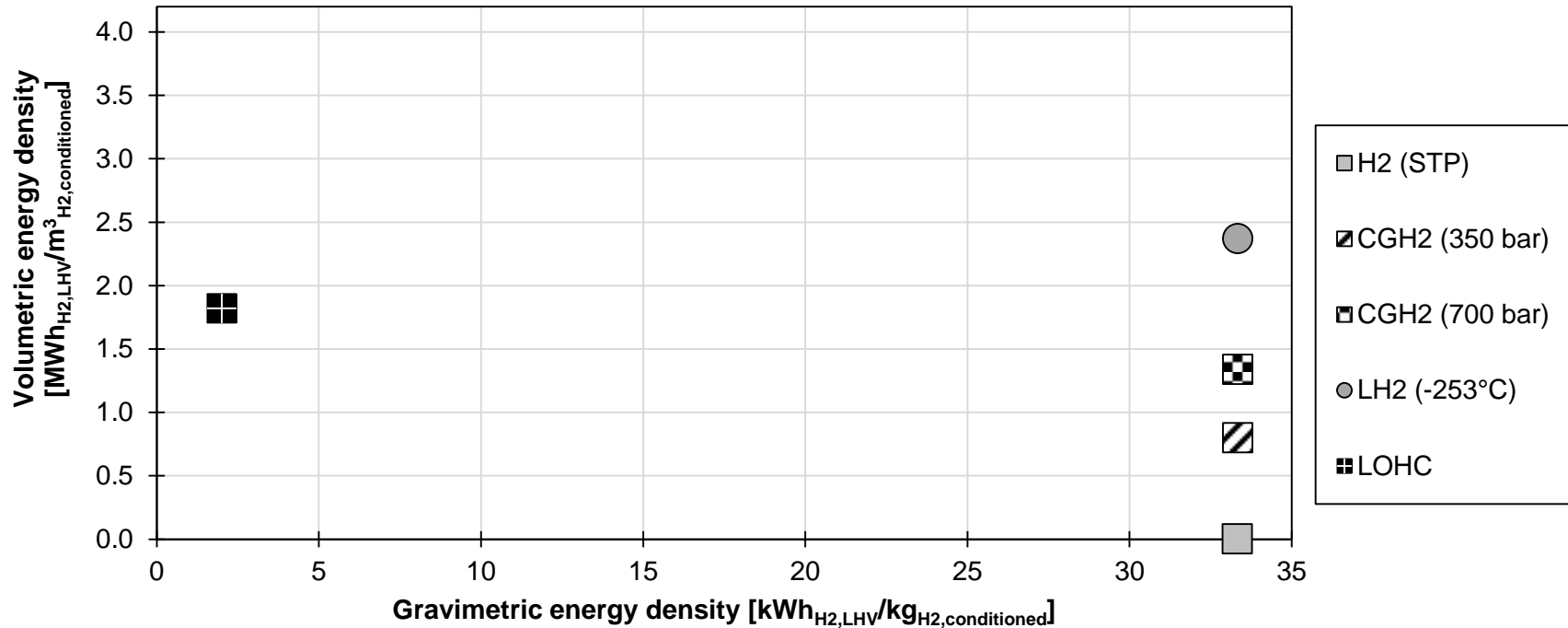
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Liquid Hydrogen (LH₂)



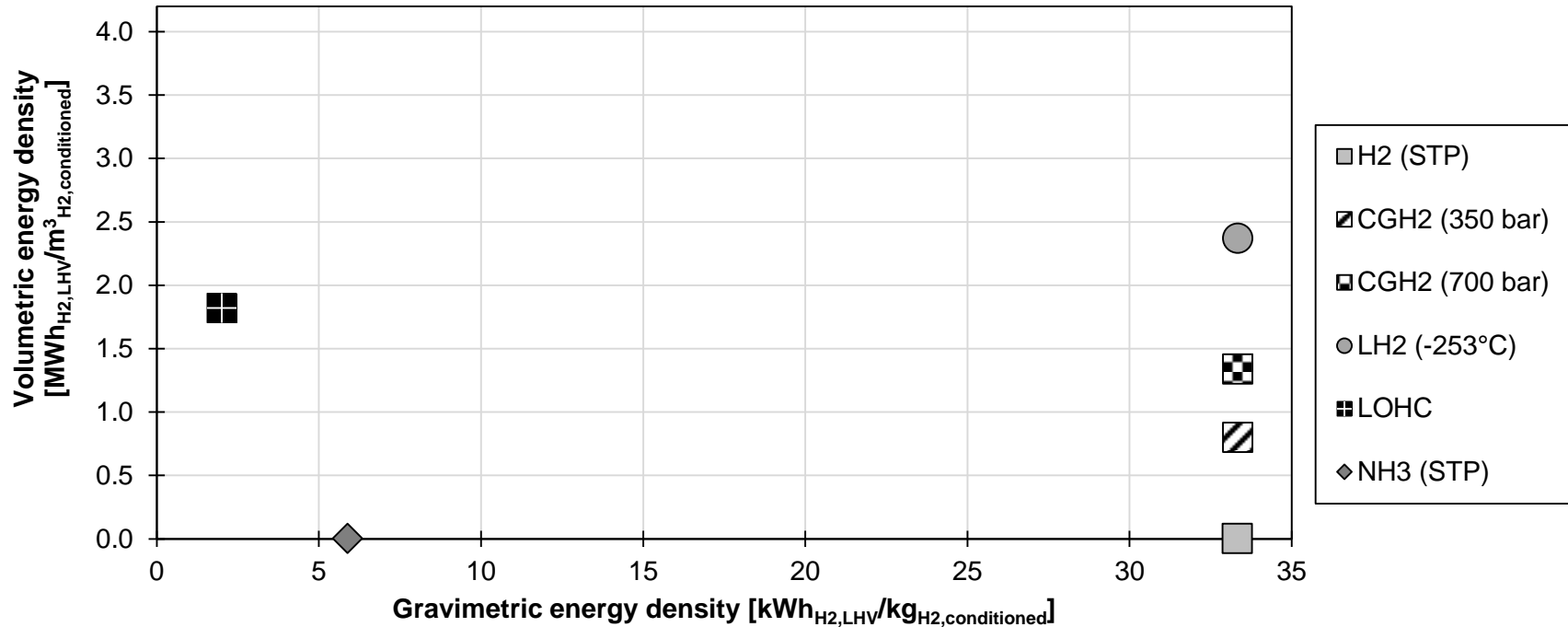
CGH2 = compressed gaseous hydrogen, LH2 = liquid hydrogen, STP = standard temperature and pressure

Liquid Organic Hydrogen Carriers (LOHC)



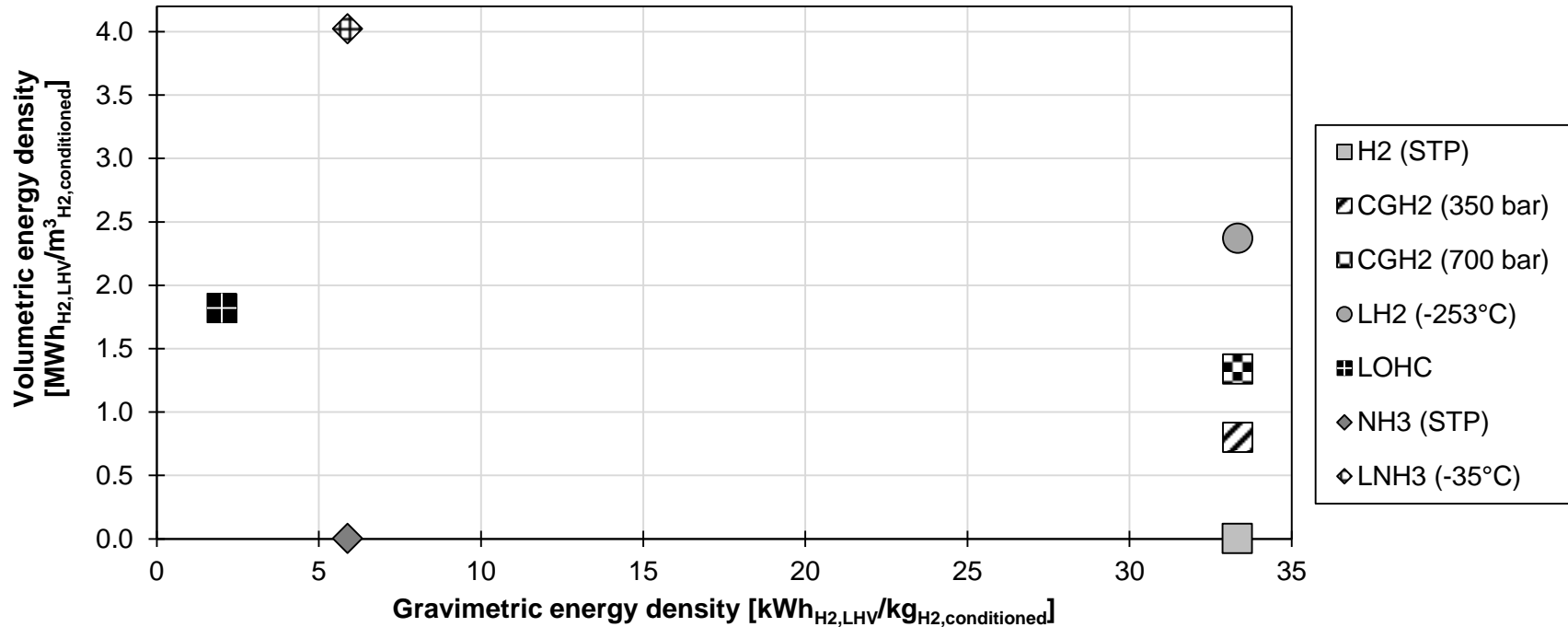
CGH2 = compressed gaseous hydrogen, LOHC = liquid organic hydrogen carrier (here Dibenzyltoluene), LH2 = liquid hydrogen, STP = standard temperature and pressure

