

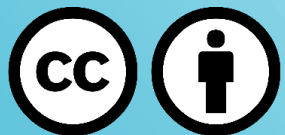
ORCID <https://orcid.org/0009-0003-5039-0772>

DOI <https://doi.org/10.15480/882.160244>

Techno-economic assessment

DES pretreatment of common reed for phenolic compound extraction and biogas production

Jana Schultz¹,
Martin Kaltschmitt¹, Marvin Scherzinger¹, Asli Isci²



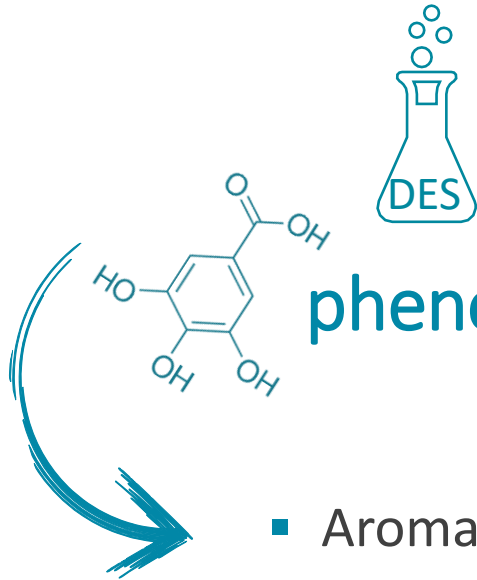
DES pretreatment of common reed for phenolic compound extraction and biogas production

DES pretreatment of **common reed** for phenolic compound extraction and biogas production



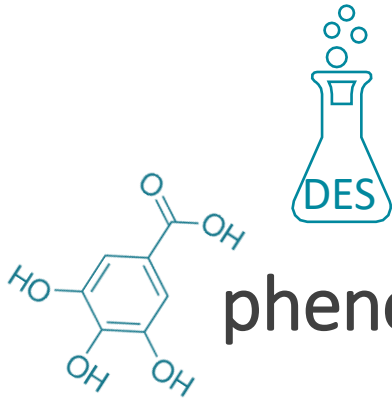
DES pretreatment of common reed for phenolic compound extraction and biogas production

- Composed of hydrogen bond donor and hydrogen bond acceptor
- Strong hydrogen bond network & ionic structure → good solvation properties
- Considered as green solvents



DES pretreatment of common reed for **phenolic compound** extraction and biogas production

- Aromatic hydrocarbon + hydroxyl group(s)
- Bioactive compounds (antioxidants, anti-inflammatory, antimicrobial, anti-proliferative)
- Application is studied in pharma, food, cosmetics, packaging & textile industry



