



## Springschool Hydrogen Technology 2023

Lauenburg

29.03.2023

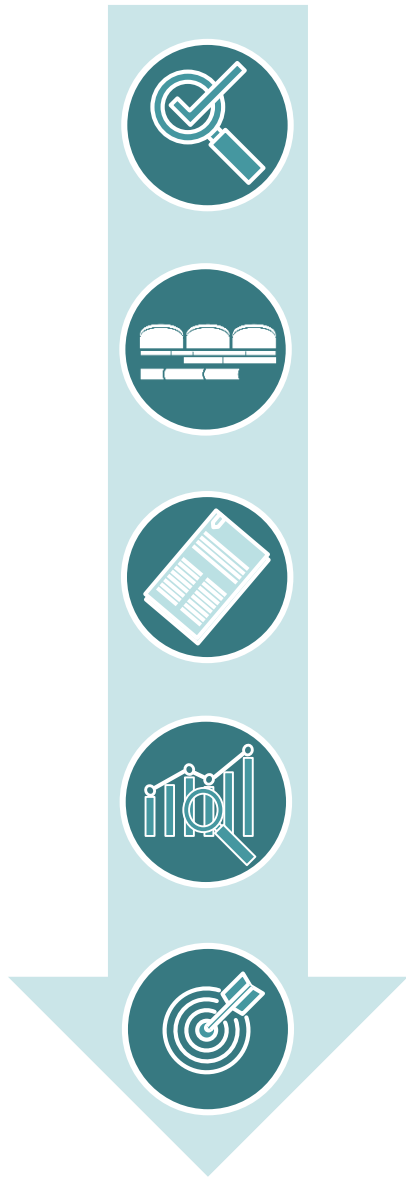
# Green Hydrogen Seaborne Supply Chains

A Techno-Economic Assessment

Lucas Sens, Martin Kaltschmitt



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1. Background

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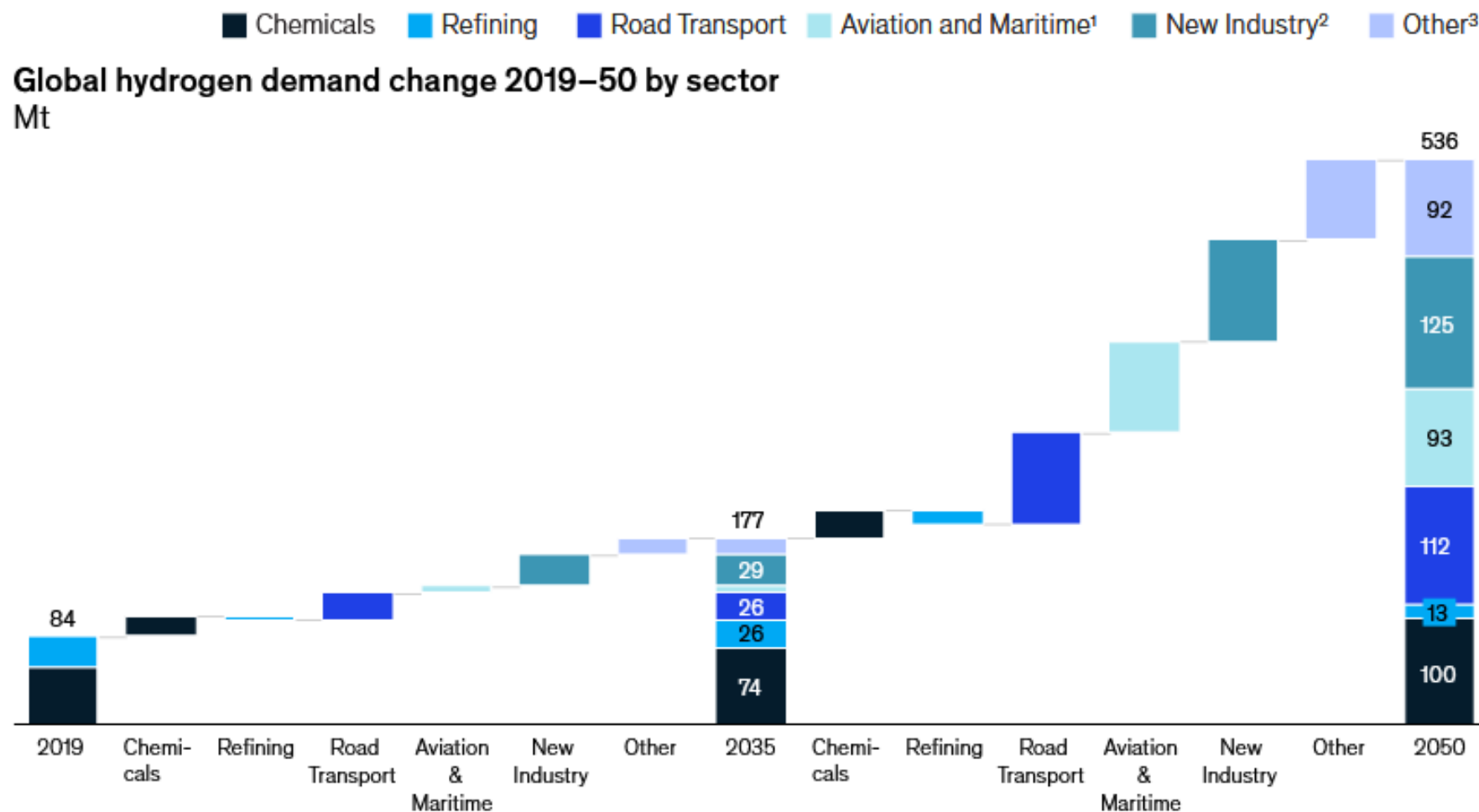


Green hydrogen in a future energy system

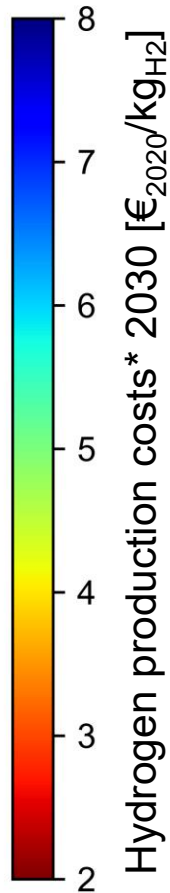
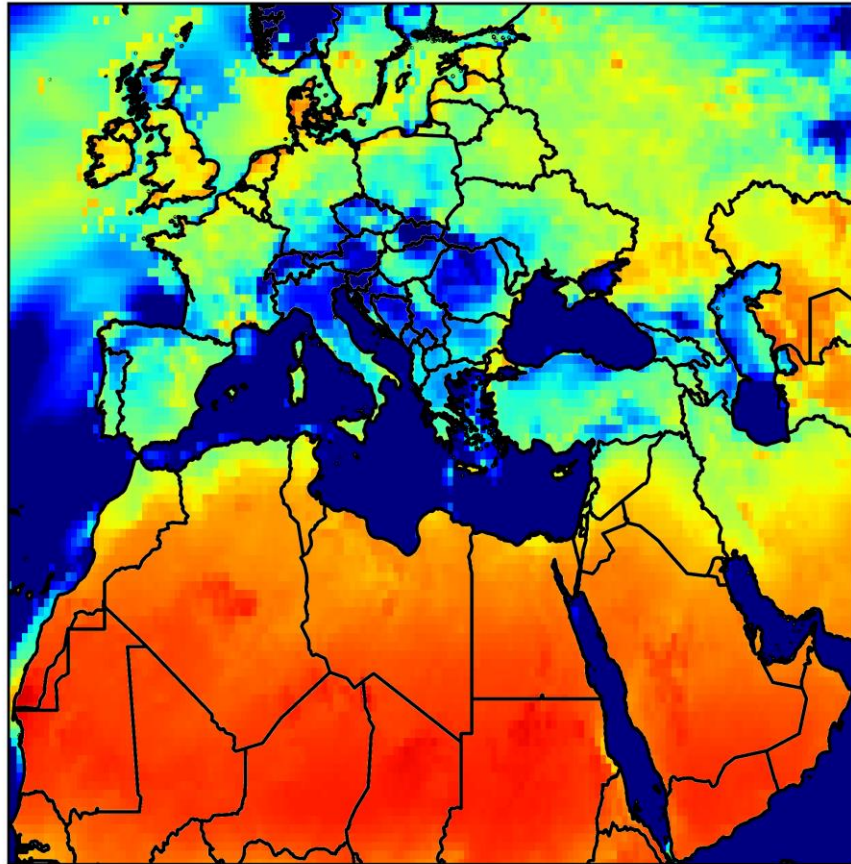
# 1. Background



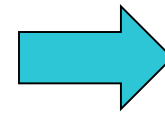
# Hydrogen Demand Projections



1. Aviation and maritime include direct use of hydrogen and hydrogen-derived syngases including kerosene, diesel, methanol, gasoline, and ammonia. The category also includes some hydrogen-derived syngases in road transport
2. New industry includes all new uses of hydrogen in industrial processes, eg, iron and steel production, whereas chemicals and refining are traditional hydrogen uses
3. Other includes buildings and electricity generation



- Hydrogen production costs are partly significantly higher in regions with a high demand
- Space availability is often high in regions with low hydrogen production costs



A hydrogen import from the MENA-Region to Europe is likely to establish in the future