Ammonia (NH₃)



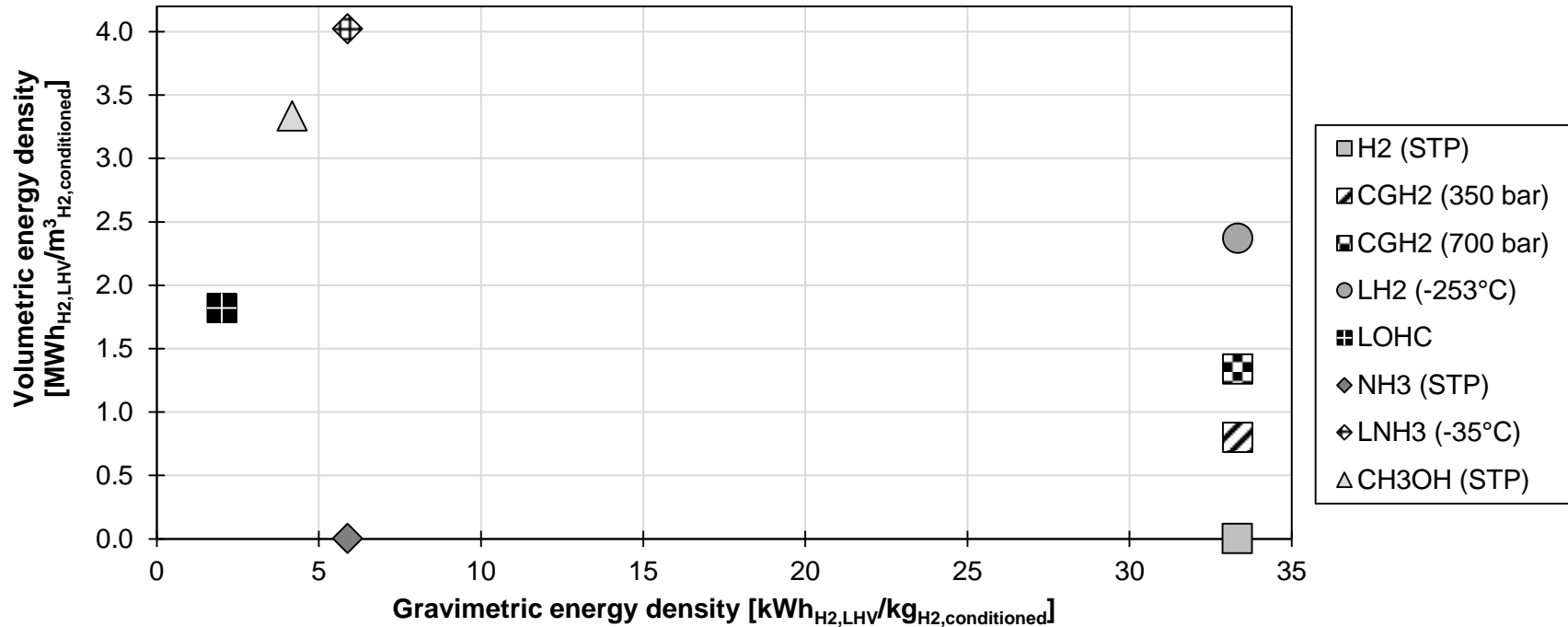
CGH2 = compressed gaseous hydrogen, LOHC = liquid organic hydrogen carrier (here Dibenzyltoluene), LH2 = liquid hydrogen, NH3 = ammonia, STP = standard temperature and pressure

Liquid Ammonia (LNH₃)



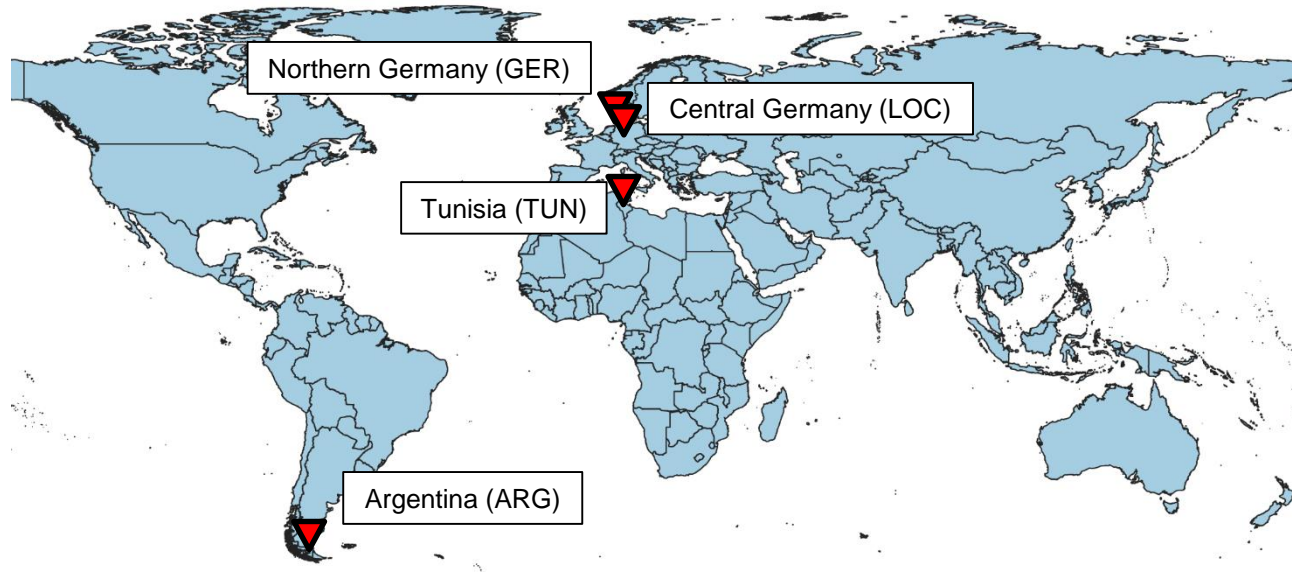
CGH₂ = compressed gaseous hydrogen, LOHC = liquid organic hydrogen carrier (here Dibenzyltoluene), LH₂ = liquid hydrogen, LNH₃ = liquid ammonia, NH₃ = ammonia, STP = standard temperature and pressure

Methanol (CH₃OH)



CGH₂ = compressed gaseous hydrogen, CH₃OH = methanol, LOHC = liquid organic hydrogen carrier (here Dibenzyltoluene), LH₂ = liquid hydrogen, LN₃ = liquid ammonia, NH₃ = ammonia, STP = standard temperature and pressure

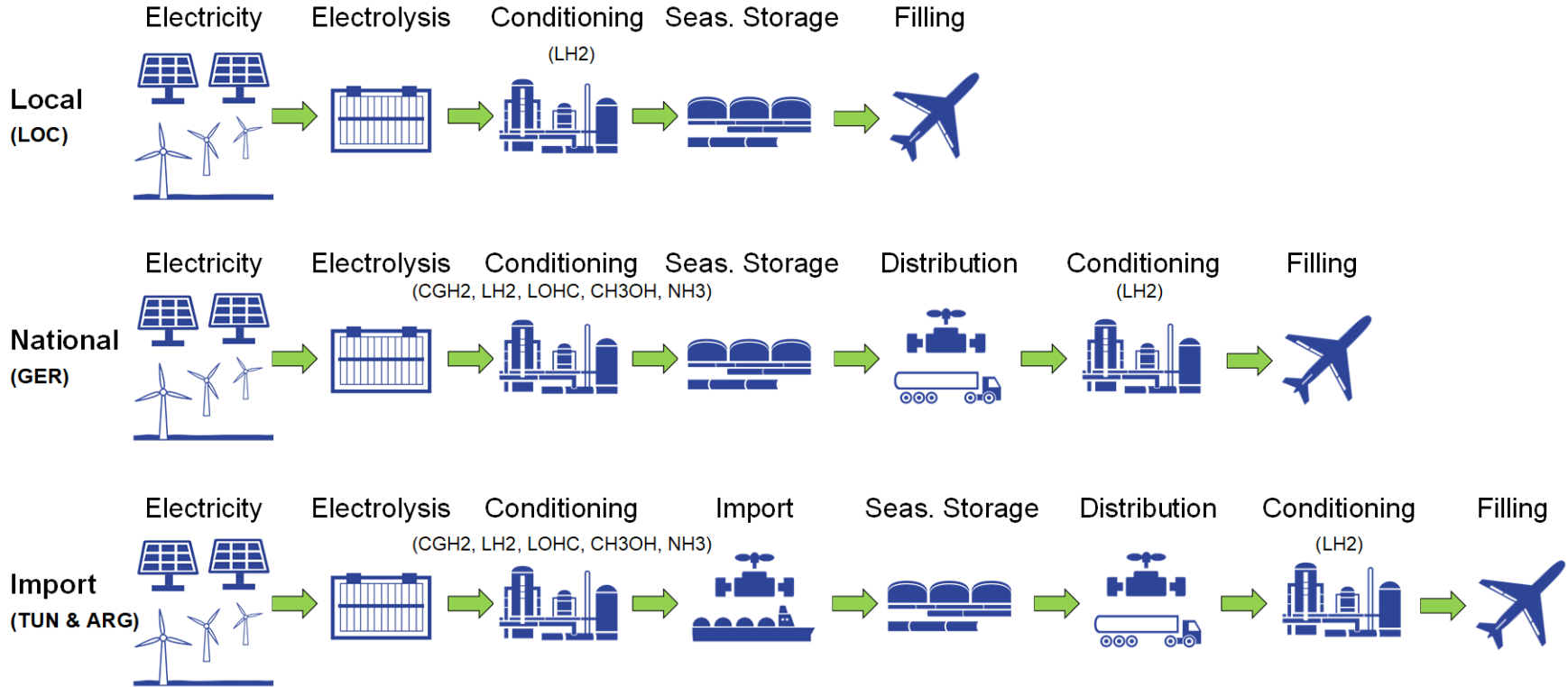
Exemplified Hydrogen Production Locations