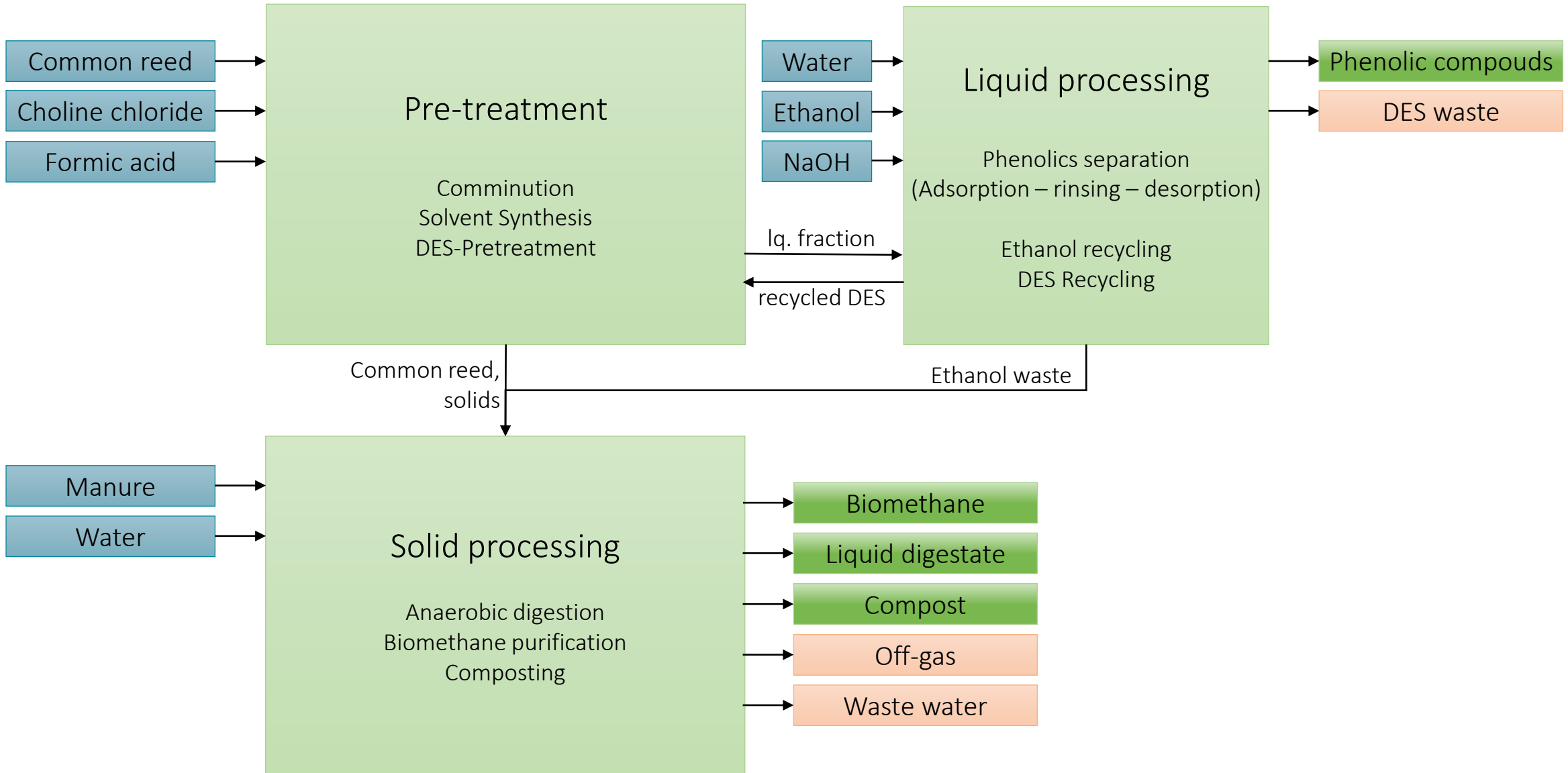
DES pretreatment of common reed for phenolic compound extraction and **biogas** production

- Utilization of processing residues via anaerobic digestion
- Biomethane purification