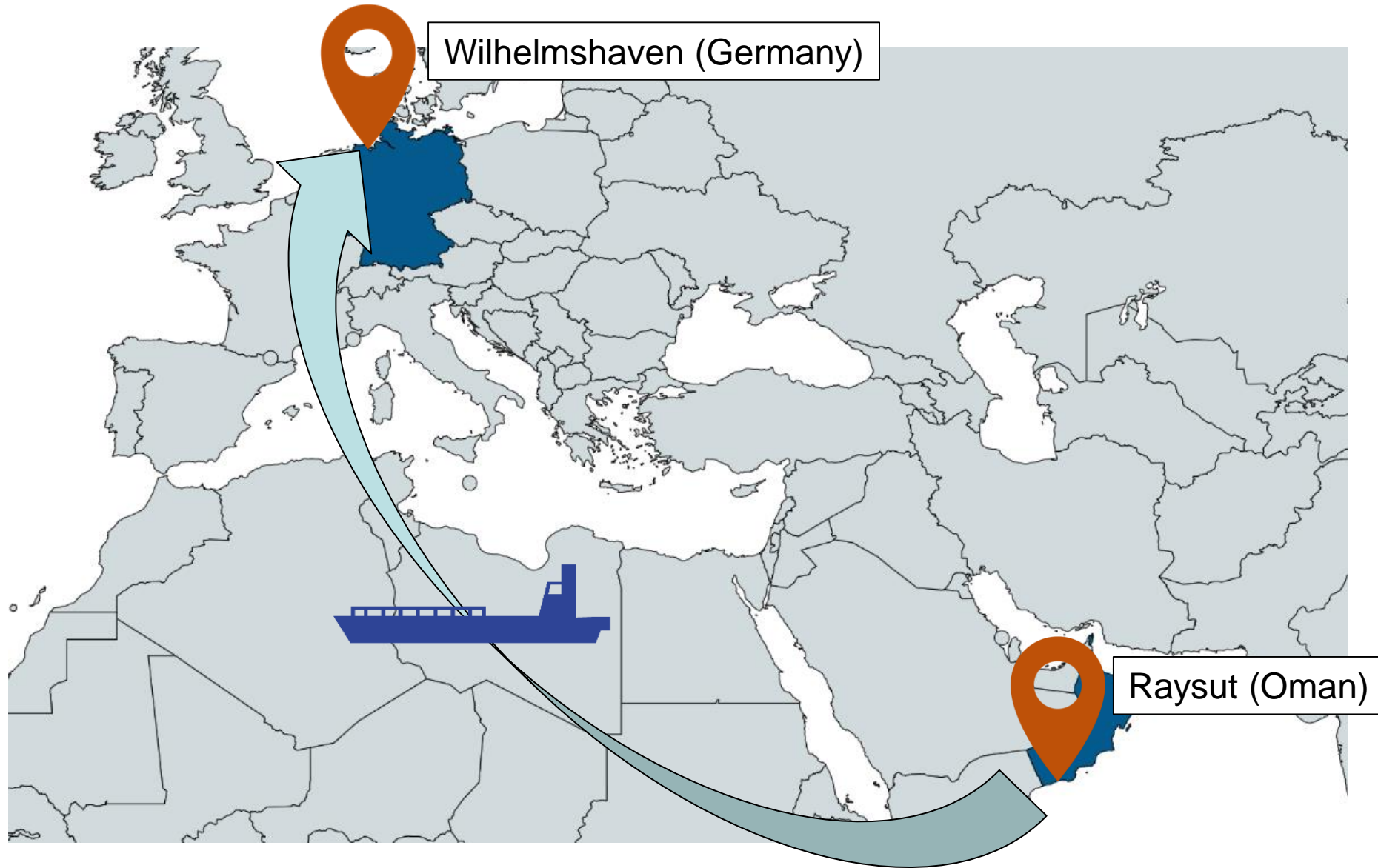


Conditioned hydrogen options and case study

## 2. Hydrogen Supply Chain

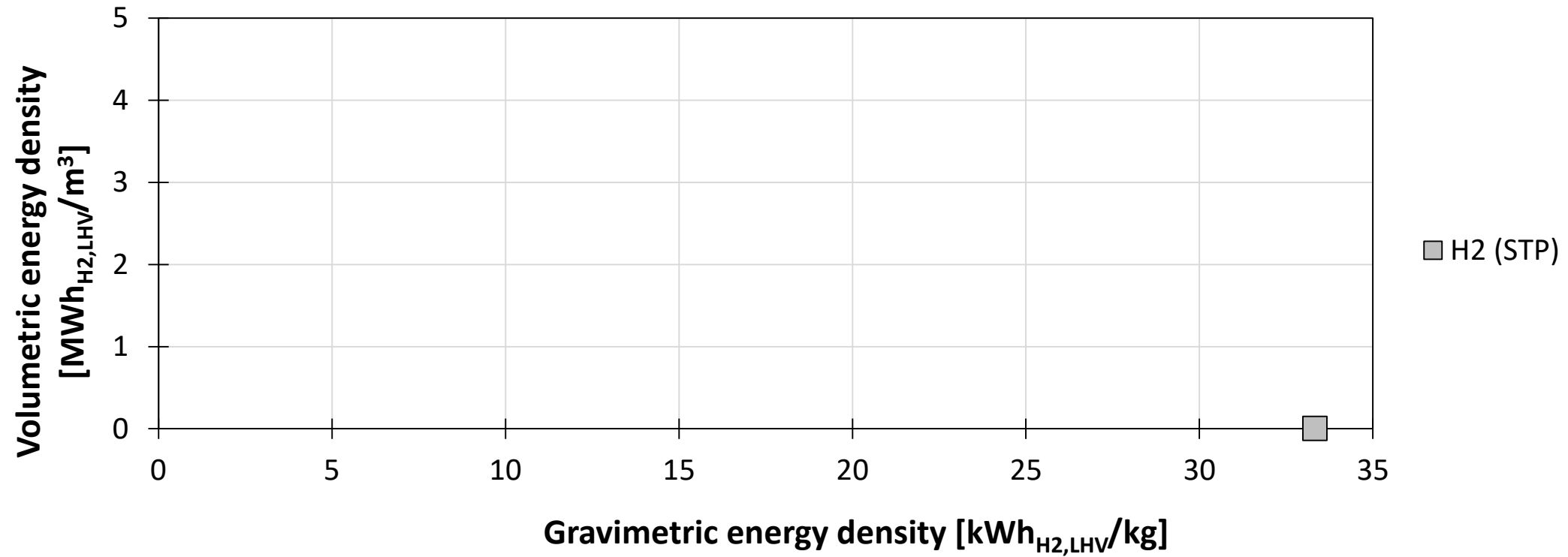


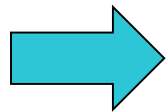
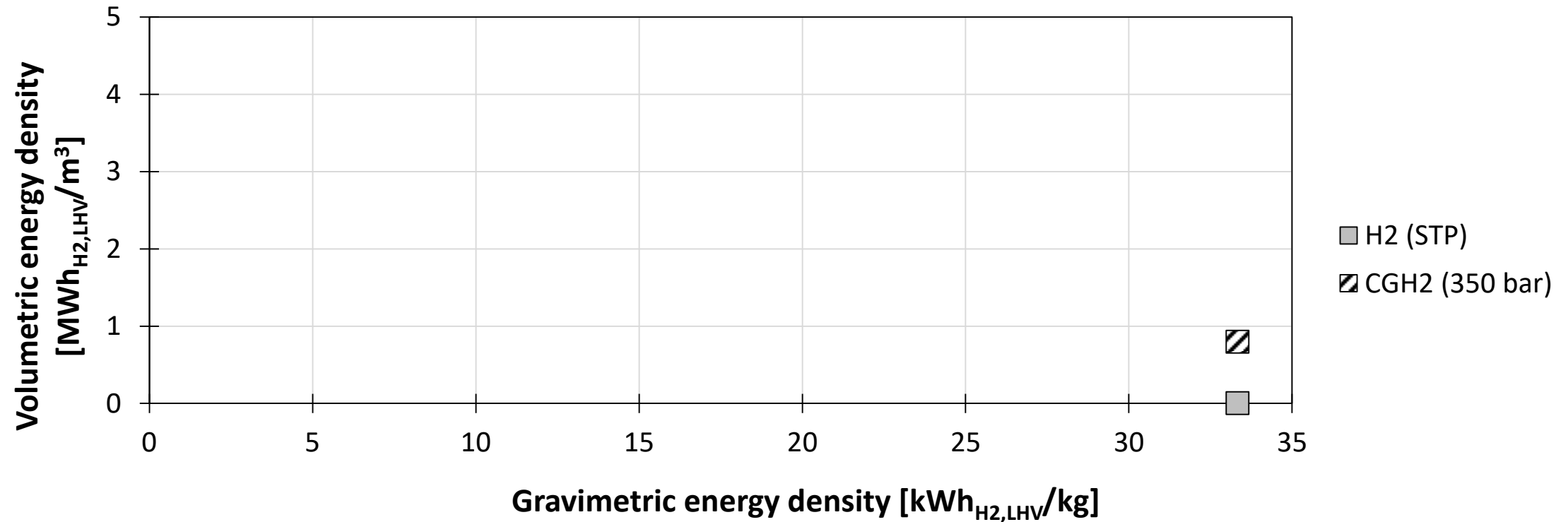
# Hydrogen Delivery Route