- **Central Germany (LOC):** PV \approx 1,100 AFLH; Onshore Wind \approx 2,600 AFLH
- **North Germany (GER):** PV \approx 1,000 AFLH; Offshore Wind \approx 5,000 AFLH
- **Tunisia (TUN):** PV \approx 1,800 AFLH; Onshore Wind \approx 3,500 AFLH
- **Argentina (ARG):** PV \approx 1,000 AFLH; Onshore Wind \approx 5,500 AFLH

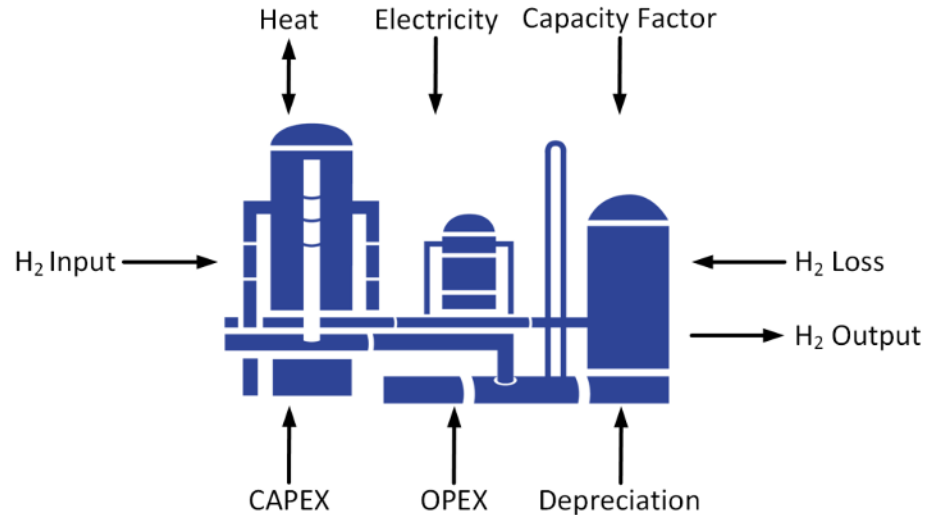
AFLH = annual full load hours

Supply Chains

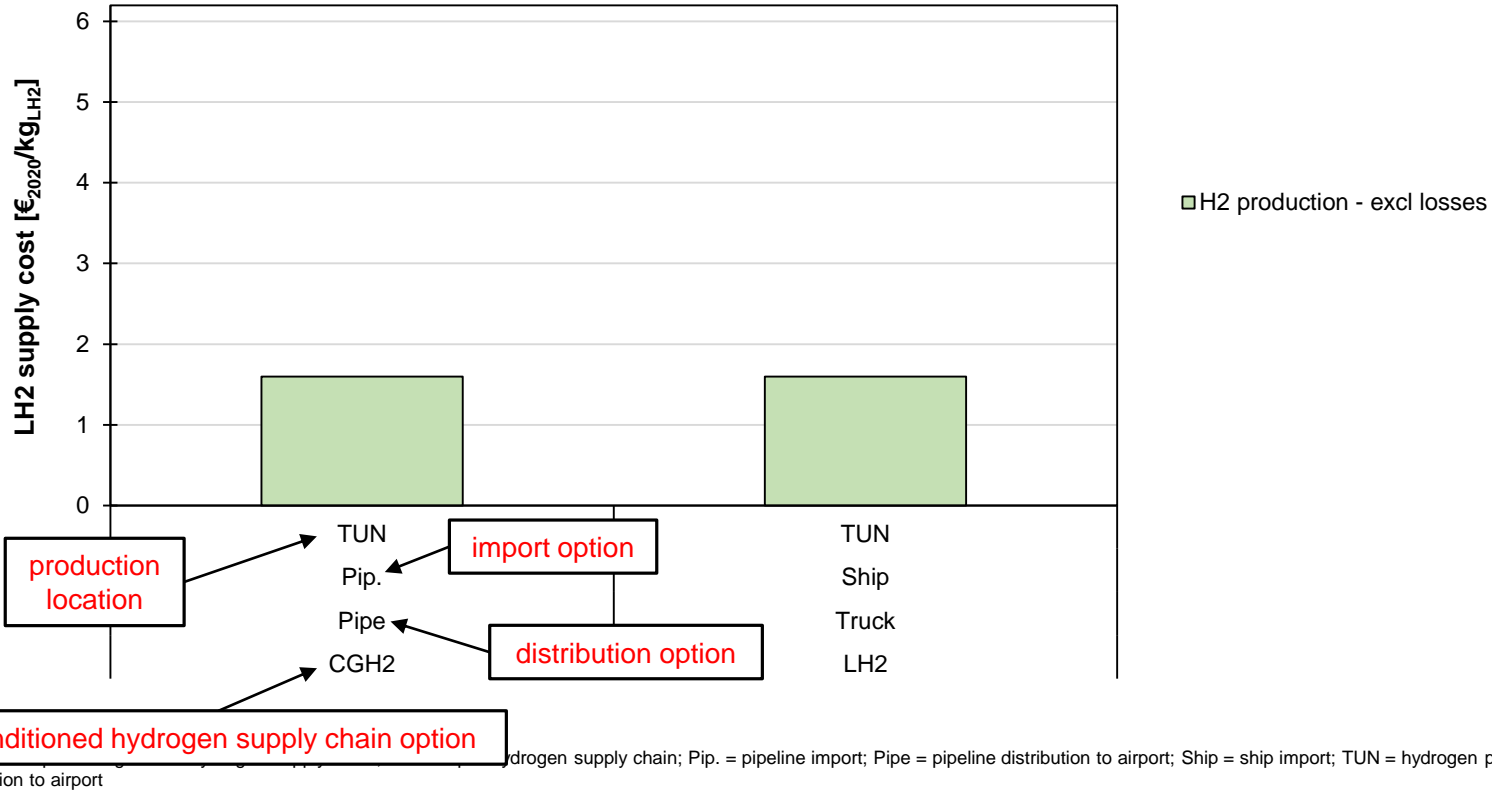


CGH2 = compressed gaseous hydrogen, CH3OH = methanol, LOHC = liquid organic hydrogen carrier (here Dibenzyltoluene), LH2 = liquid hydrogen, LN3 = liquid ammonia, NH3 = ammonia, STP = standard temperature and pressure