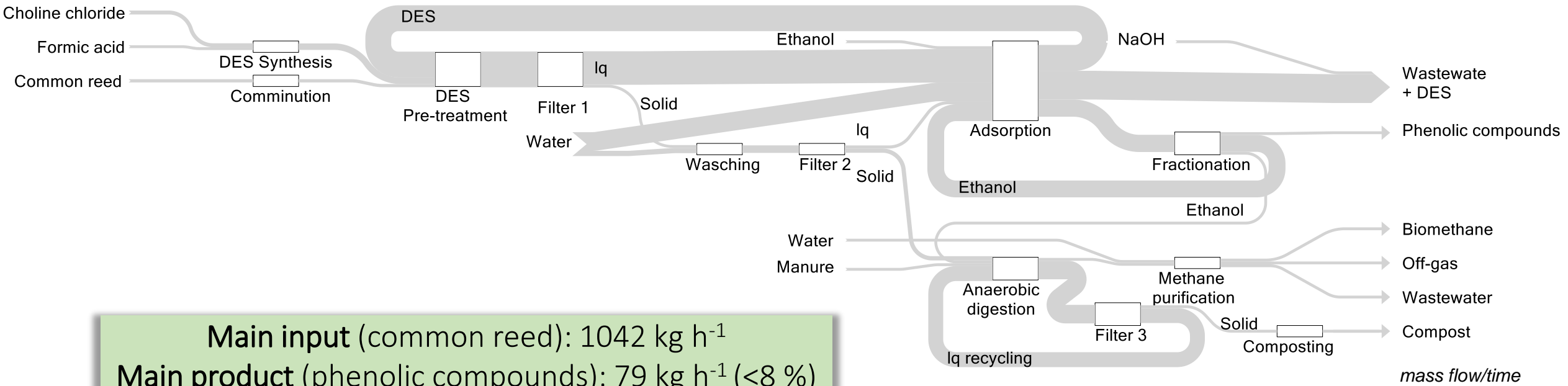
Process design

Biorefinery of common reed



Mass flows

Biorefinery of common reed



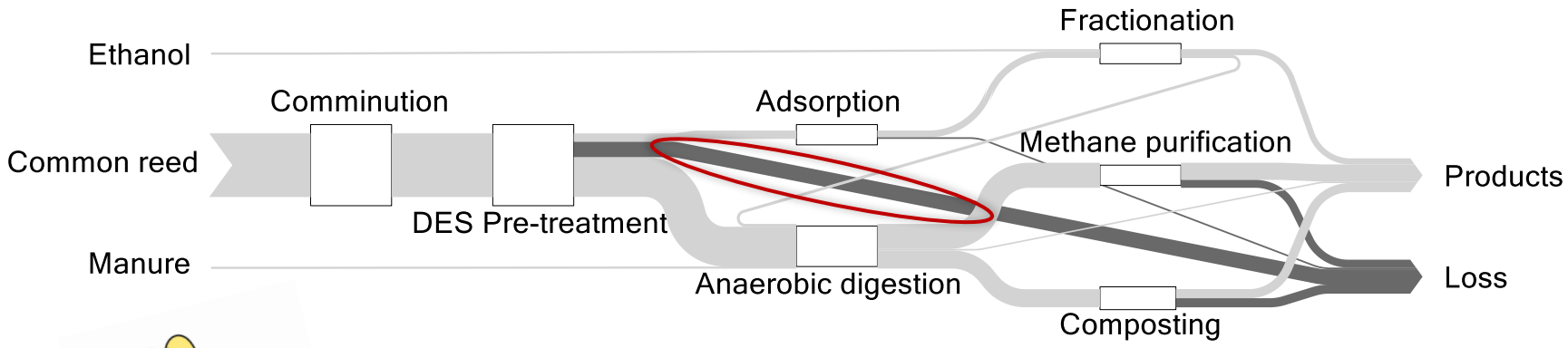
Main input (common reed): 1042 kg h⁻¹
Main product (phenolic compounds): 79 kg h⁻¹ (<8 %)