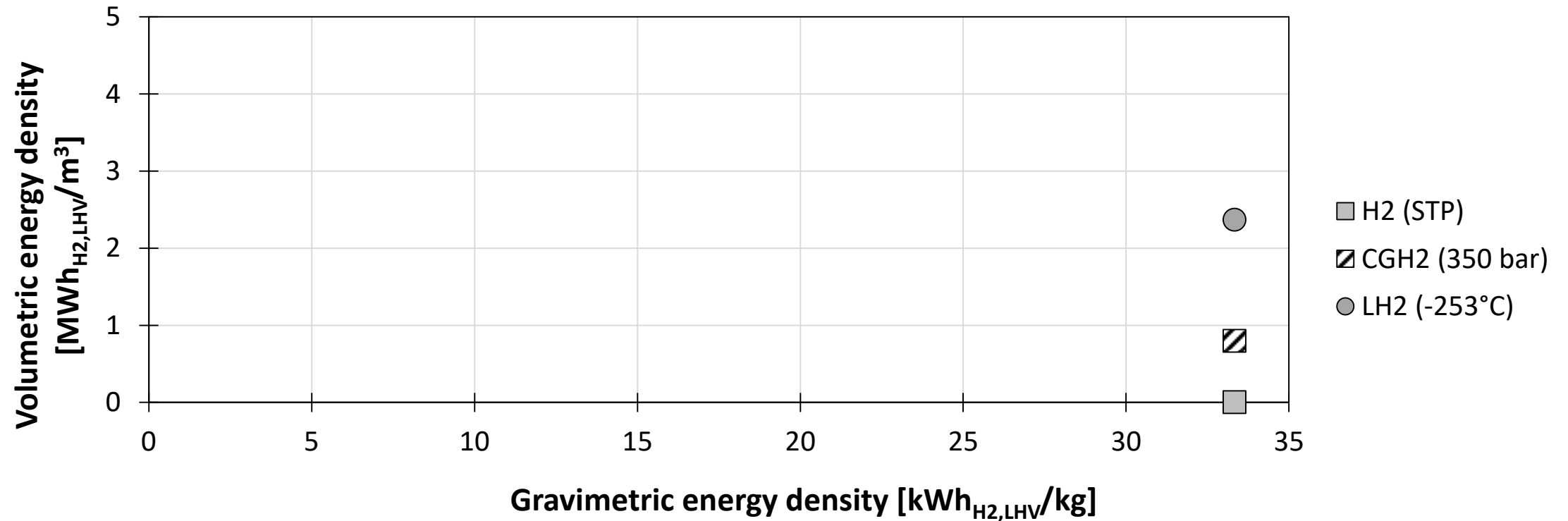


# Conditioned Hydrogen – Gaseous Hydrogen



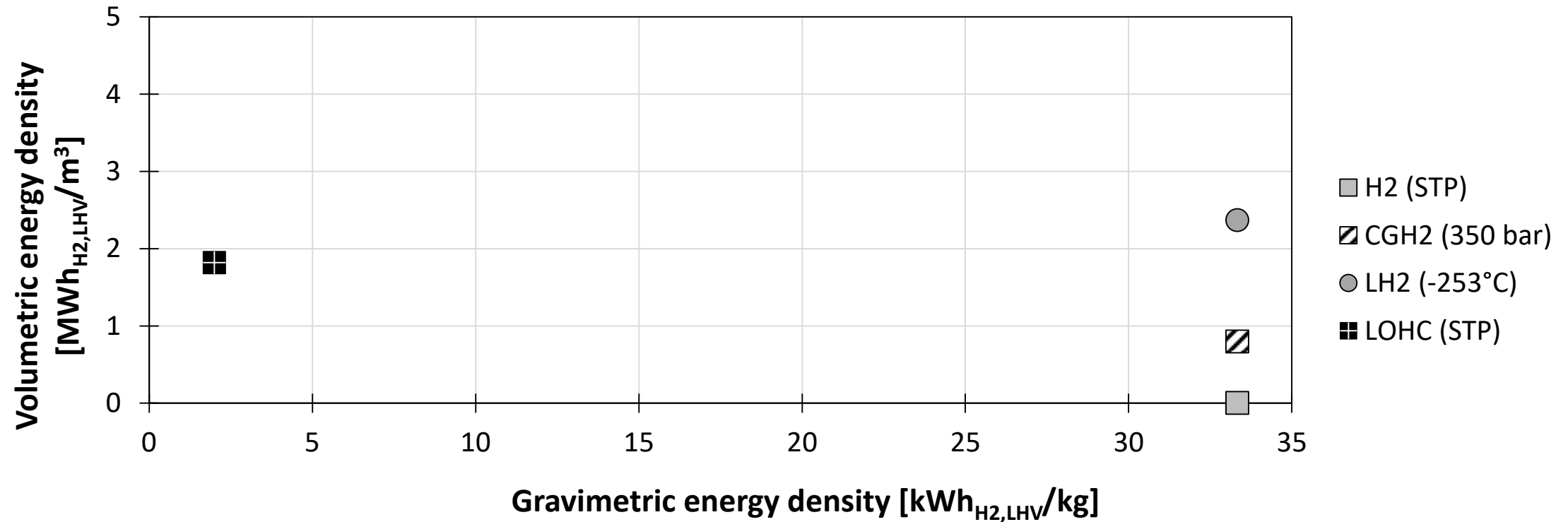


Energy density of compressed gaseous hydrogen is too low for longer distance shipping

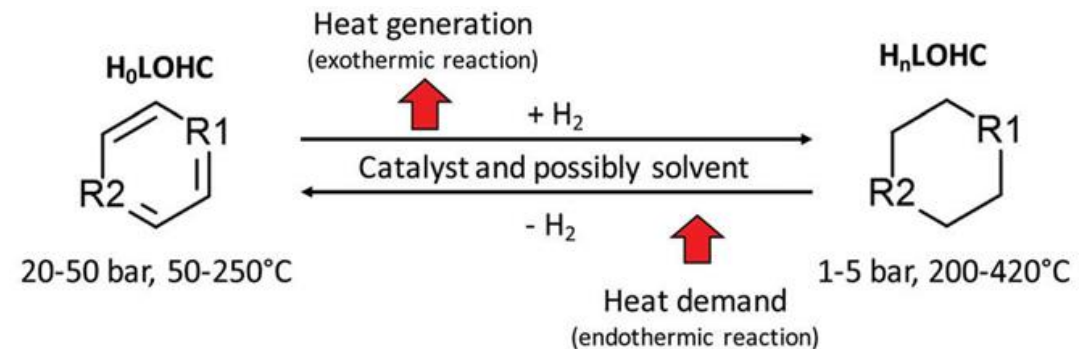


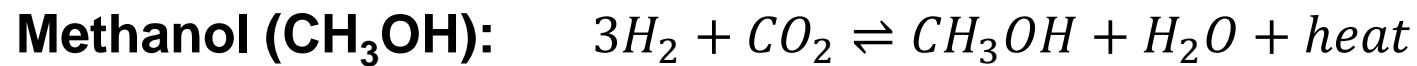
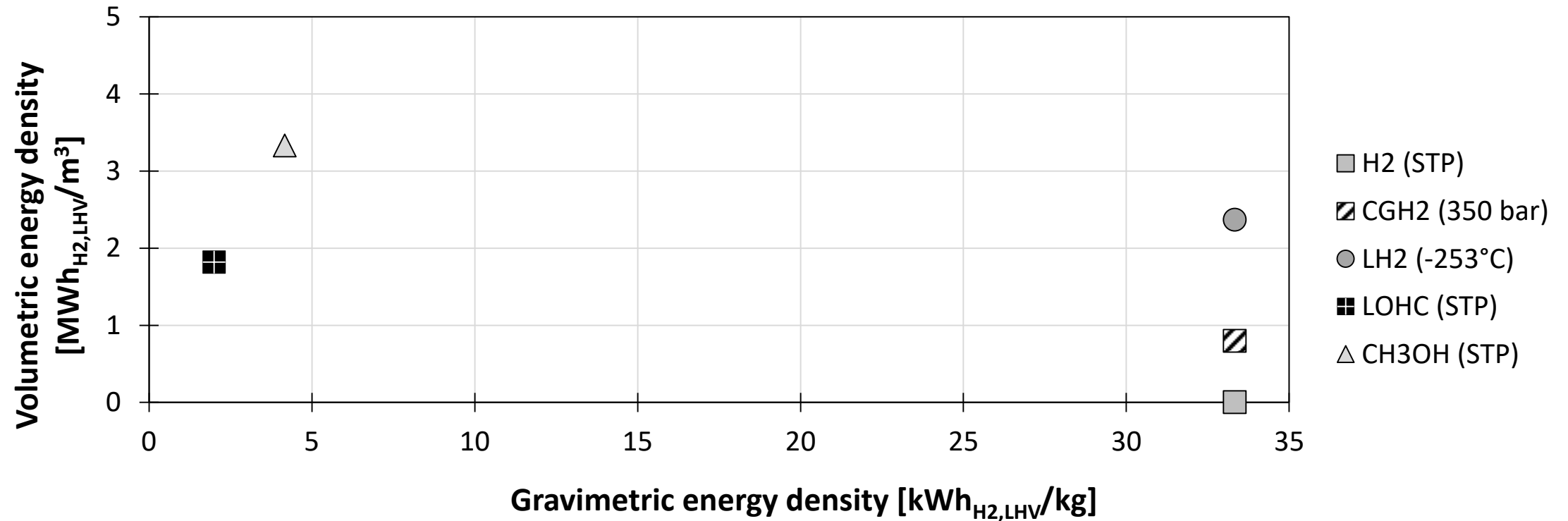
**Liquid hydrogen (LH<sub>2</sub>):**





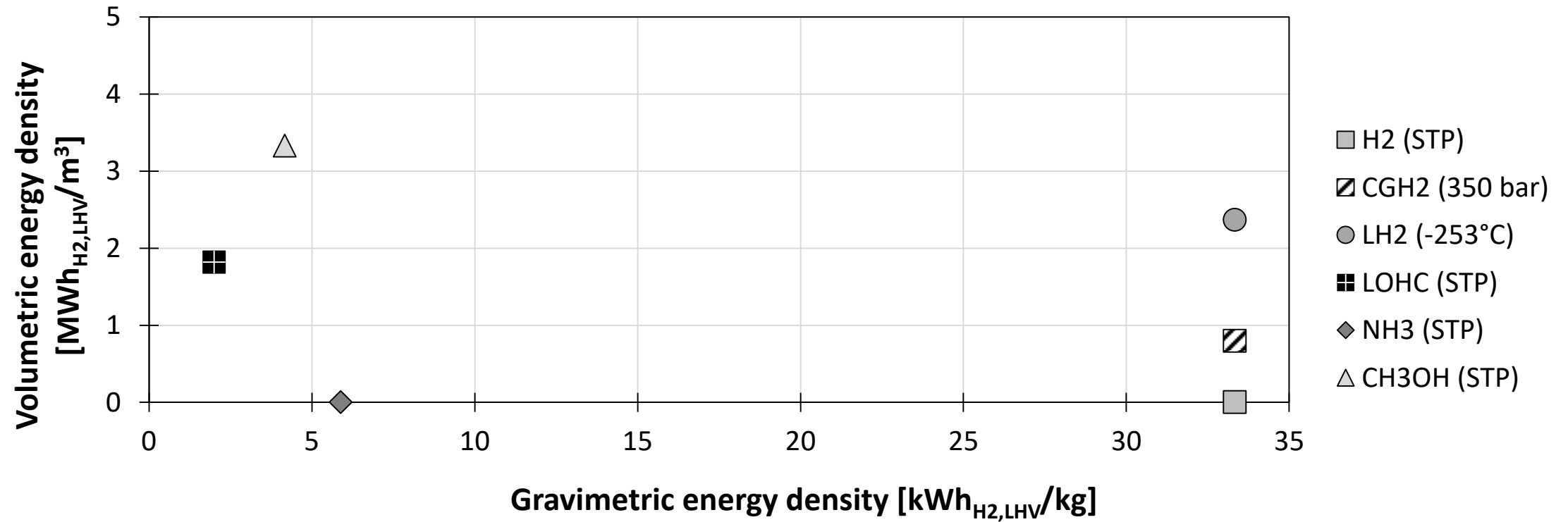
## Liquid Organic Hydrogen Carriers (LOHC):