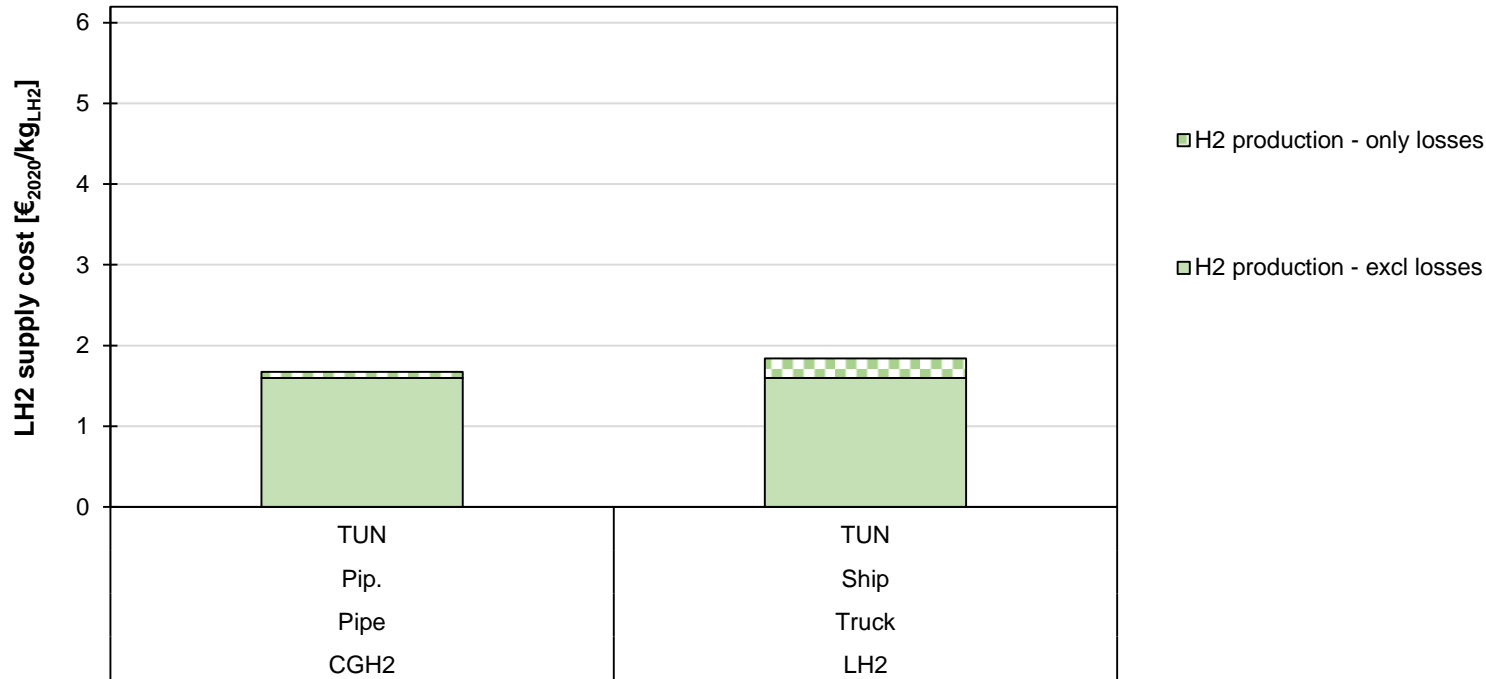
- Annuity methodology for cost quantification
- Depreciation period equals technical lifetime
- Economic scaling functions considering the plant size
- Techno-economic parameters based on literature and cross check with industry



Liquid Hydrogen Supply Cost in 2050

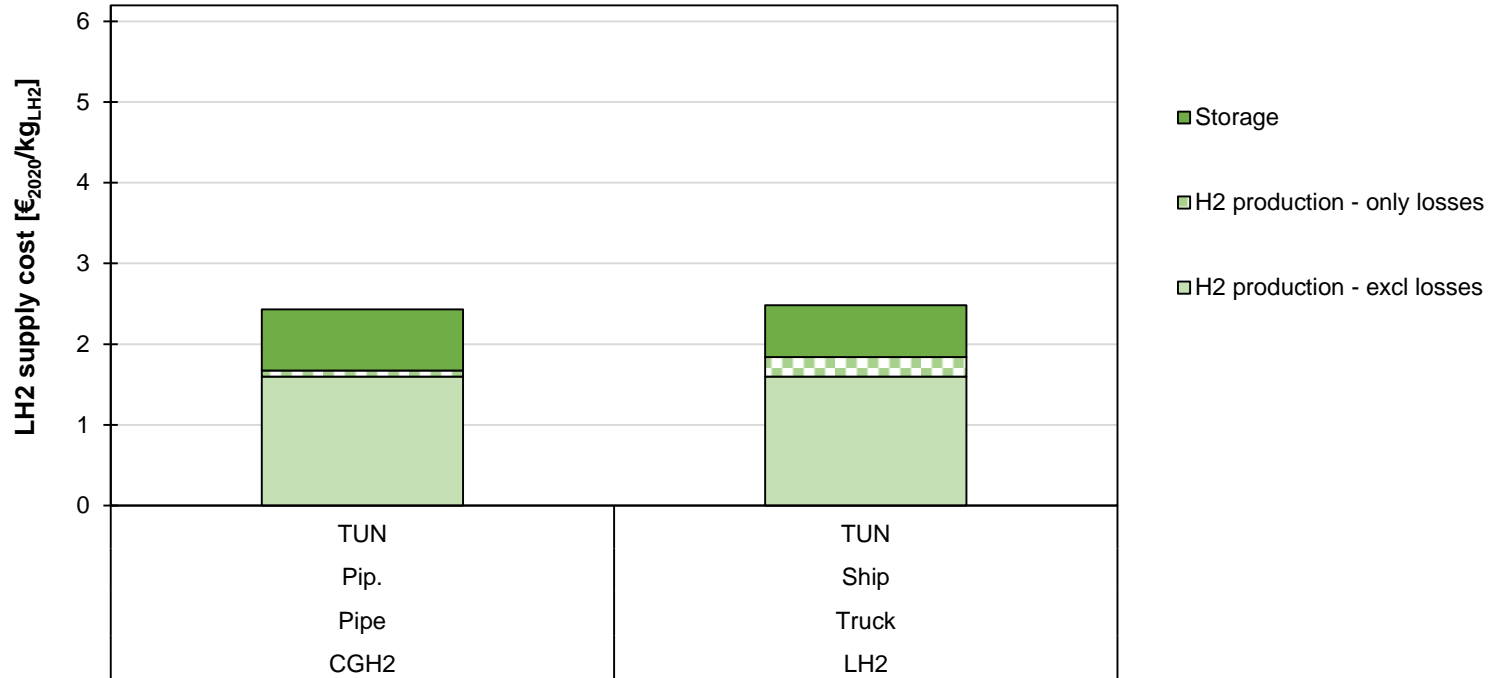


Liquid Hydrogen Supply Cost in 2050



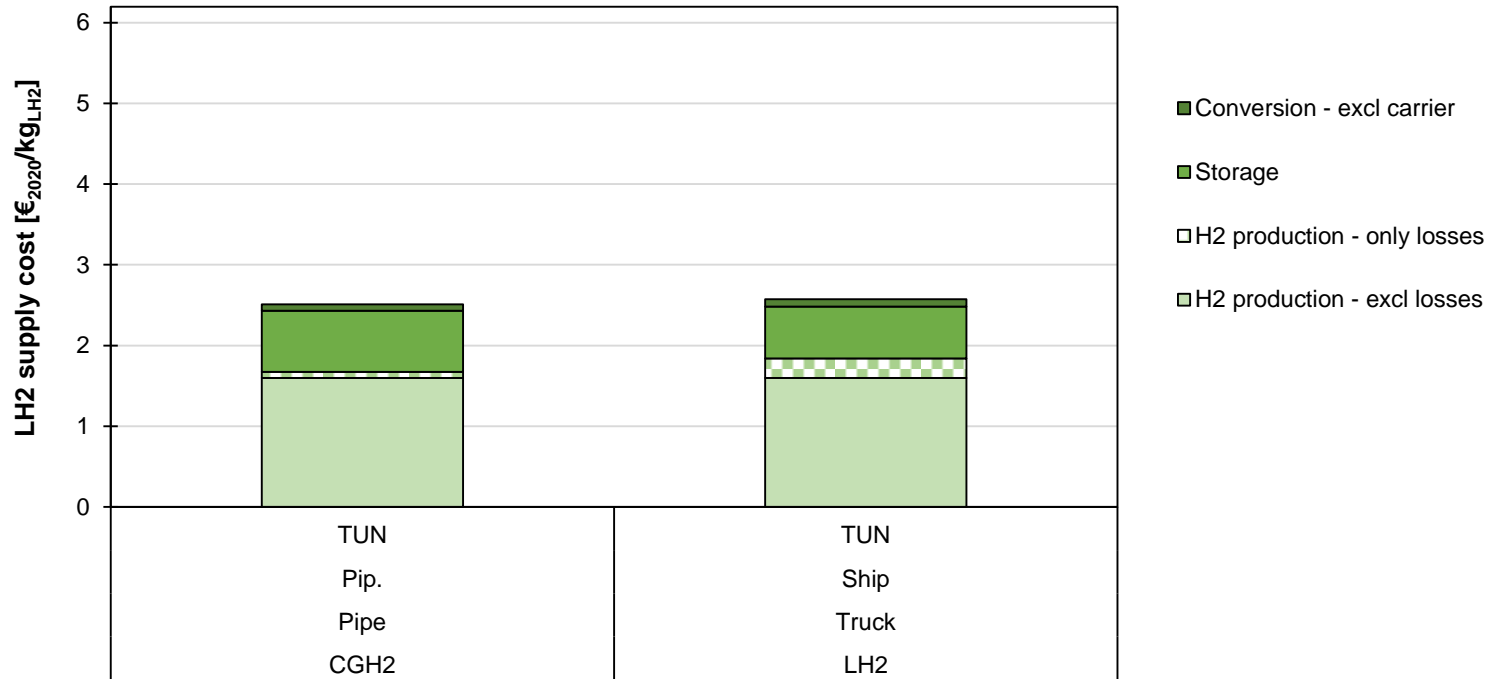
CGH2 = compressed gaseous hydrogen supply chain; LH2 = liquid hydrogen supply chain; Pip. = pipeline import; Pipe = pipeline distribution to airport; Ship = ship import; TUN = hydrogen production in Tunisia; Truck = truck distribution to airport