Side products
Biomethane 209 m³ h⁻¹
Compost 555 kg h⁻¹

Large mass flow of auxiliaries
Large wastewater outflow

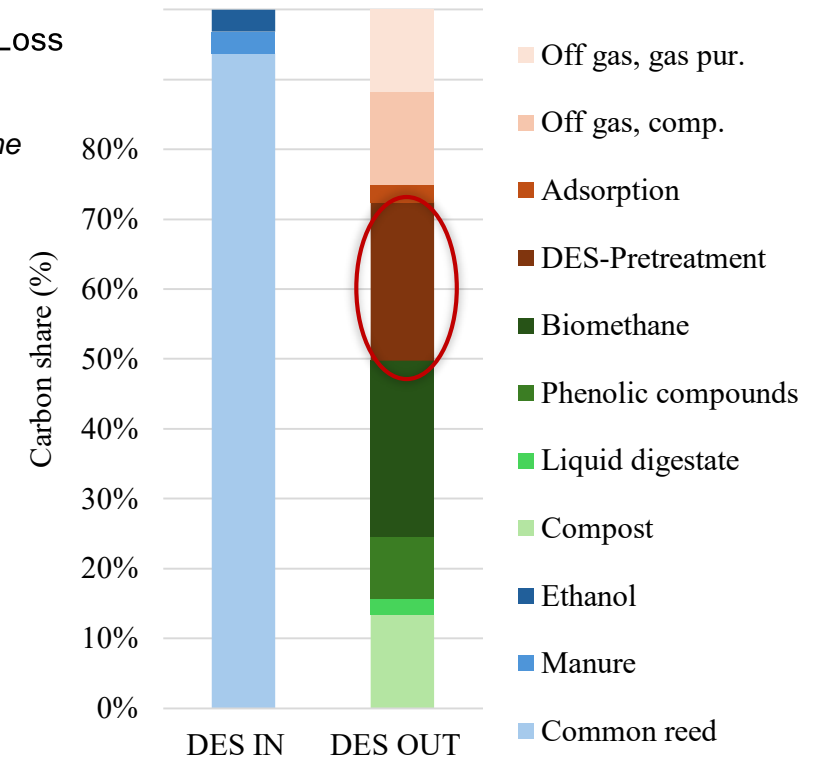
Carbon flows

Biorefinery of common reed

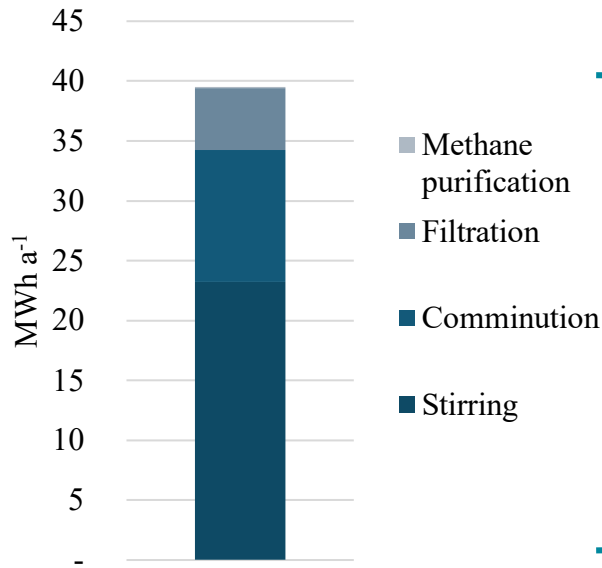


DES: large carbon loss during pre-treatment

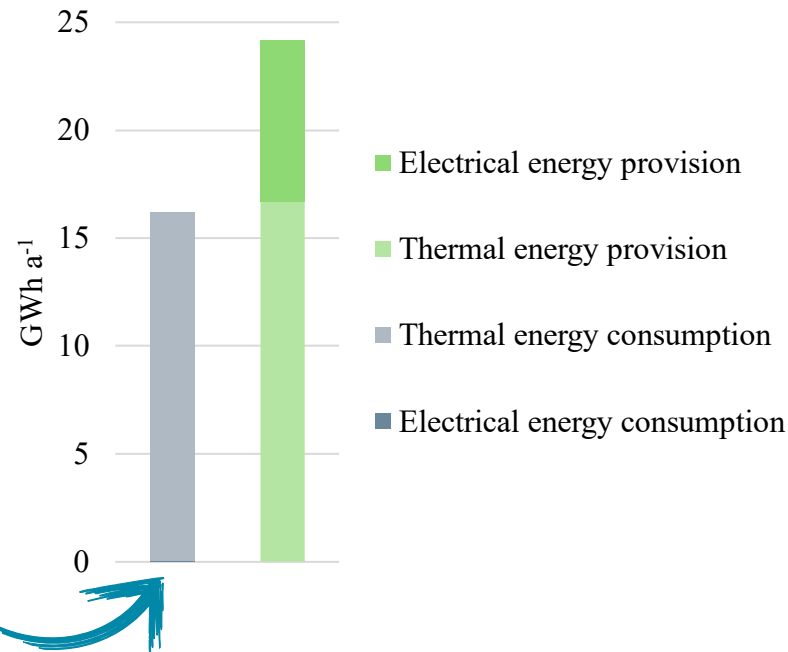