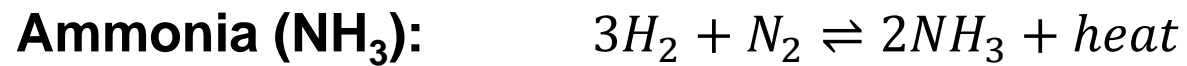
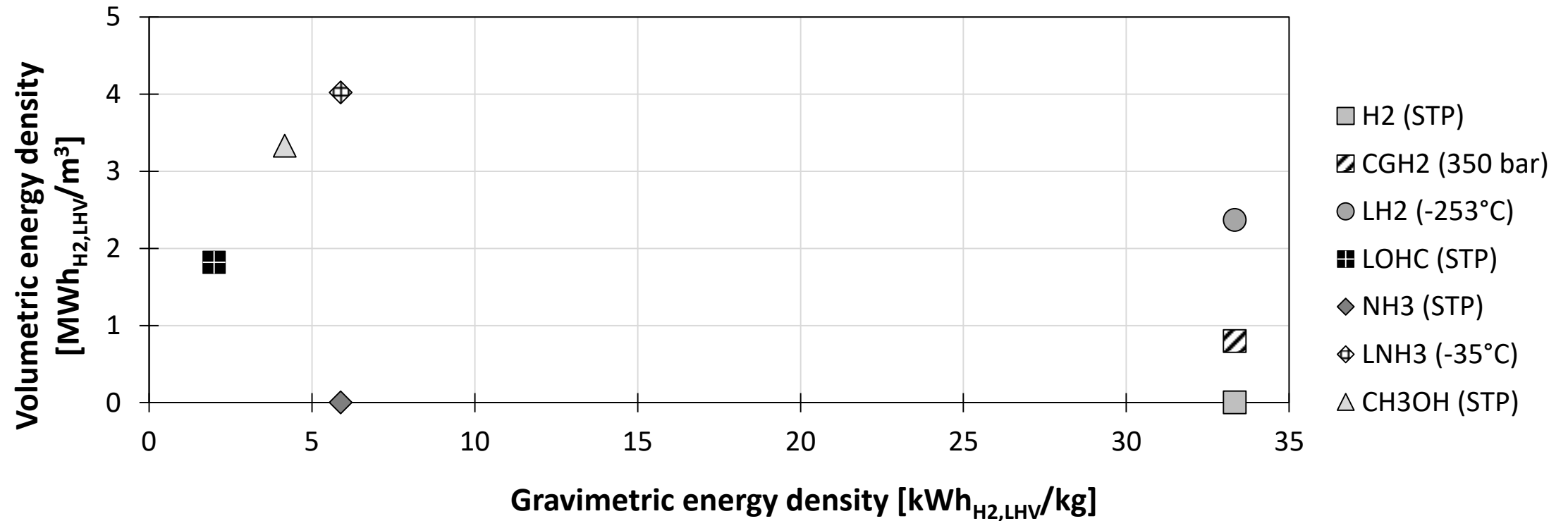


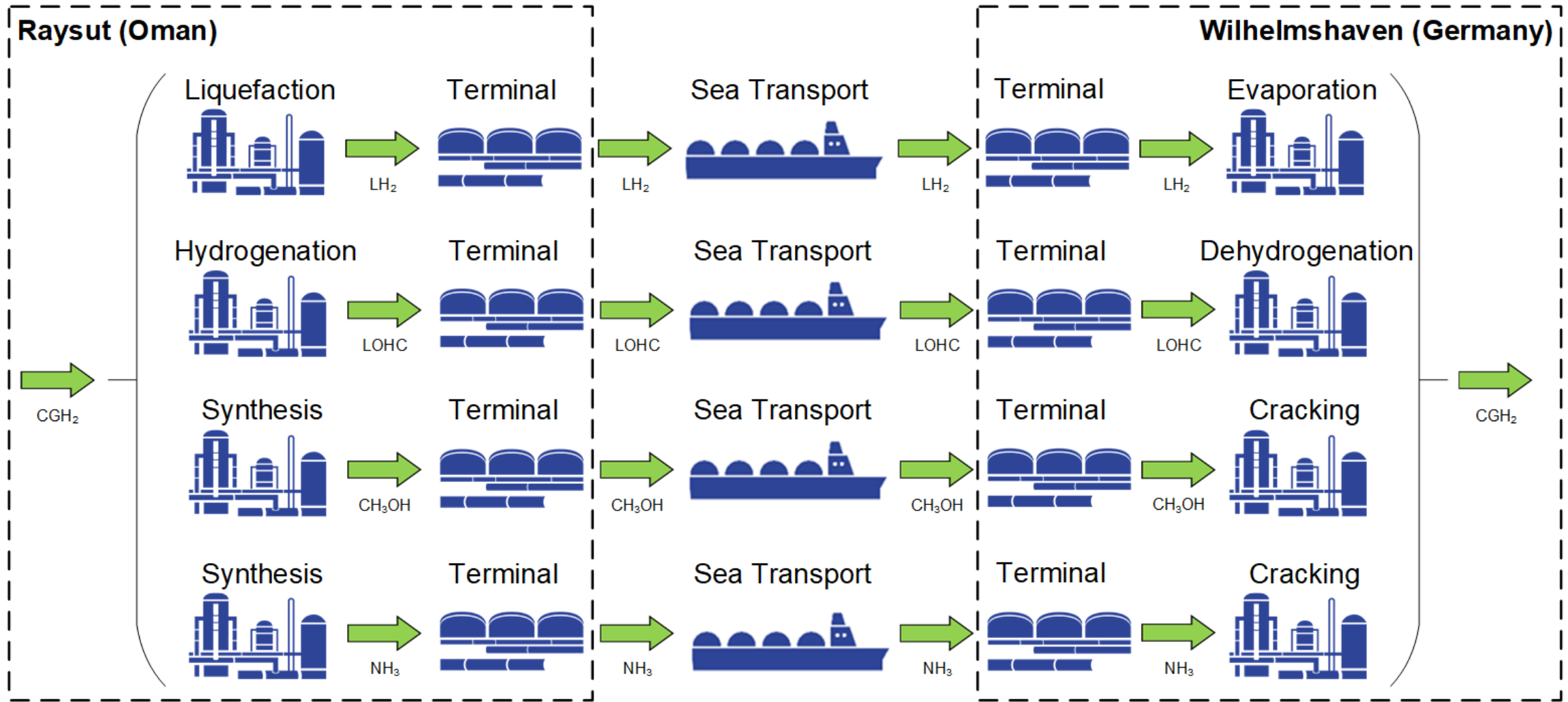




# Conditioned Hydrogen – Ammonia







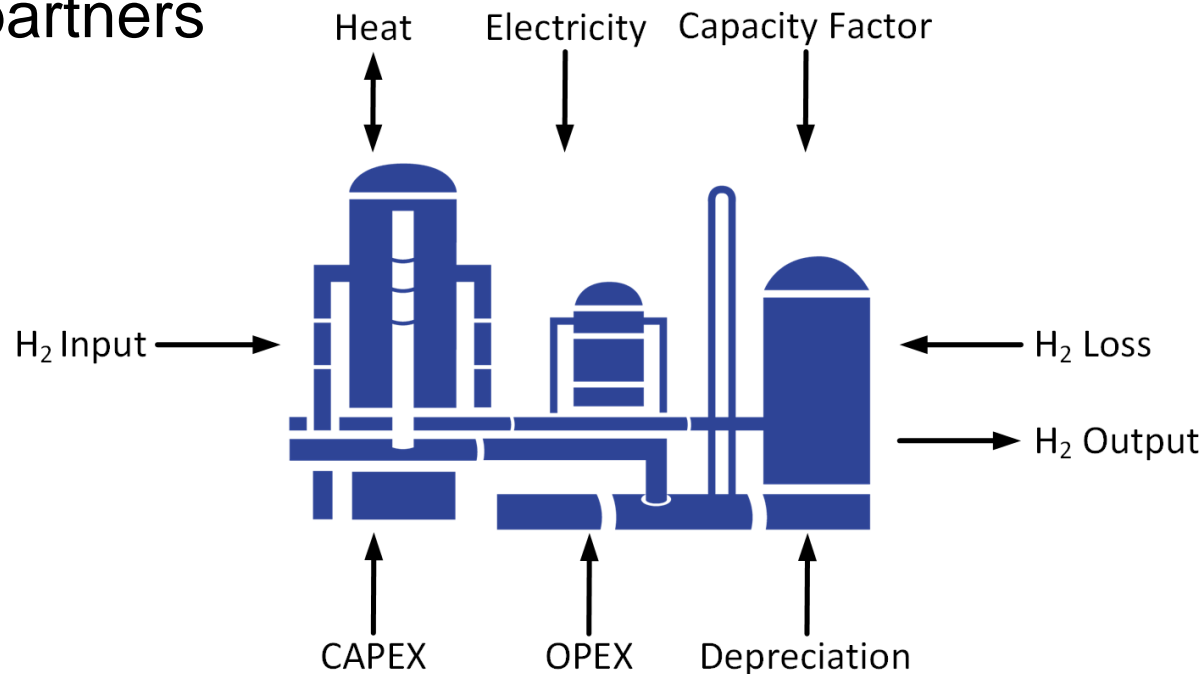


Approach and techno-economic parameters

### **3. Methodology and Data**



- Annuity methodology for cost quantification
- Depreciation period equals technical lifetime
- Economic scaling functions considering the plant size
- Techno-economic parameters based on literature and cross check by industrial partners





	Specification	Liquid Hydrogen (500 t <sub>H2</sub> pd)	LOHC (500 t <sub>H2</sub> pd)	Ammonia (500 t <sub>H2</sub> pd)	Methanol (500 t <sub>H2</sub> pd)
<b>CAPEX</b> [€ <sub>2020</sub> /(kg <sub>H2,cond</sub> /h)]	Conditioning	32,300 (23,000 – 39,000)	3,200 (2,700 – 3,600)	20,600 (17,600 – 23,500)	7,000 (3,200 – 10,500)
	Reconditioning	610 (510 – 700)	2,800 (2,000 – 3,600)	12,000 (9,000 – 19,700)	4,000 (2,900 – 8,300)
<b>Energy Demand*</b> [kWh/(kg <sub>H2,cond</sub> )]	Conditioning	7.4 (6.0 – 9.8)	0.2 (0.1 – 0.4)	1.8 (1.4 – 2.3)	3.7 (3.6 – 3.8)
	Reconditioning	0.5 (0.4 – 0.6)	13.5 (11.6 – 15.5)	11.5 (10.9 – 12.1)	4.2 (3.9 – 4.5)
<b>Carrier Cost</b> [€ <sub>2020</sub> /kg <sub>educt</sub> ]	-	-	3.2 (2.2 – 5.4)	0.03 (0.02 – 0.04)	0.15 (0.08 – 0.30)
<b>H<sub>2</sub> Loss</b> [kg <sub>H2,loss</sub> /kg <sub>H2,cond</sub> ]	Conditioning	0.5%	0.5% (0.1 – 1.0%)	0%	0%
	Reconditioning	0%	2% (1 – 3%)	20% (10 – 30%)	15% (10 – 20%)

- Gaseous hydrogen costs at the Harbor in Raysut (Oman): 4.5 €<sub>2020</sub>/kg (bandwidth: 3.0 to 6.0 €<sub>2020</sub>/kg)
- Time horizon: 2025
- Real WACC: 6%

\*Sum of the heat and electricity demand which can be lowered by using the hydrogen losses in the reconditioning process