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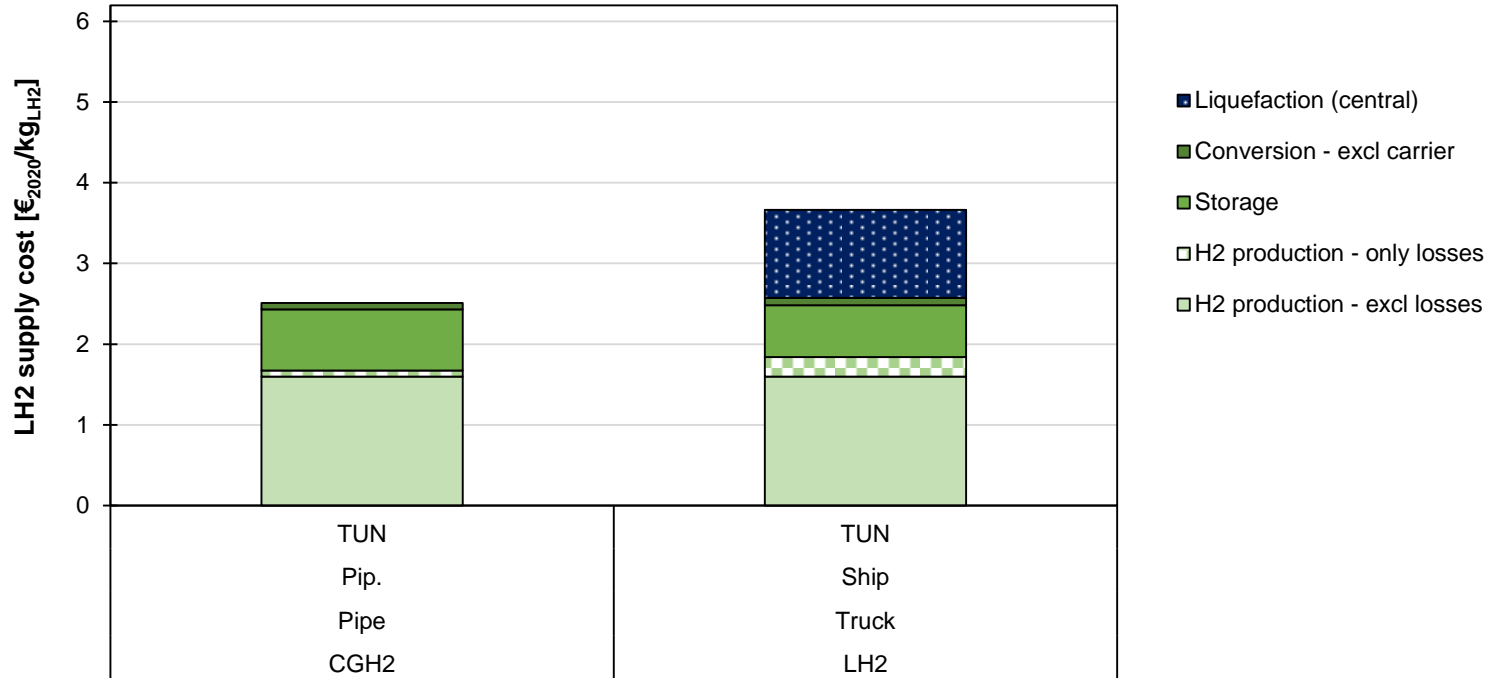
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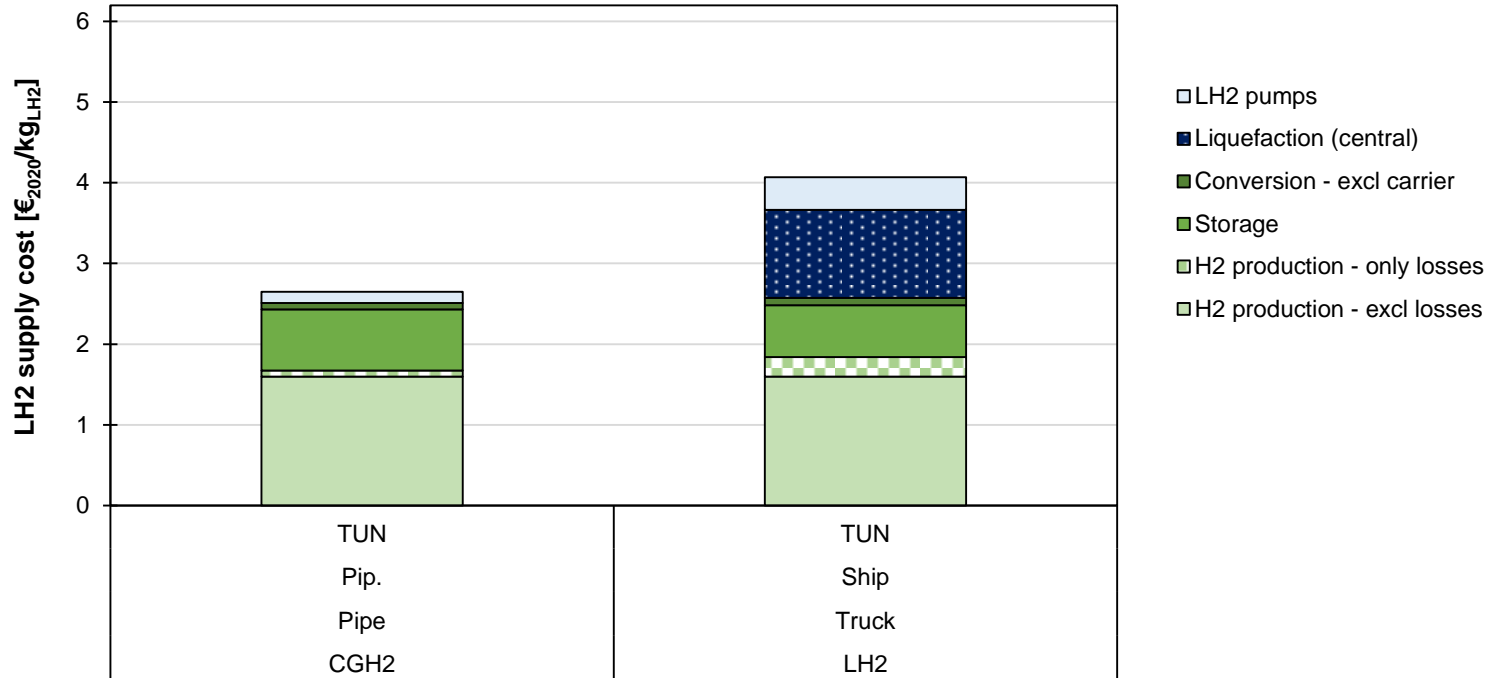
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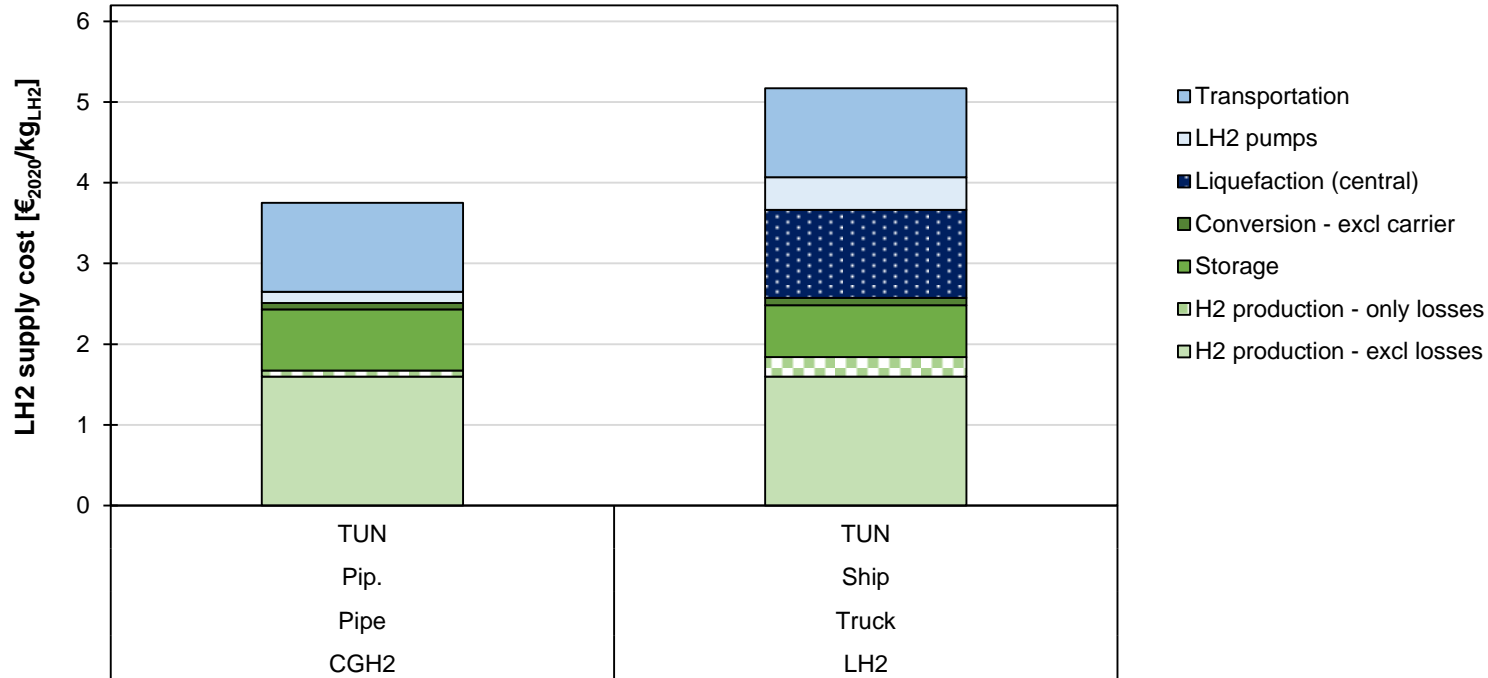
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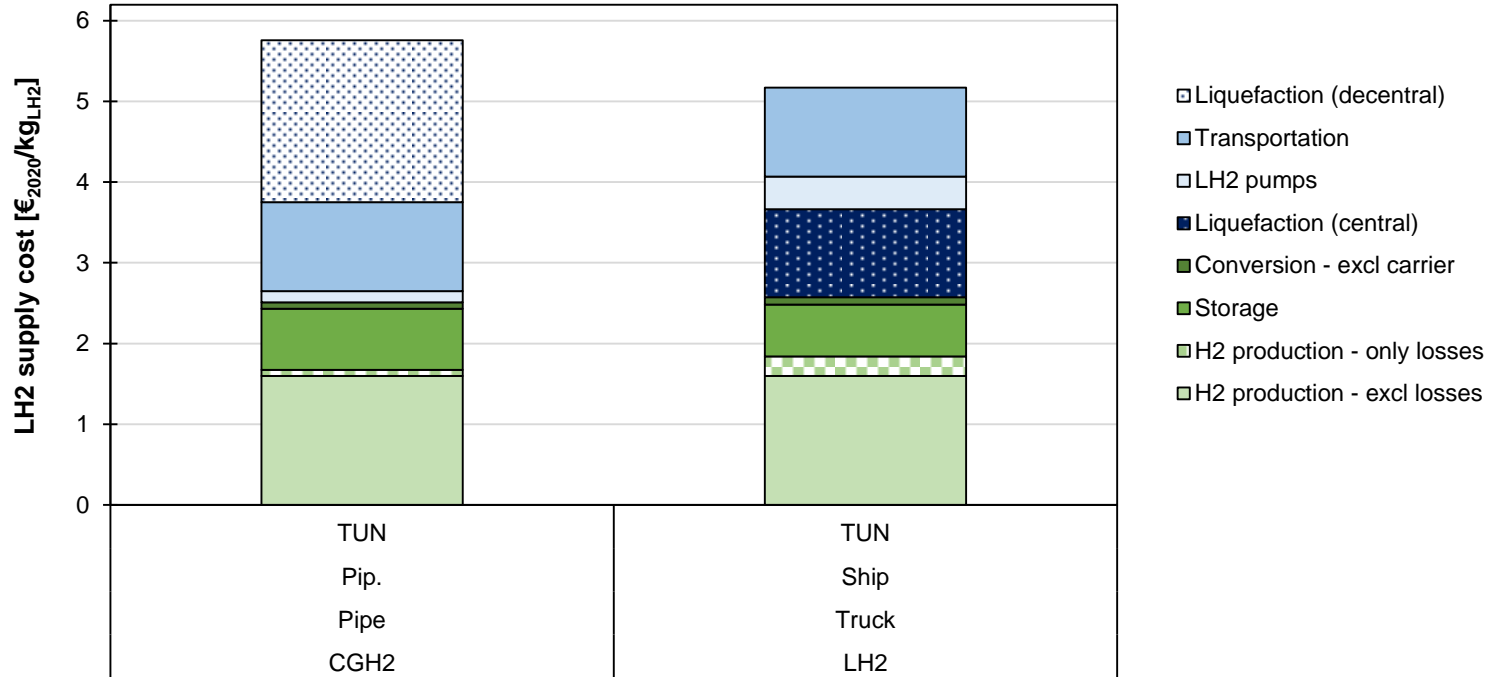