carbon flow/time



Electrical energy consumption



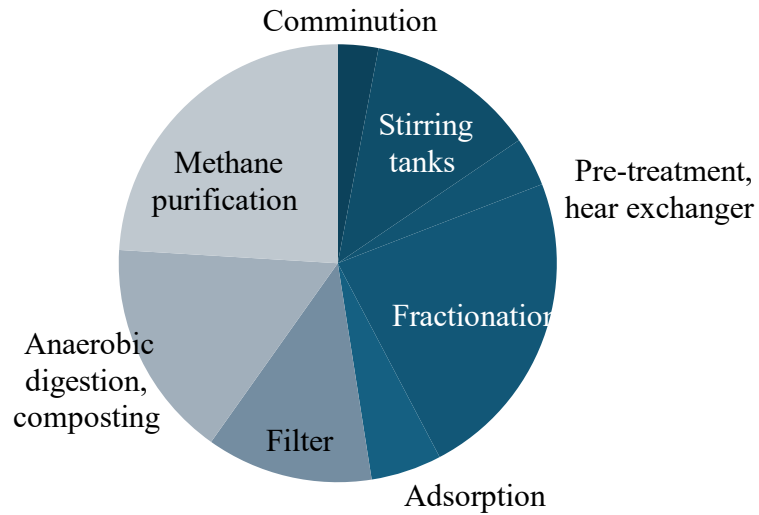
Energy consumption & provision



Evaporation is major driver of energy consumption

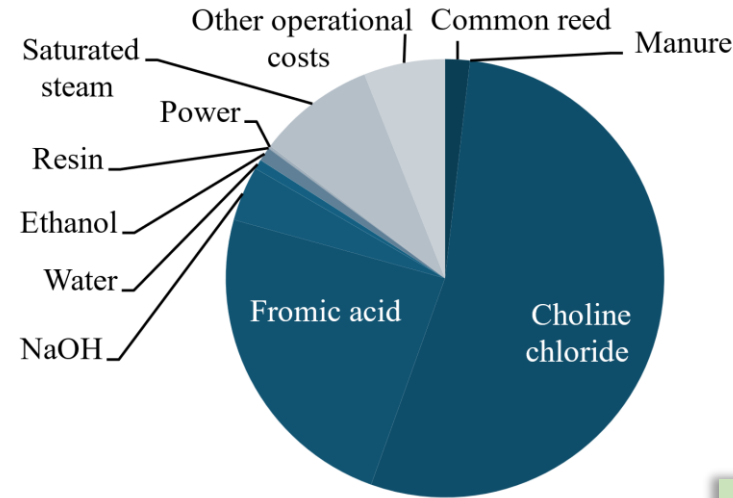
Process consumes most of the (potentially) produced thm. energy