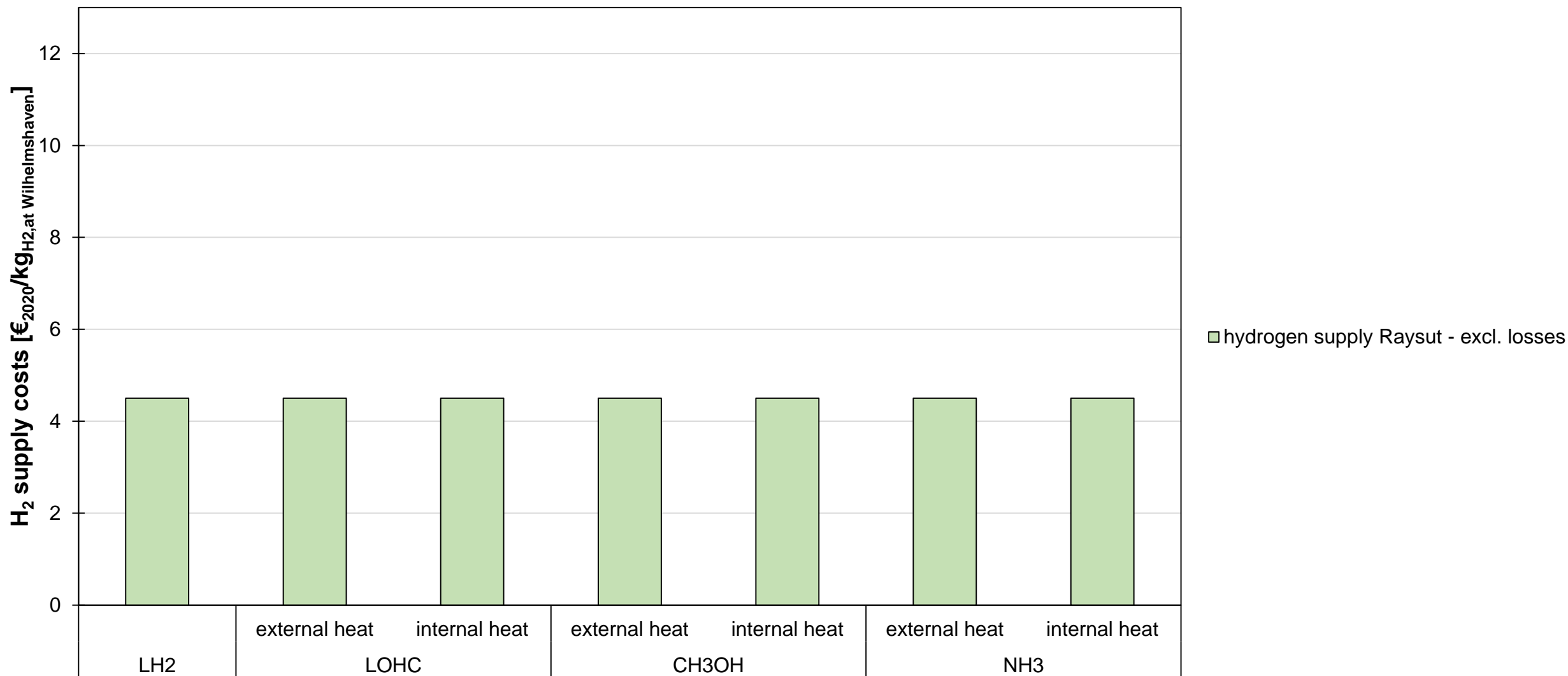


Hydrogen supply costs and efficiencies

## 4. Results



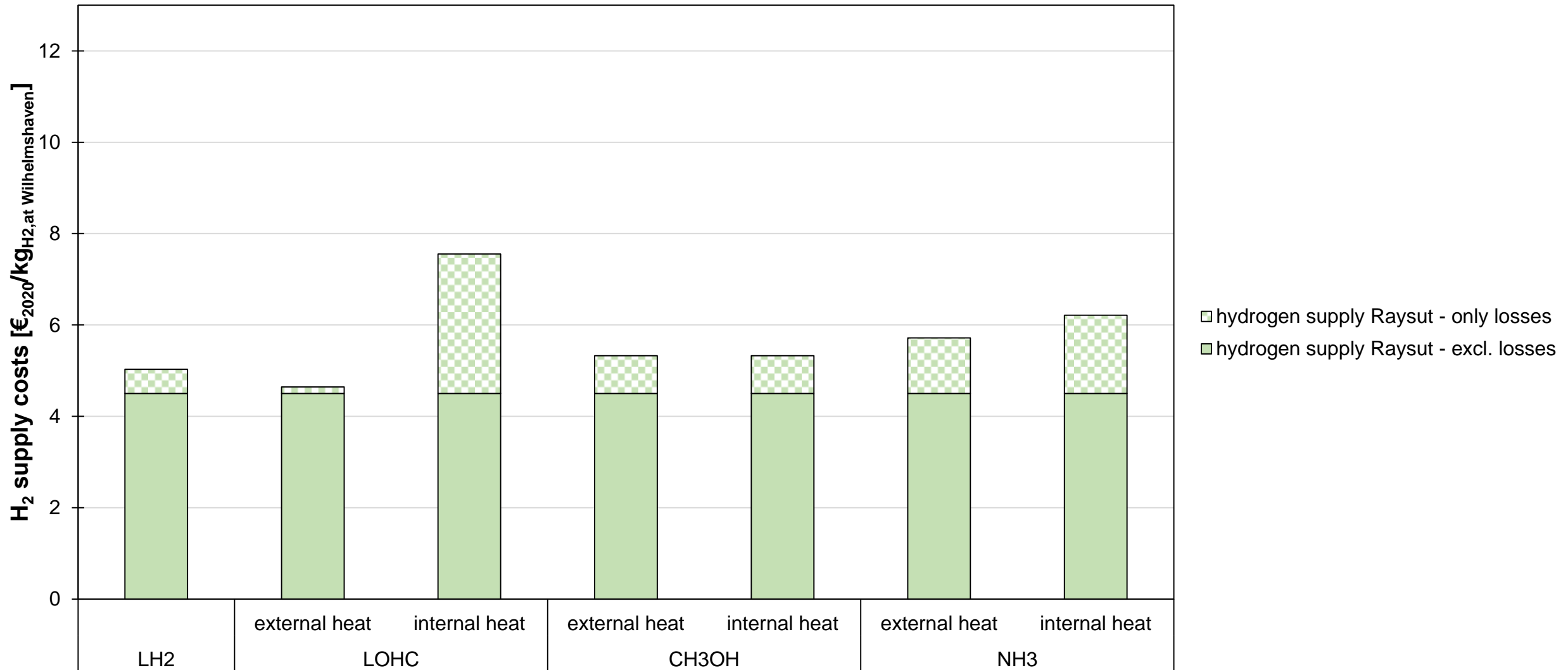
# Hydrogen Supply Costs



external heat = external heat source used for reconditioning heat; internal heat = imported hydrogen used for the reconditioning heat  
CH3OH = methanol; LOHC = liquid organic hydrogen carrier; LH2 = liquid hydrogen; NH3 = ammonia