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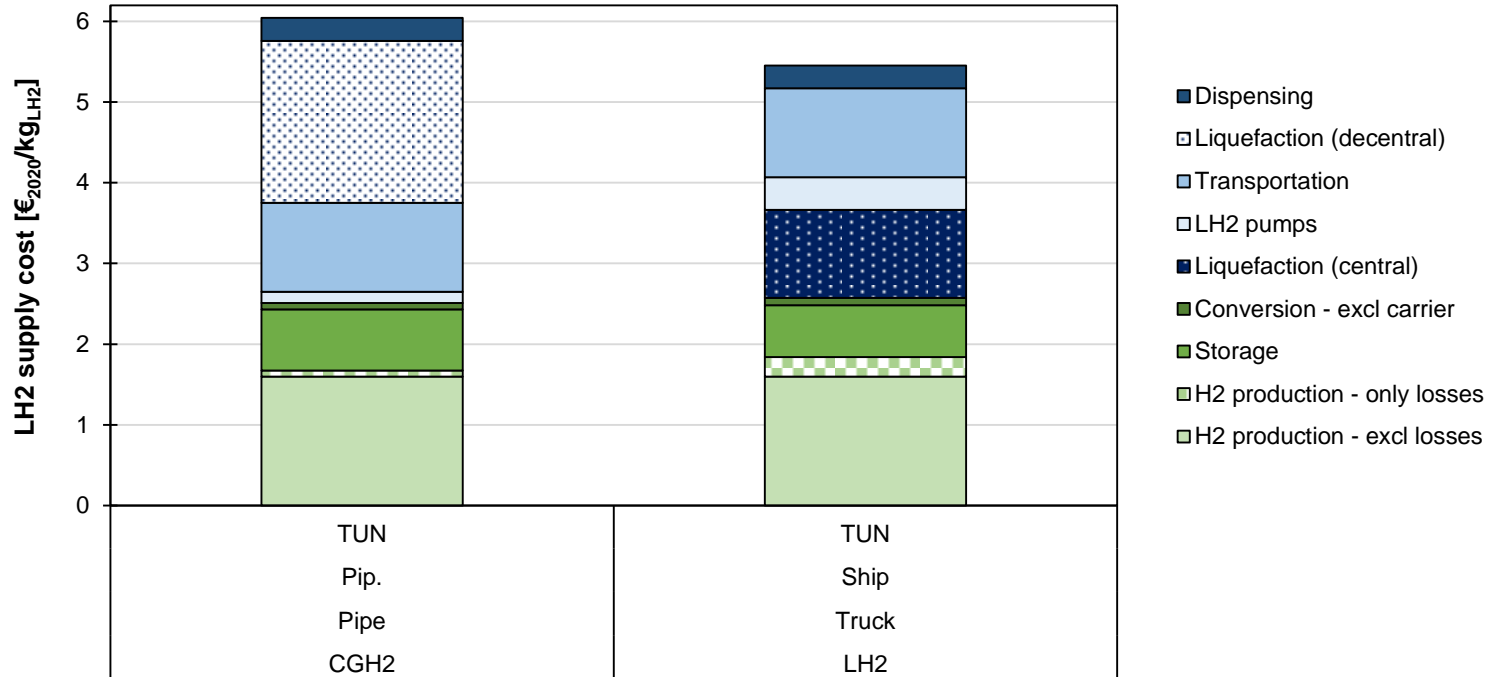
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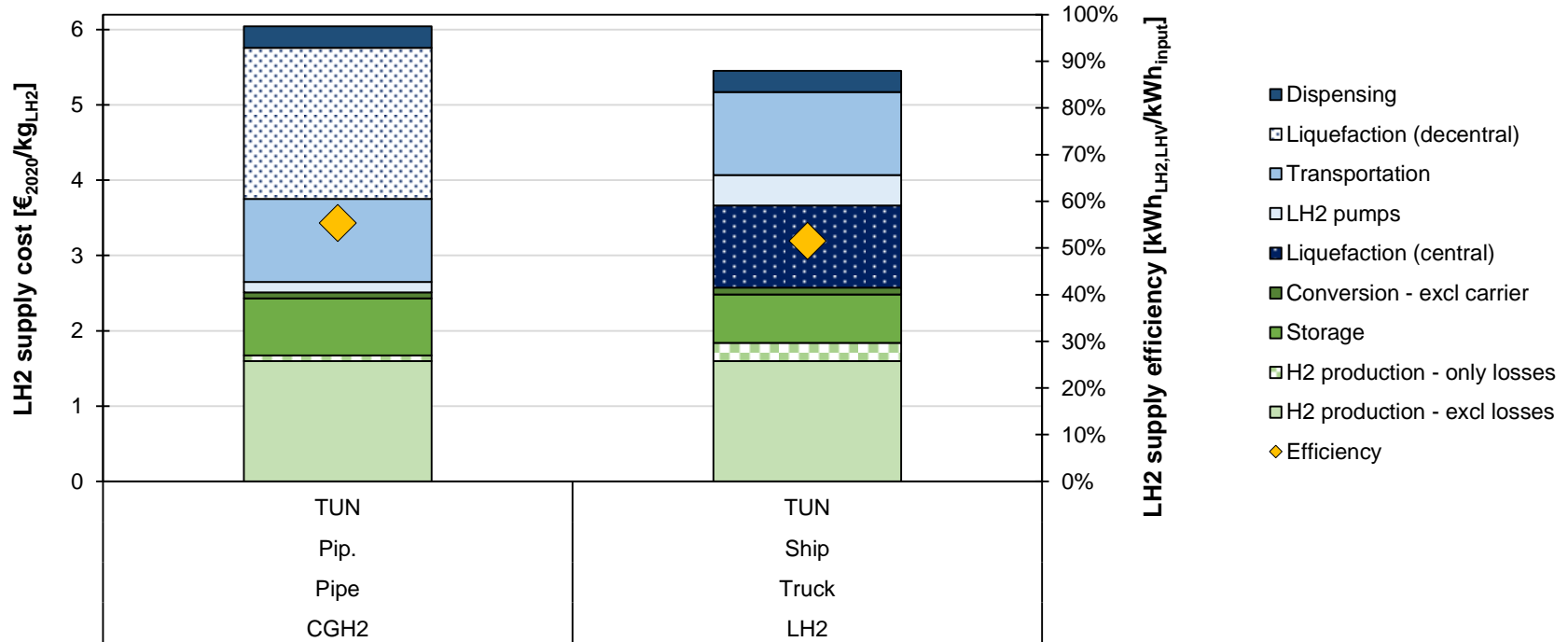
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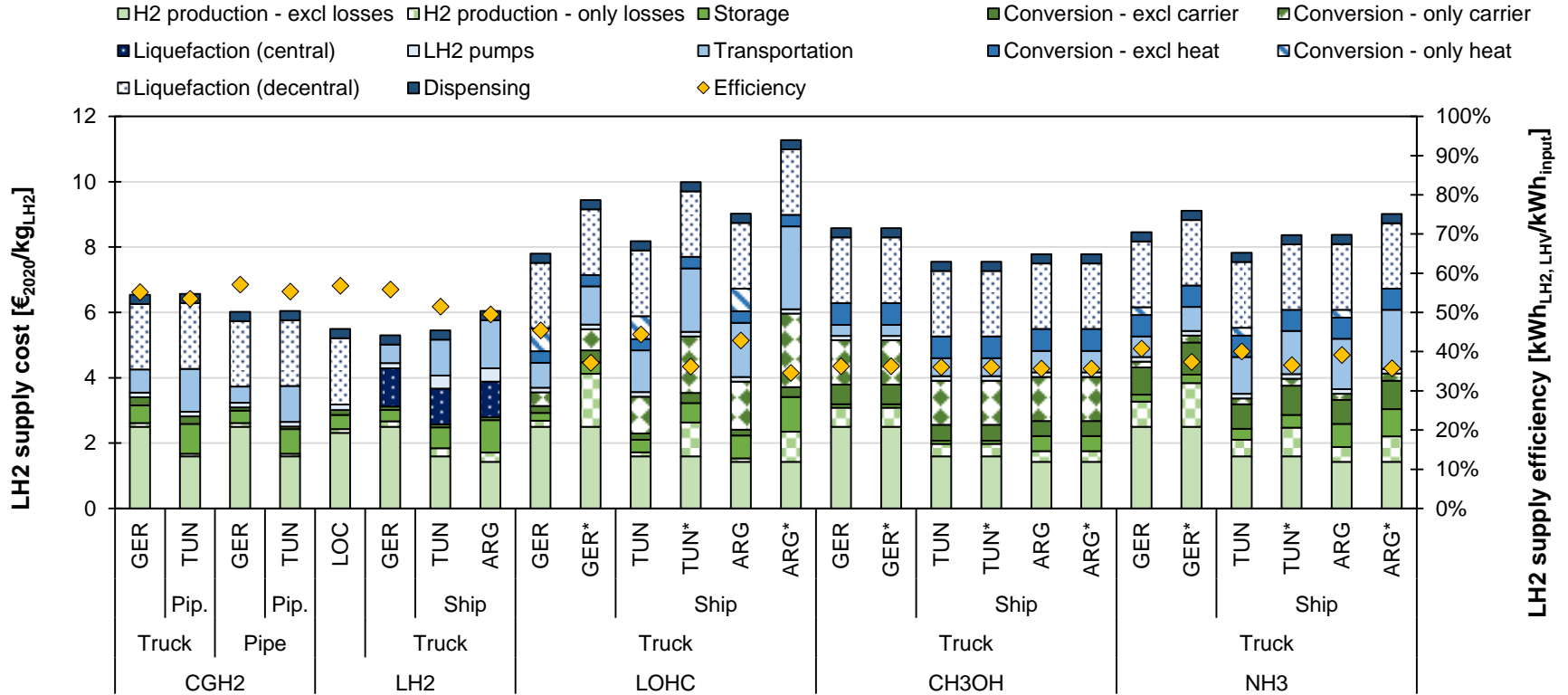
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Liquid Hydrogen Supply Cost in 2050