CAPEX



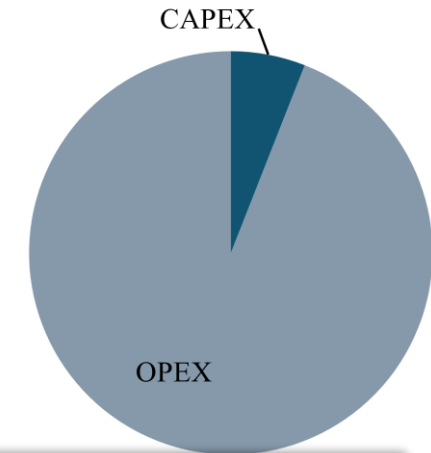
~19 Mio € CAPEX
8.3 t biomass/year

Opex



~36 Mio €/year OPEX
8.3 t biomass/year

Annuities



OPEX >> CAPEX
High costs for auxiliaries

Minimum selling price
57 €/kg

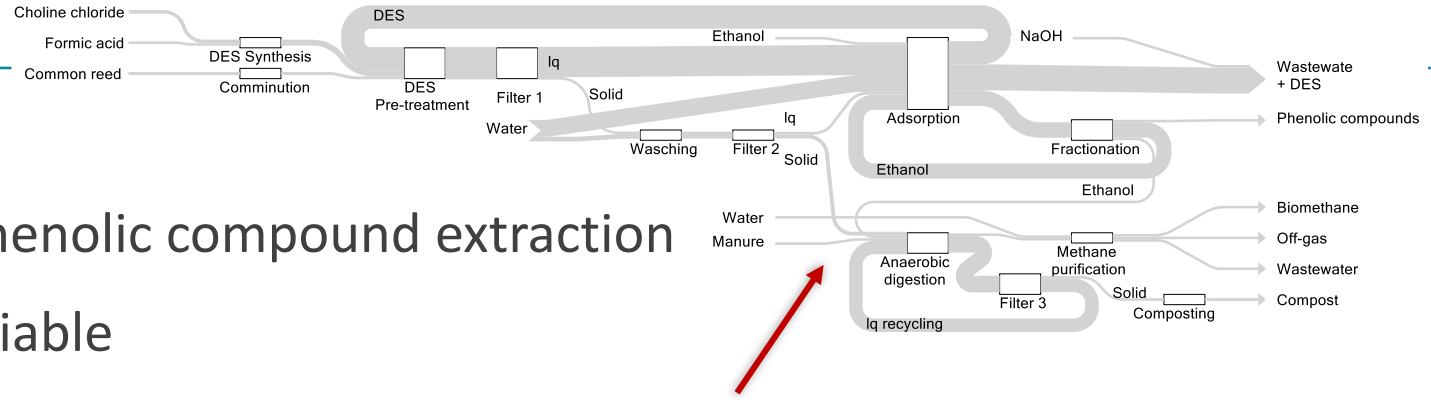
- Phenolic compounds

- Minimum product selling price MPSP (present study) 57 €/kg
- Phenol, laboratory supply (reference) 98 €/kg
- Gallic acid, laboratory supply (reference) 531 €/kg
- Catechin, laboratory supply (reference) 273 €/10 mg

Competitive,
Further processing costs expected

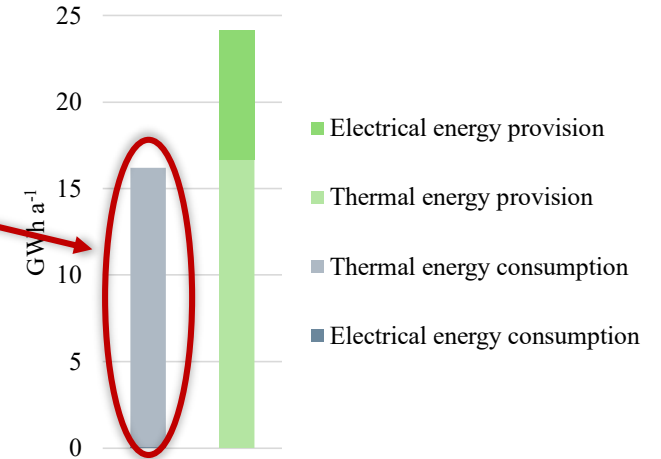
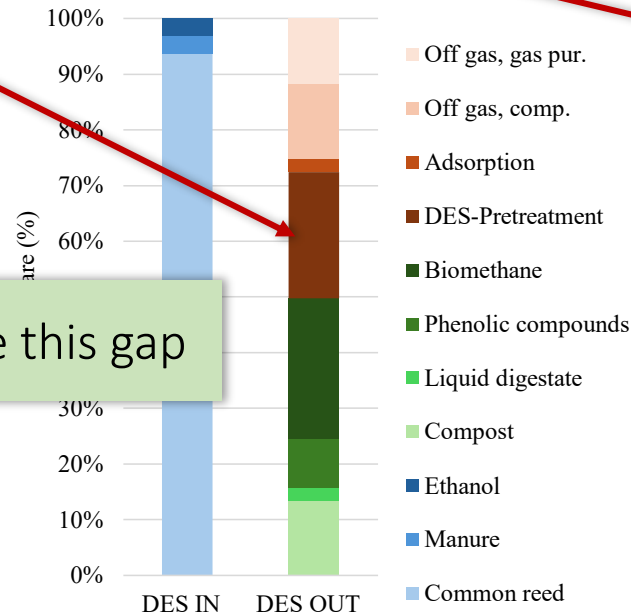
Conclusion

Biorefinery of common reed



- Technical process solution for phenolic compound extraction
- Process could be economically viable
- Energy consumption and costs driven by large mass flow of auxiliaries
- Energy provided is largely consumed by the process
- Considerable mass/carbon loss

Need to close this gap



Thank you for your attention!

Questions?

SPONSORED BY THE



Federal Ministry
of Education
and Research

Project:



Jana Schultz M.Sc.

Technische Universität Hamburg (TUHH)

Institut für Umwelttechnik und Energiewirtschaft (IUE)

Eißendorfer Str. 40, D-21073 Hamburg

+49 40 42878 4747 | jana.schultz@tuhh.de | www.tuhh.de/iue