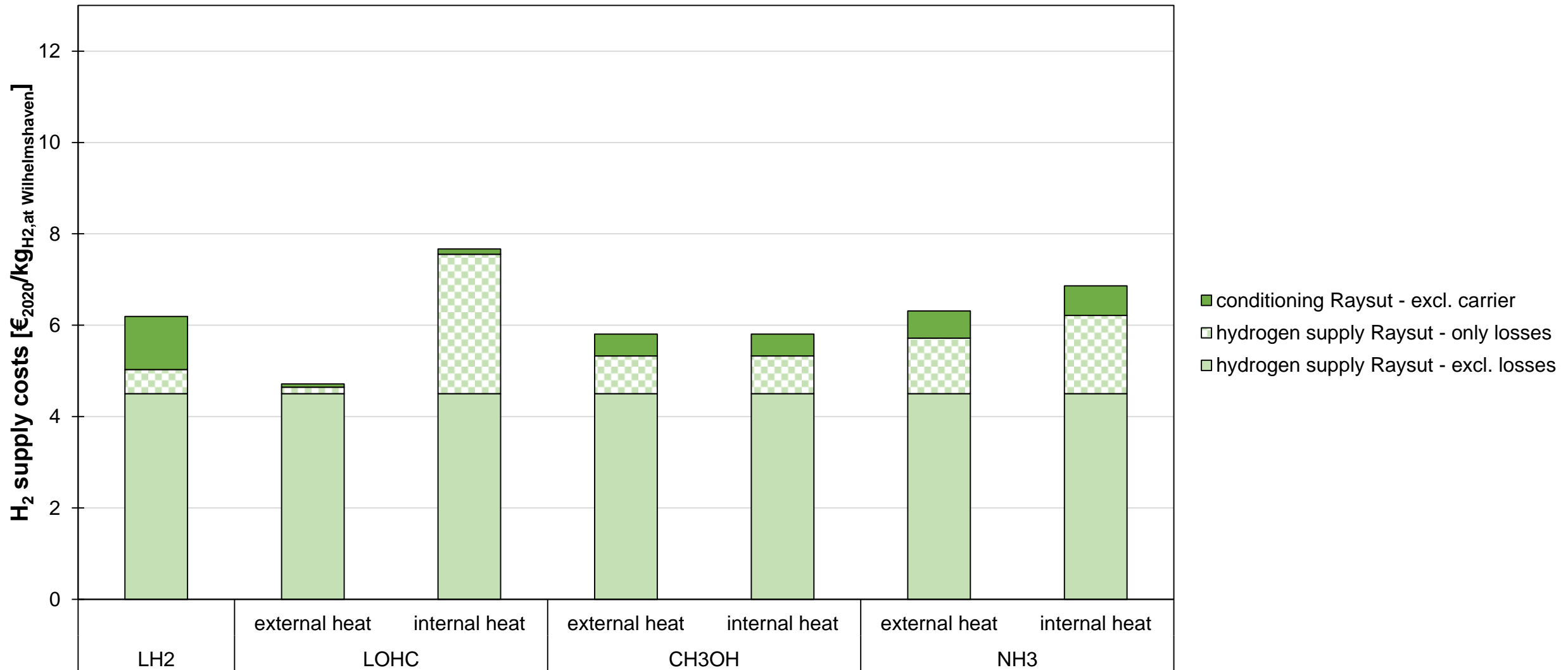
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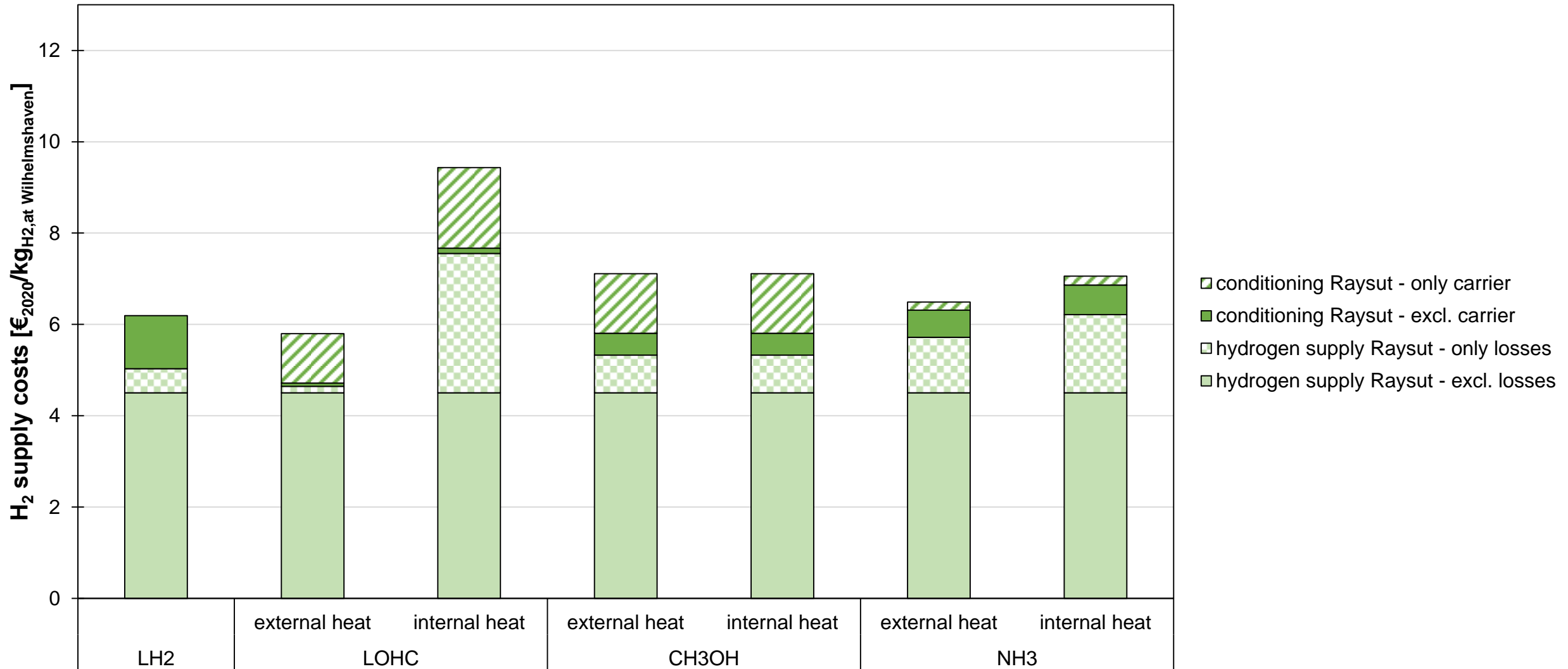
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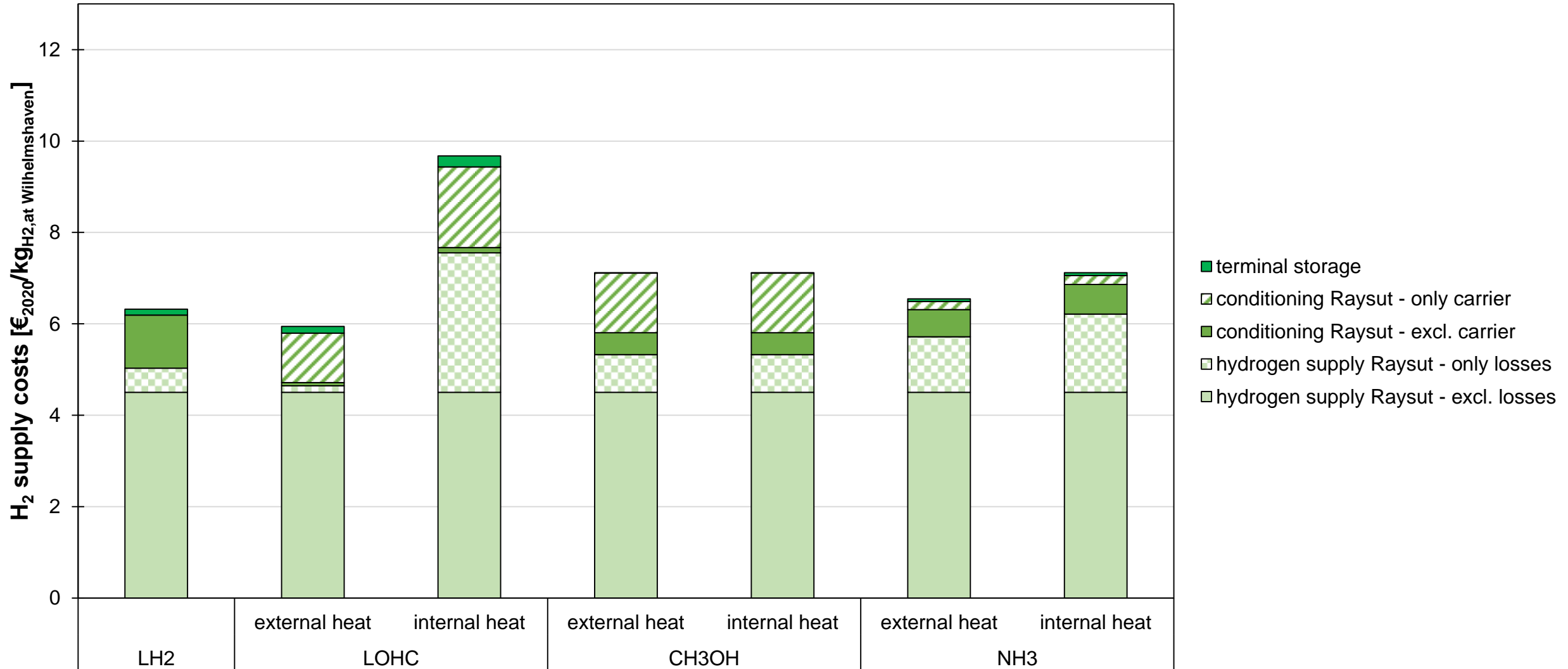
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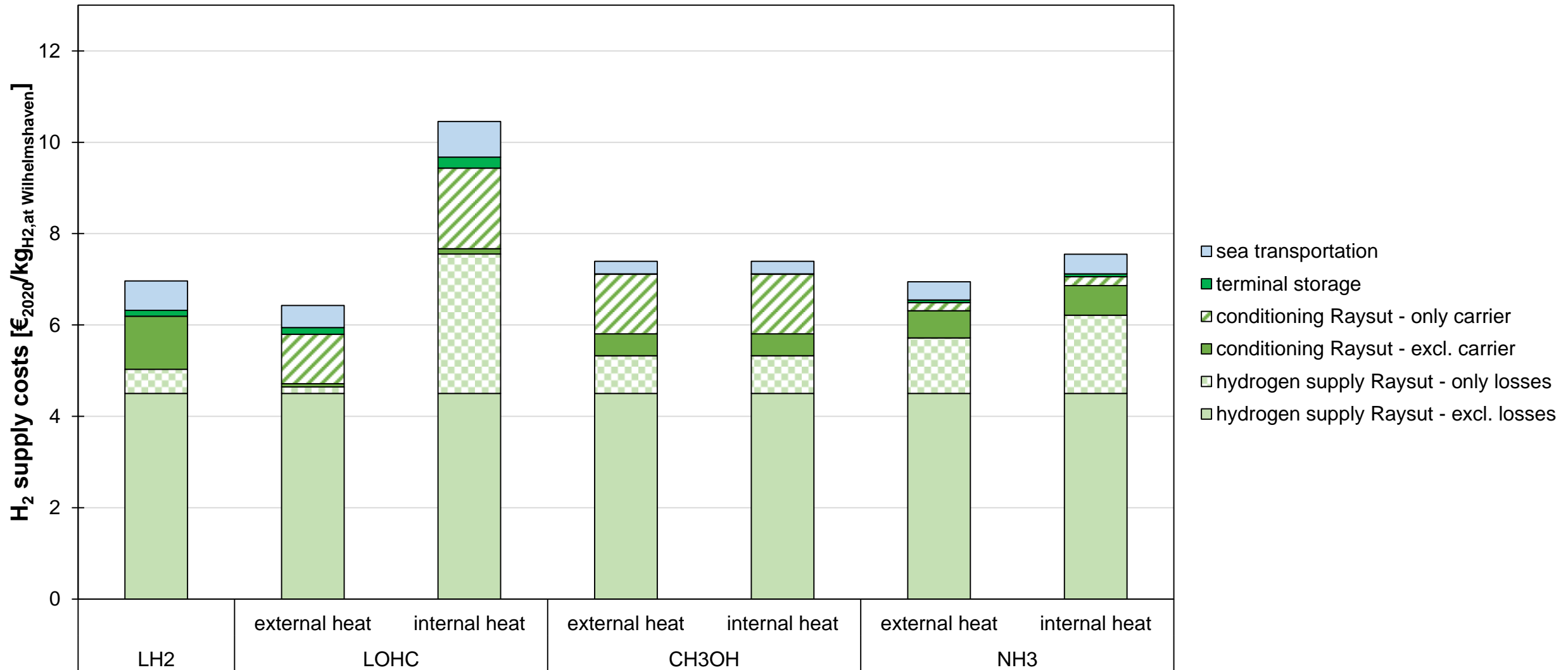
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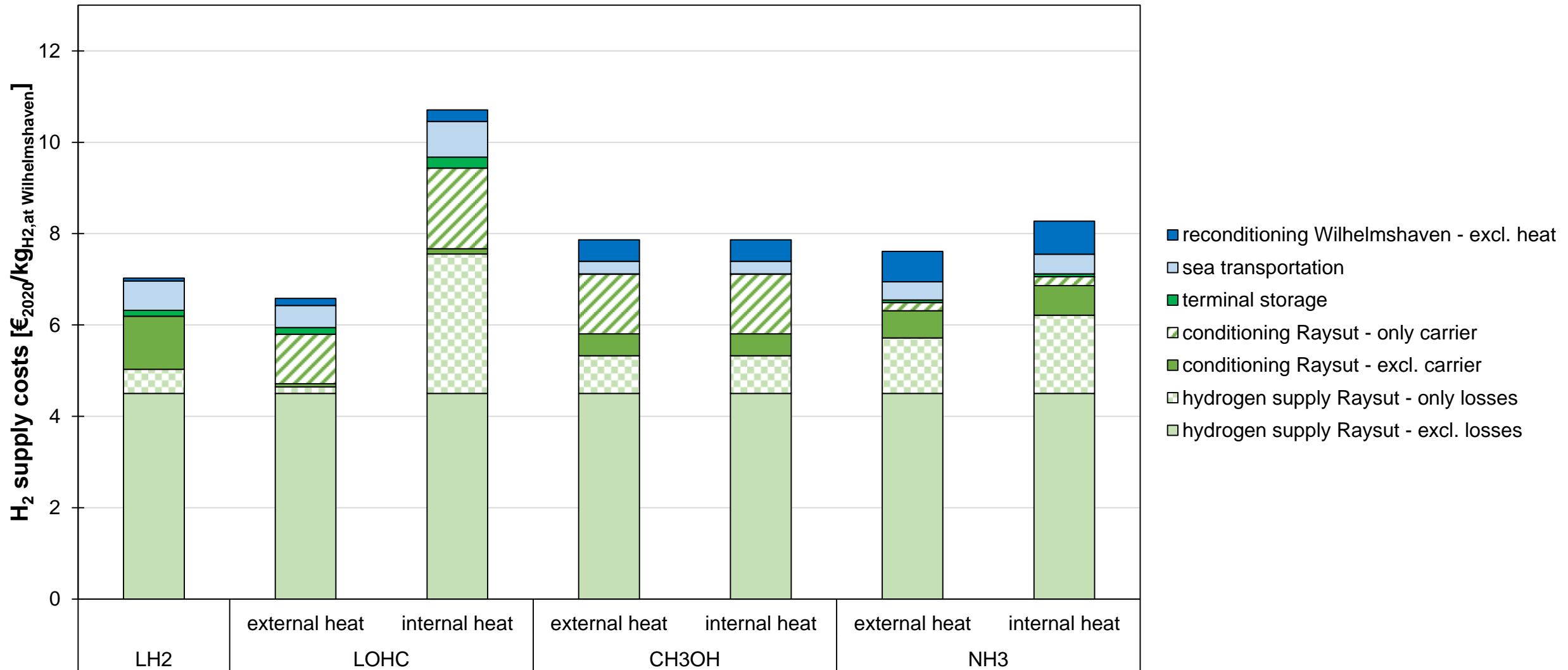
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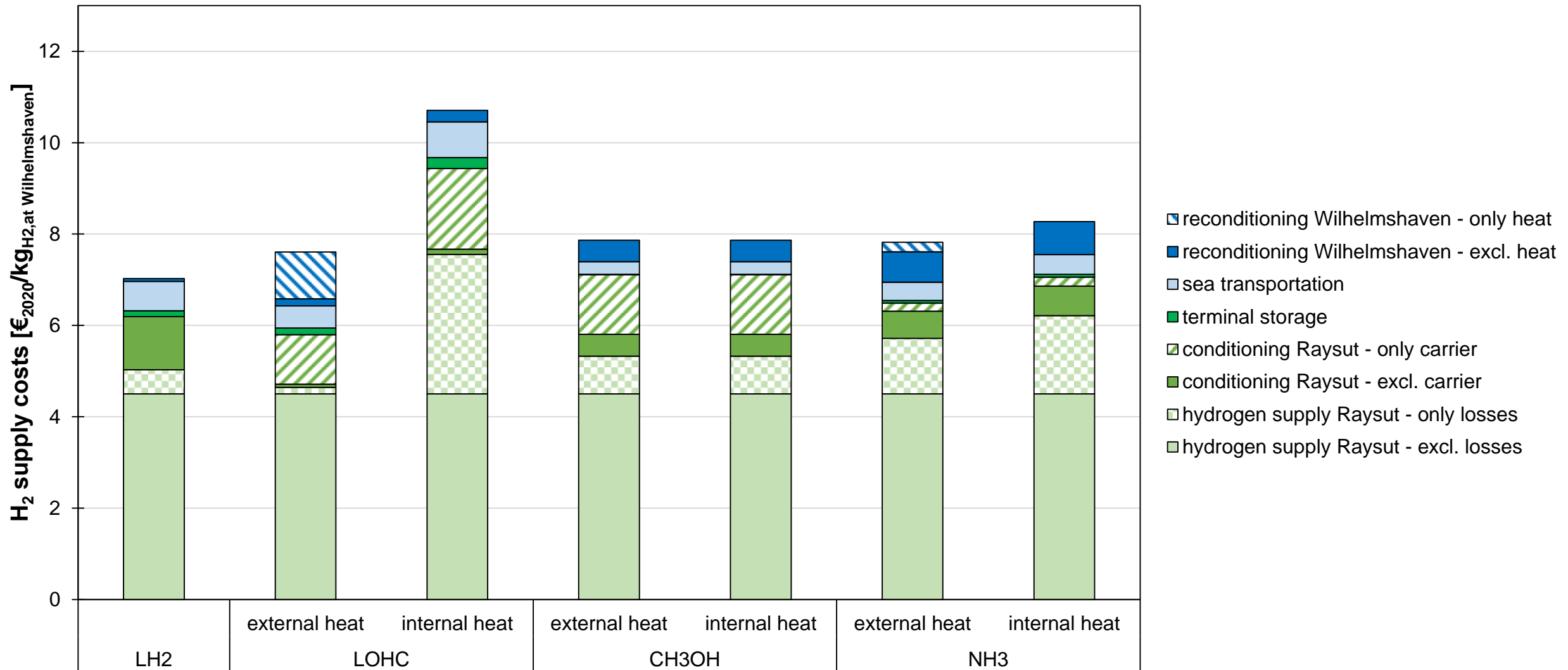