(* = heat demand for the reconversion is supplied internally by using the needed energy fraction from the released hydrogen; ARG = hydrogen production in Argentina (Patagonia); CGH2 = compressed gaseous hydrogen supply chain; CH3OH = methanol supply chain; GER = centralized production in North Germany (Offshore); LH2 = liquid hydrogen supply chain; LOC = local production directly at the airport in Central Germany; LOHC = liquid organic hydrogen carrier supply chain; NH3 = ammonia supply chain; Pip. = pipeline import; Pipe = pipeline distribution to airport; Ship = ship import; TUN = hydrogen production in Tunisia; Truck = truck distribution to airport

1. For a supply of liquid hydrogen at airports liquid and gaseous hydrogen supply chains are the lowest cost options
 - ≈ 5 to $6 \text{ €}_{2020}/\text{kg}_{\text{LH}_2}$
 - $\approx 0.55 \text{ kWh}_{\text{LH}_2, \text{LHV}}/\text{kWh}_{\text{input}}$
2. LOHCs (dibenzyltoluene), ammonia and methanol as a hydrogen carrier appear to be not a viable option for a liquid hydrogen supply due to:
 - heat demand for dehydrogenation/cracking
 - carrier cost (LOHCs and methanol)
 - purification losses (ammonia and methanol)
3. The liquid hydrogen supply costs are in a same magnitude for a local, national or international hydrogen supply. Hence factors like land availability and security of supply become even more important



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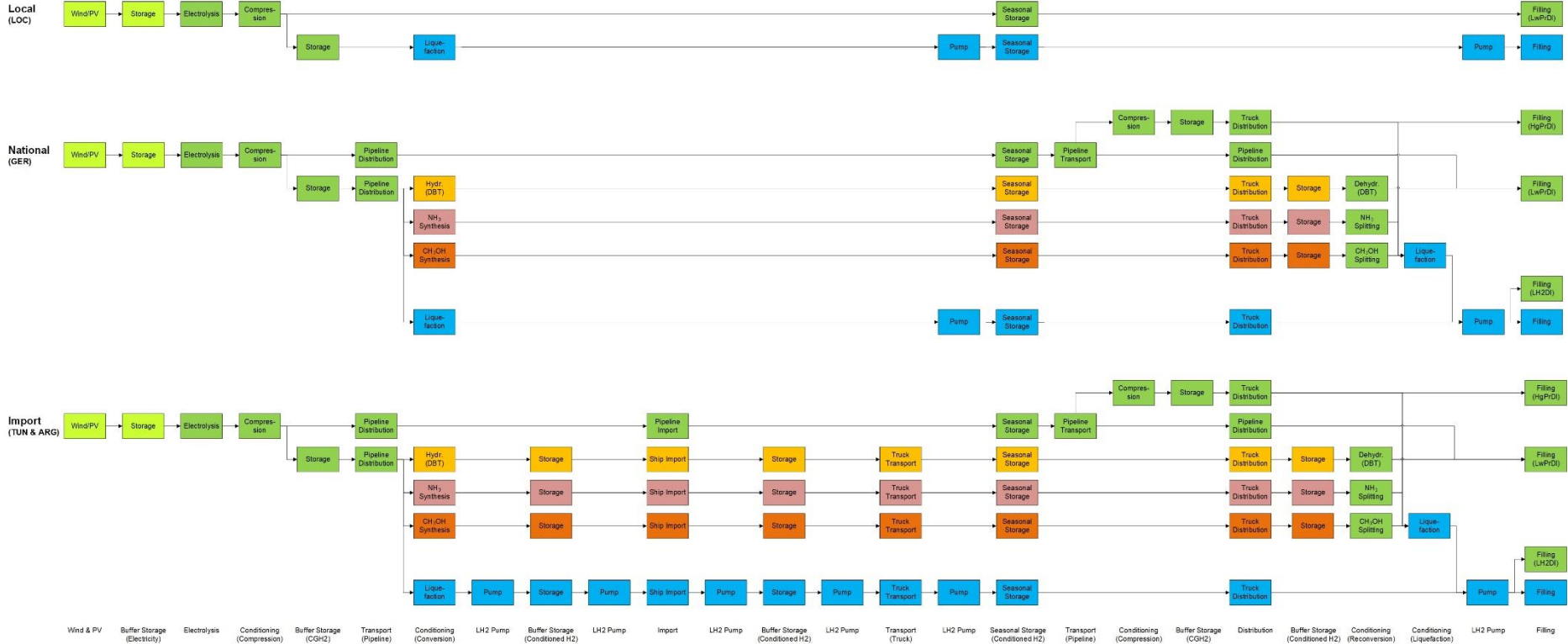