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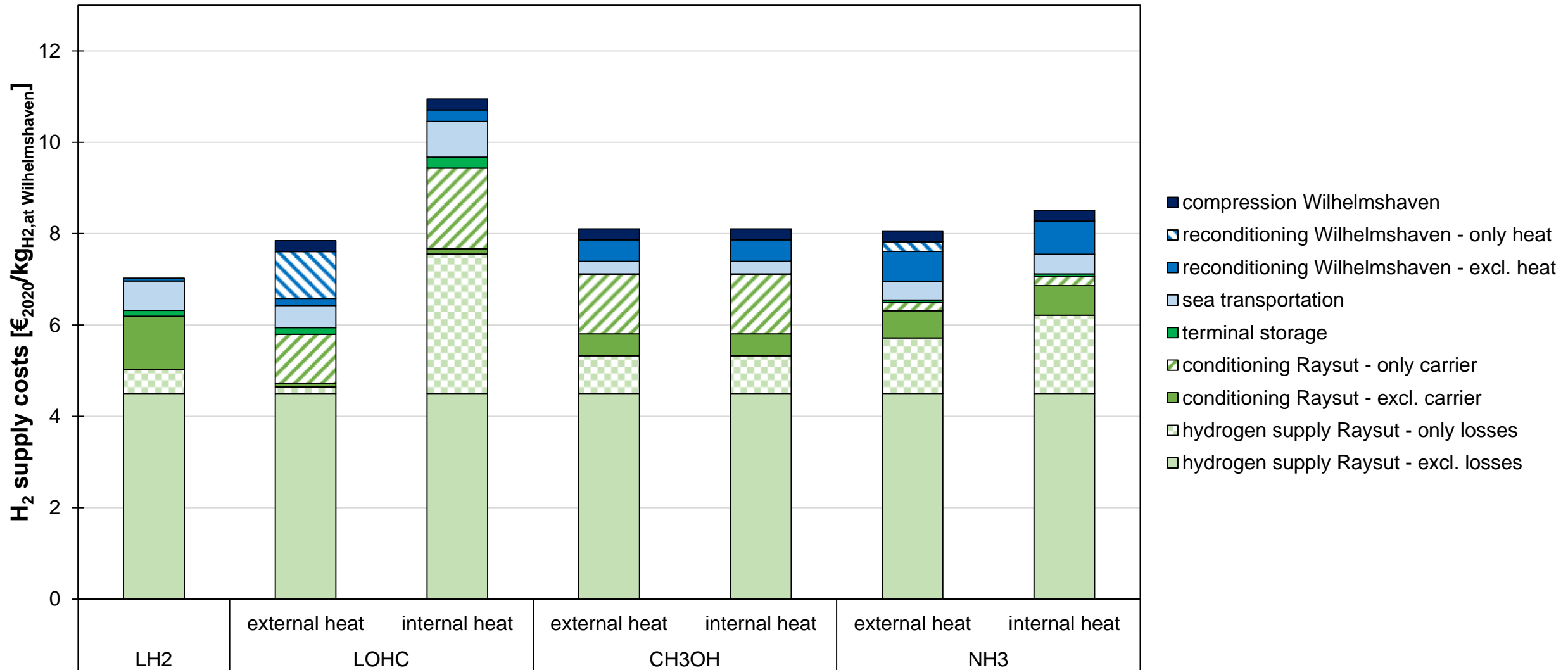
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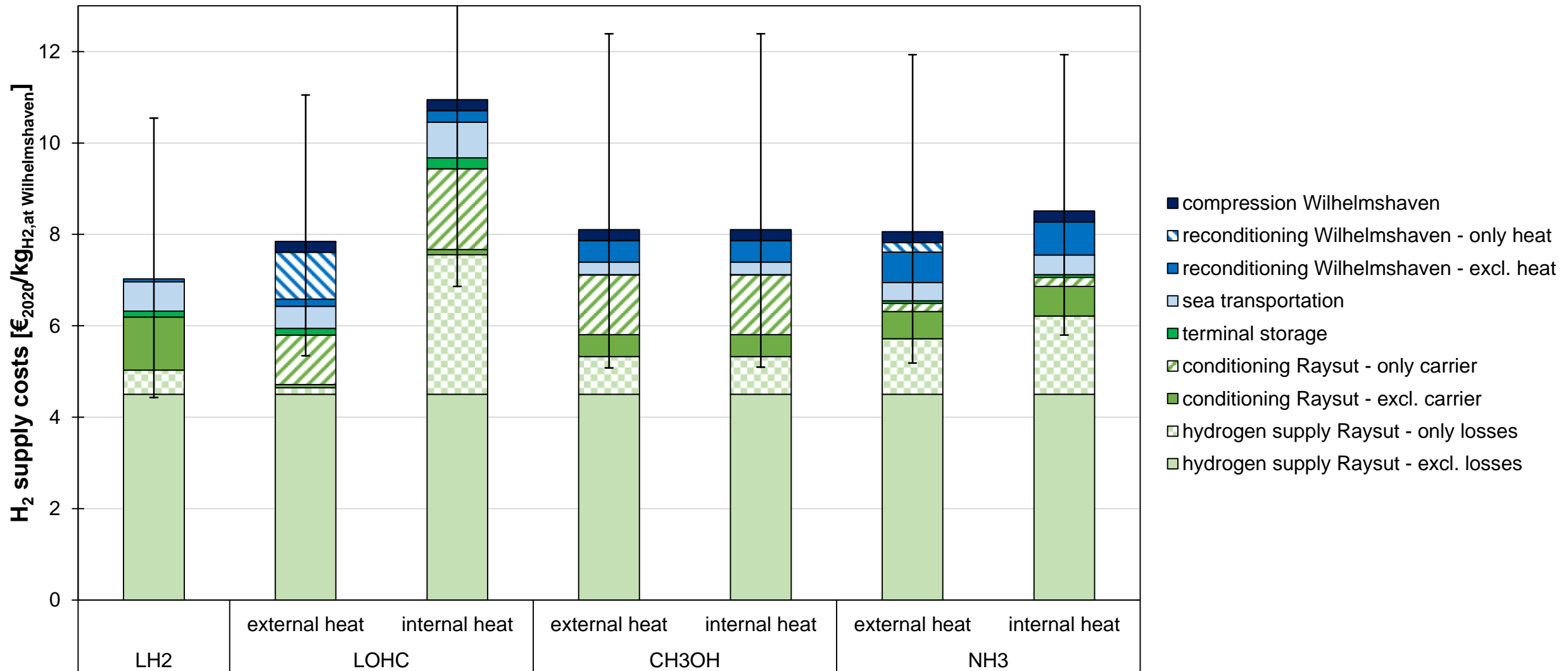
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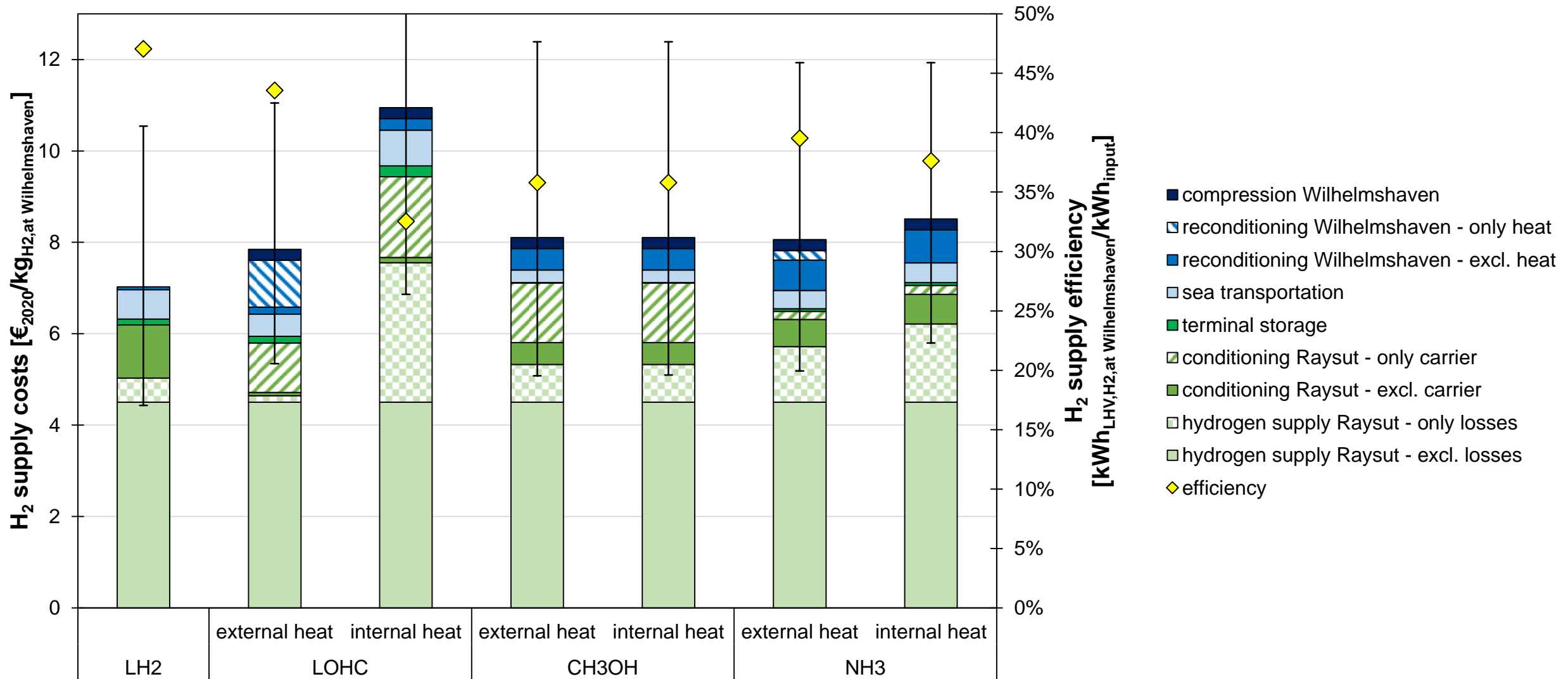
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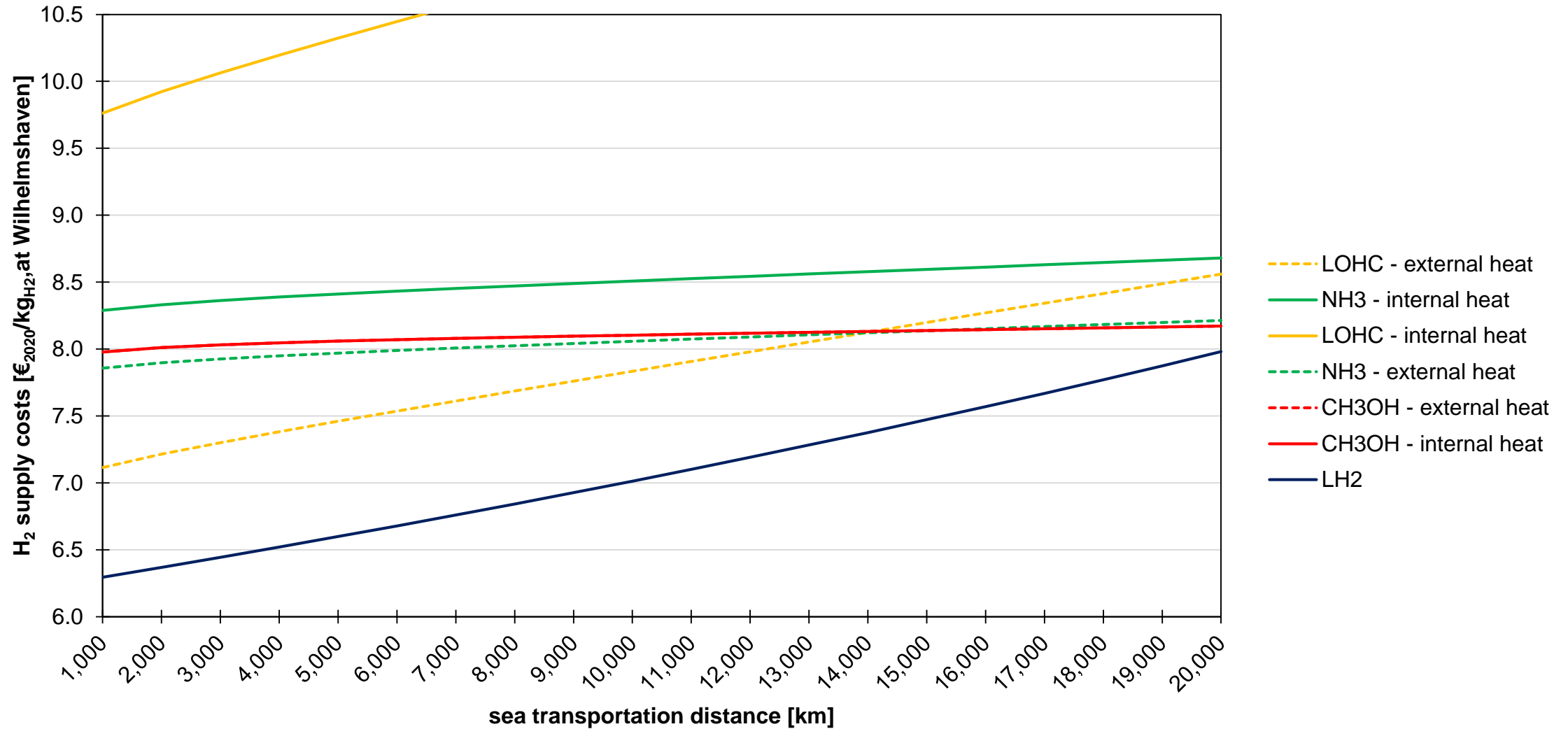
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# Hydrogen Supply Costs over Distance