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- Images slide 1, from left to right:
 - [1] <https://images.app.goo.gl/q2W7NAgYantkJjKZ9>
 - [2] <https://images.app.goo.gl/tgVUA1EQwqGESxhm8>
 - [3] <https://images.app.goo.gl/emZiwi4GPQbrGvHu6>
 - [4] <https://images.app.goo.gl/wpf5beDJPAXoCJxF6>
 - [5] <https://images.app.goo.gl/bD24v1L26ANsmx4n8>
 - [6] <https://images.app.goo.gl/58YNgjNLviaWJ1rZA>
 - [7] <https://www.airbus.com/en/innovation/zero-emission/hydrogen/zeroe>

Detailed Supply Chains

■ Electricity
 ■ CO₂
■ LH₂
■ DBT
 ■ NH₃
■ CH₃OH



$$\eta_{supply\ chain} = \frac{q_{H_2, nozzle}}{q_{overall}}$$

$$q_{overall} = q_{production} + q_{conversion} + q_{storage} + q_{transport} + q_{reconversion} + q_{fill}$$

$$q_{production} = q_{production, ideal} + q_{production, losses}$$

$$q_{compression} = \frac{R_s T_{comp}}{\eta_{comp}} \left[z_{out} \ln \left(\frac{p_{out}}{1.0135 \text{ bar}} \right) - z_{in} \ln \left(\frac{p_{in}}{1.0135 \text{ bar}} \right) \right]$$

$$C_{overall} = C_{production} + C_{conversion} + C_{storage} + C_{transport} + C_{reconversion} + C_{fill}$$

$$C_{section,i} = \frac{ACAPEX_i + OPEX_i}{m_{H2,fill,annual}}$$

$$ACAPEX_i = CAPEX_i \frac{WACC_{real} (1+WACC_{real})^{d_i}}{(1+WACC_{real})^{d_i-1}}$$

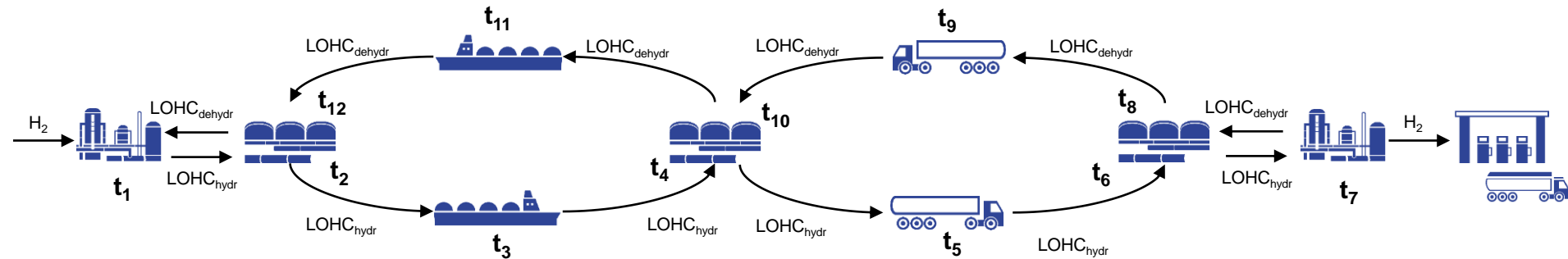
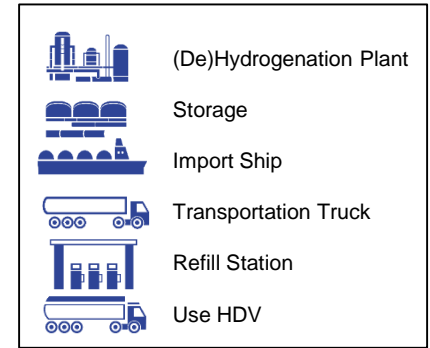
$$WACC_{real} = \frac{1+WACC_{nom}}{1+INFL} - 1$$

LOHC CAPEX

$$C_{LOHC} = \frac{CAPEX_{LOHC}}{Cycle_{LOHC,annual}} \frac{WACC_{real} (1+WACC_{real})^{d_{LOHC}}}{(1+WACC_{real})^{d_{LOHC}} - 1}$$

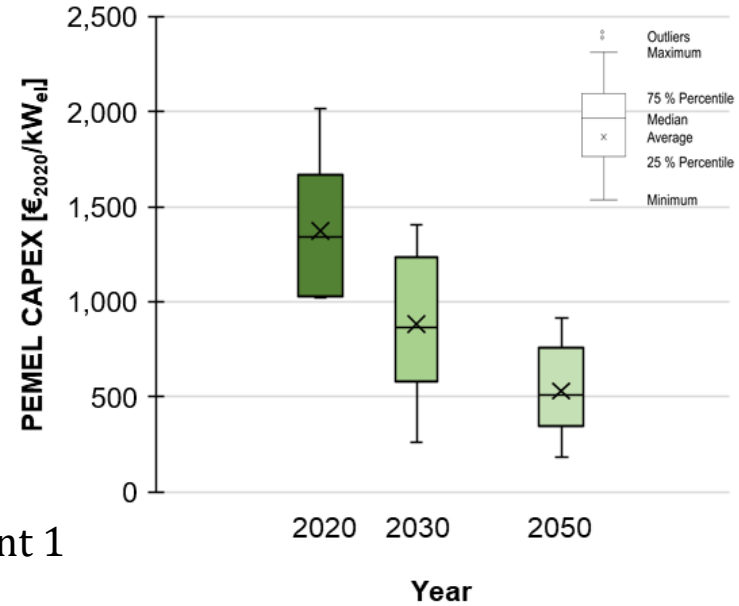
$$cycle_{LOHC,annual} = 8760 \frac{h}{a} / t_{LOHC,cycle}$$

$$t_{LOHC,cycle} = \sum_{i=1}^n t_i$$

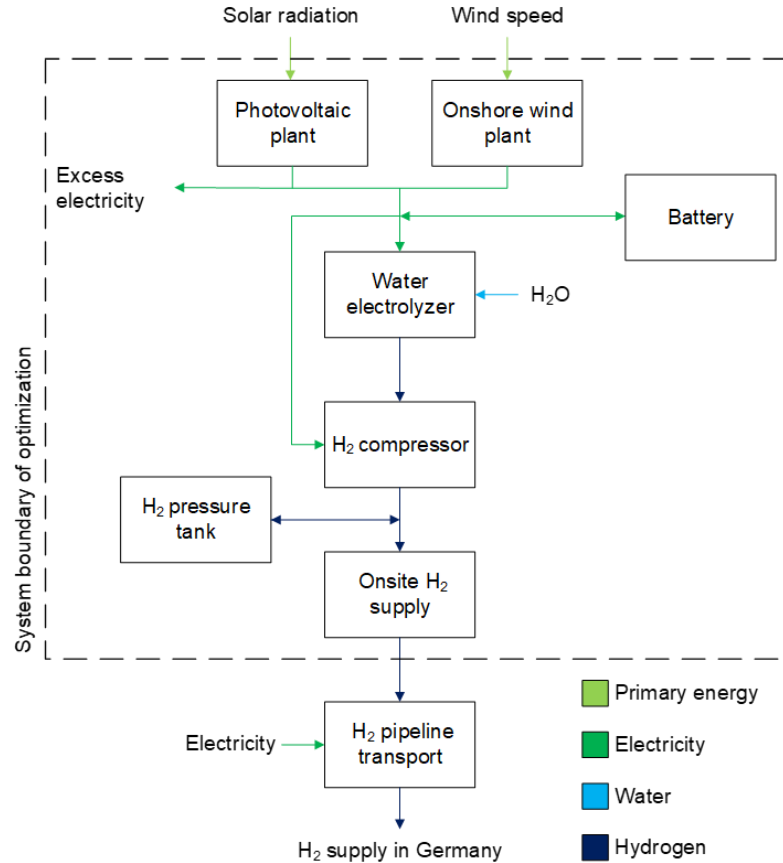


$$CAPEX_1 = f_{inst} f_{infl} CAPEX_{ref} \left(\frac{C_1}{C_{ref}} \right)^\alpha$$

- α = scaling factor
- C_1 = capacity of plant 1
- C_{ref} = capacity of reference plant
- $CAPEX_{1,inst}$ = installed 2020 € capital expenditure plant 1
- $CAPEX_{ref}$ = capital expenditure for reference plant
- f_{infl} = inflation factor (adjustment to 2020 €)
- f_{inst} = installation factor (includes equipment, materials, construction and engineering)



Cost Minimized Hydrogen Production



	Year	PV	Onshore Wind	Offshore Wind	PEMEL
CAPEX [€ ₂₀₂₀ /kW _{el}]	2030	400 (310 – 570)	1,110 (1,010 – 1240)	1,890 (1,750 – 2,020)	860 (580 – 1,230)
	2050	270 (170 – 350)	990 (860 – 1,140)	1,620 (1,320 – 1,930)	510 (350 – 760)
Efficiency [kWh _{H2,LHV} /kWh _{el}]	2030	-	-	-	67% (63 – 69%)
	2050	-	-	-	71% (67 – 74%)

Seasonal storage capacities:

- Local (LOC) scenario: 15 days
- National (GER) scenario: 30 days
- Import (TUN & ARG) scenario: 60 days

Filling station capacity rate:

- Baseline: 50%
- Progressive: 60%
- Conservative: 40%