Which conditioned hydrogen option is the most promising?

## 5. Final Assessment and Key Conclusions



- Costs  $\approx 7.0 \text{ €}_{2020}/\text{kg}_{\text{H}_2}$  (bandwidth: 4.4 to 10.5  $\text{€}_{2020}/\text{kg}_{\text{H}_2}$ )
- Efficiency  $\approx 47 \%$
- High technology uncertainties (upscaling of liquefaction, shipping)
- No international infrastructure is given so far
- Liquid hydrogen shows the **highest potential** in the future due to lowest supply cost



- Costs and Efficiency:
  - External heat supply: 7.8 €<sub>2020</sub>/kg<sub>H2</sub> (bandwidth: 5.4 to 11.0 €<sub>2020</sub>/kg<sub>H2</sub>) & 44 %
  - Internal heat supply: 11.0 €<sub>2020</sub>/kg<sub>H2</sub> (bandwidth: 6.9 to 17.0 €<sub>2020</sub>/kg<sub>H2</sub>) & 33 %
- Carrier costs and dehydrogenation heat demand are the most important cost drivers
- Conventional transportation and storage infrastructure can be used
- Overall, based on the actual knowledge **LOHCs do not seem to be competitive\*** due to higher costs (especially compared to liquid hydrogen) and the risk of stranded assets (compared to methanol and ammonia)



- Costs and Efficiency:
  - Internal/External heat supply: 8.1 €<sub>2020</sub>/kg<sub>H2</sub> (bandwidth: 5.1 to 12.4 €<sub>2020</sub>/kg<sub>H2</sub>) & 36 %
- Carrier costs and availability (green CO<sub>2</sub>) as well as hydrogen losses in the cracking and purification process are the most important cost drivers
- Conventional transportation and storage infrastructure can be used
- Pure demand of methanol (bulk chemical) reduces the risk of stranded assets
- In general methanol **can be a competitive** conditioned hydrogen option compared to ammonia and especially LOHCs, if low cost green **CO<sub>2</sub> is available in large quantities**, which is questionable at least in a short term



- Costs and Efficiency:
  - External heat supply: 8.1 €<sub>2020</sub>/kg<sub>H2</sub> (bandwidth: 5.2 to 11.9 €<sub>2020</sub>/kg<sub>H2</sub>) & 40 %
  - Internal heat supply: 8.5 €<sub>2020</sub>/kg<sub>H2</sub> (bandwidth: 5.8 to 11.9 €<sub>2020</sub>/kg<sub>H2</sub>) & 38 %
- The hydrogen losses in the cracking and purification process is the most important cost driver
- Conventional transportation and storage infrastructure can be used
- Pure demand of ammonia (fertilizer) reduces the risk of stranded assets
- Ammonia **seems to be the most promising** conditioned hydrogen option realizing a hydrogen import in a **short term**, especially if the hydrogen losses in the cracking and purification process can be reduced

**Thank you for your Attention!**

Questions and Discussion

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